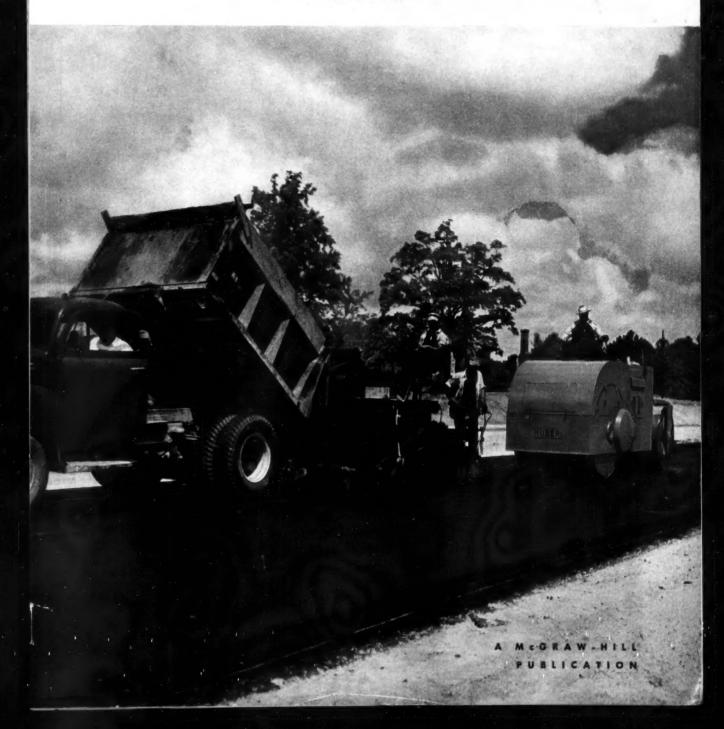
50 CENTS

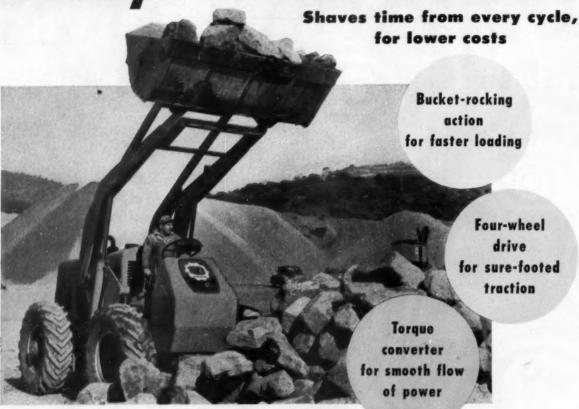
CONSTRUCTION

METHODS AND EQUIPMENT

November 1954



Always on the Double!



LE ROI-TRANSO TLF-150 Front-end Loader

YES, sir, a 1½-yard Le Roi-Transo TLF-150 lets you move more load — faster — at lower cost — without tire spin or undue engine strain — in sand, mud, snow, or rocky terrain. It's engineered that way.

But that's only part of the Le Roi-Transo story. There are other important advantages.

Take maneuverability, for example. The TLF-150 has power steering, short (84") wheelbase, short over-all length, and a small turning radius — so it's easy to handle. Planetary-type, reversing transmission cuts reversing time 85%. The low carrying position of the bucket gives you especially good vision and provides an extra margin of safety.

And when it comes to maintenance, the TLF-150 is built to save you time and money. Engine, transmission, clutches, axle assembly, and torque converter are grouped compactly and are easy to get at.

There are even more reasons why a Le Roi-Transo TLF-150 more than pays its way on material-handling jobs. See for yourself—have your Le Roi-Transo distributor arrange a demonstration.

Write for latest bulletin.

LE ROI COMPAIN

A Subsidiary of Westinghouse Air Brake Co. TRANSO DIVISION MILWAUKEE 14, WISCONSIN

TD-16

Plants: Milwaukee Cleveland — Greenwich — Dunkirk, Ohio Coldwaler, Mich.



B.F.Goodrich



Tires roll from pit to plant on rock-strewn roads, defy cuts!

THE roads that connect the mining pits with the Charleson Iron Mining Company's plant at Virginia, Minn., are covered with chunks of abrasive rock and stone. Trucks roll over these roads 24 hours a day, 7 days a week, carrying 17-ton payloads.

Tire mortality could be high. This company uses B.F. Goodrich Universal tires, reports they defy tock cuts.



TONS OF ROCK crash onto B. F. Goodrich Universal tires that will carry the load up steep hauling roads to the plant. BFG makes a complete line of off-the-road tires.

All-Nylon cord body

They wear longer, too, because Universal tires, size 12.00 and larger, are built with an all-nylon cord body. Nylon is stronger than ordinary cord materials, withstands double the impact, resists heat blowouts and flex breaks.

Under the tread is the B. F. Goodrich nylon shock shield. Layers of strong



CHARLESON'S TIRES are 95% B. F. Goodrich, preferred because the specially-compounded tread defies rock cuts, gives outstanding traction compared to other rock-type tires.

nylon cords stretch together to absorb and distribute impacts, protect the tire body from shocks and bruises. This means Universal tires wear longer, can be recapped more times. You pay nothing extra for this patented B. F. Goodrich nylon shock shield.

See all-nylon tires today at your B. F. Goodrich retailer's (smaller sizes in all-nylon or rayon construction). The address is listed under Tires in the Yellow Pages of your phone book. Or write The B. F. Goodrich Company, Tire & Equipment Division, Akron 18, Ohio.

Specify B. F. Goodrich tires when ordering new equipment





SPEED UP IGNITION REPAIRS WITH A WICO MAGNETO OVERhAUL PACKAGE

The essential parts for a thorough; long-lasting magneto overhaul are contained in Wico's new XH magneto overhaul package. When you use the complete package, you get a thorough magneto overhaul. All the necessary, factorymade parts for each repair are right at hand-in one package, under one number, at one price. Besides insuring better repairs, the package saves time spent looking for parts, looking up part numbers, figuring out prices. Time saved this way means your engine is back on the job fast, repair costs are lower, profits are up.

CONSTRUCTION EQUIPMENT

ignition repairs last longer when a Wico XH magneto overhaul package is used. Package contains all necessary XH magneto parts for thorough, long-lasting repairs: condenser and contact set, gaskets, screws, breaker arm lock, oil seal, slinger, bushing.

ORDER PKG. NO. K-9358.



Volume 36 Number 11 METHODS

Established

AND EQUIPMENT

November 1954

Publisher

R. F. BOGER

Editor

HENRY T. PEREZ

Managing Editor

IRA F. ANGSTADT

Associate Editors

New York: RAI PH H. LEWIS ALBERT C. SMITH

San Francisco: Washington: L. L. WISE V. B. SMITH

Assistant Editor

Layout: NELLE FITZGERALD
Assistant: DOLORES MULLIGAN

Editorial Secretary

PEGGY HAMILL

Business News

Manager: ELSIE EAVES

Labor Editor

LEON B. KROMER, Jr.

Domestic News Bureaus:

ATLANTA . CLEVELAND

HOUSTON . DETROFT

SAN FRANCISCO · WASHINGTON

Foreign News Bureaus:

LONDON . PARIS . BONN

MEXICO CITY . BAO PAULO

TOKYO . MELBOURNE



On the Cover

Putting down black top on the Atlanta-Griffin Expressway in Georgia. The 24-ft road gets a 6-in. base of soil-bound macadam, 3 in. of bituminous-bound penetrator, 3 in. of binder course and 1½ in. of Type E top. Huber 8 to 12-ton tandem roller seals and backrolls behind Barber-Greene paver being supplied by a Ford truck with Marion body. Contractor is E Jack Smith Co. of Atlanta.

REPRINTS ON LABOR RELATIONS: You can get reprints of CM&E's valuable three-part series of articles entitled, "How to Improve Contractor-Labor Relations," by writing to the Editor at 330 W. 42 St., New York 36, N. Y. The articles tell what contractors can do to gain good will and eliminate many work stoppages. Unions also speak their piece, and there are many good tips to help job supers. Single copies, 15c; 10 or more, 10c each.

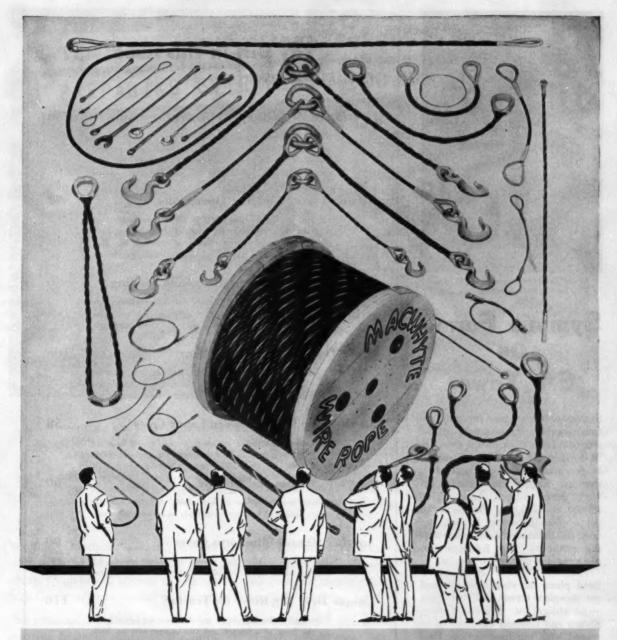
Member ABC and ABP

Published monthly by McGraw-Hill Publishing Co., Inc., James H. McGraw (1860-1948) Founder.

Editorial, Executive and Advertising offices: McGraw-Hill Building, 330 W. 42nd St., New York 36, N. Y. Donald C. McGraw, President; Willard Chevalier, Executive Vice-President; Joseph A. Gerardi, Vice-President and Treasurer; John J. Cooke, Secretary; Paul Montgomery, Senior Vice-President, Publications Division; Ralph B. Smith, Vice-President and Editorial Director; Nelson Bond, Vice-President and Director of Advertising; J. E. Blackburn, Jr., Vice-President and Director of Circulation.

Subscriptions: Address correspondence to Construction Methods and Equipment—Subscription Service, 330 W. 42nd St., New York 36, N. Y. Allow ten days for change of address. Subscriptions are solicited only from persons engaged in construction or in supplying the construction industry. Position and company connection must be indicated on subscription orders.

Single copies 50¢. Subscription rates—United States and possessions \$3.00 a year; \$4.00 for two years; \$5.00 for three years. Canada \$4.00 a year; \$5.00 for two years; \$8.00 for three years. Other Western Hemisphere and the Philippines \$10.00 a year; \$16.00 for two years; \$20.00 for three years. All other countries \$15.00 a year; \$25.00 for two years; \$30.00 for three years. Re-entered as second-class matter July 14, 1949, at the Fost Office at New York, N. Y., under the Act of March 3, 1879. Printed in U.S.A. Copyright 1954 by McGraw-Hill Publishing Co., Inc.—All Rights Reserved.



These ropes, slings, and assemblies provide a big selection for your needs

Shown above are Wire Rope products developed and manufactured by Macwhyte Company for maximum safety and economy. There are a thousand and one types and sizes of Wire Rope in Bright Steel, Galvanized Steel, Stainless Steel, and Monel Metal; hundreds of types and sizes of Braided Wire Rope Slings for materials handling; a wide selection of Wire Rope Assemblies for machine parts and controls; and Aircraft Control Cables, Assemblies, Terminals, and Tie-Rods for aircraft and other uses.

All these products are available from Macwhyte Company and distributors. Recommendations will be gladly furnished. A Macwhyte distributor will be pleased to serve you or write direct to:

Manufacturers of Internally Lubricated PREformed Wire Rope, Braided Wire Rope Slings, Aircraft Cables and As-semblies, Galvanized, Monel Metal, Steinless Stad Wile Park Stainless Steel Wire Rope, and Wire Rope Assemblies. G-16 Wire Rope Catalog available on request.

Mill depots: New York . Pittsburgh Chicago • St. Paul • Fort Worth Portland • Seattle • San Francisco Los Angeles Distributors throughout the U.S.A.

MACWHYTE COMPANY, 2941 Fourteenth Avenue, Kenosha, Wisconsin

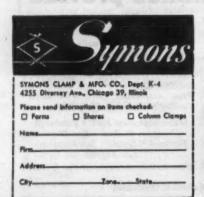


Intake Tower, Kaw Power Station, Kansas City, Kansas, R. G. Aldridge, Gen. Con.

Symons Forms On 64' Tower

Symons forms are used for architectural concrete on exterior and for intricate form work on the interior. Many corbels, inserts, buttresses, ladders and other details required on this job. Engineering for all form work done without charge. This service enabled the contractor to get a clear picture of his job (its cost, bill of materials and labor saving methods). Our fieldman also gave regular on-the-job service.

Send plans for your next job and get complete layout and cost sheet — no obligation. Symons Forms, Shores and Column Clamps can be rented with purchase option. Paid rentals apply on purchase price.



Pay Dirt in This Issue

November, 1954

	ng-In Methods Speed Bridge Erection Bridge builders continue to find new opportunities	50
	to cut superstructure costs by floating-in preassembled spans. Three big jobs show how contractors use tide, water ballasting, and jacks to set the steel units.	
Balan	ced Land-Clearing Operations	74
	Efficient work units, made up of the proper number of men and the right kind and numbers of equipment, have proved to be the key to clearing a reservoir site that presented a wide variety of terrain and vegetation.	

Erosion control of West Virginia Turnpike embankments was laid down and banks seeded before paving was done. Right ingredients and special machines do a quick job.

easy to move, operate, and adaptable to any size ditch.

Second installment on form planning discusses ties, anchors, classes of formwork and loads on framing members.

Another Illinois Slip-Form Paver

The latest in slip-form pavers is self-propelled, has

90

Contractor makes big mobile unit by mounting 4-drill frame on the front of a tractor and two compressors on back.

Job Talk	Attachments Speed Tree Disposal114
It's Your Business 14	Simple, Safe, Strong Pier Form120
Picture of the Month 38	Lubrication Is Important
Construction News in Pictures 44	Sales and Service128
Editorial	"Whipped Cream" Concrete134
Cummins Simplifies Fuel System 92	Air-Actuated Crane Hook
A Submarine Comes to Chicago 104	Construction Equipment News144
Fast Starts in Cold Weather 112	One-Shot Pipe Bender164
Methods Memo	188

NEXT MONTH Yet another method of laying concrete pavement is being used successfully by an Ohio Turnpike contractor. All batching and mixing are done in a central plant. Delivery and placing between the forms is with a fleet of Dumpcretes. Paving goes on day and night on well-lighted job.



THEY TOOK A TIP FROM THE FORTY-NINERS at Cherry Valley Dam, now rising in California's Sierras — for much of the overburden clung to slopes too steep for equipment. So they washed it down into the valley with high-pressure water jets, which also were used to wash out fines (as shown above). Then crawlers and the following rubber-tired equipment took over—15 scrapers, 35 haulers, 3 water trucks, 3 compactors, 14 pickups, 2 grease trucks, 3 flat-bed trailers and a couple of tank trucks. The mountain goats would hardly know the old place now!

You find "Goodyear is there" on more and more jobs where the going is rugged—and there's no time for down time. That's because Goodyears, always tough brutes, are now more enduring than ever—for they're made with Goodyear's new, exclusive, Triple-Tempered (3-T) cord!

This potented 3-T process keeps Nylon or Rayon cord at its most bruise-resistant, heat-resistant point. It controls tire growth, reduces tread and body failures to new LOWS—keeps tires in shape for extra re-lugs and recaps. Next time you buy or specify any type tire, remember only Goodyears have 3-T Cord! Goodyear, Truck Tire Dept., Akron 16, Ohio.

FOR EACH UOB, THERE'S A COST-CUTTING GOODYEAR TIRE!



MORE TONS ARE HAULED ON GOODYEAR TRUCK TIRES THAN ON ANY OTHER KIND



And Remember NOTHING ELSE CAN TAKE IT LIKE 3-T NYLON!

Pick the right jack for the job from the world's MOST ADVANCED line of hydraulic jacks



EXAMPLE: 50-ton model GB-11 fits into cramped quarters — is one-man op-erated. Note short handle. Following are other big



LIGHTNING LIFT





GAUGE PLUG PROVIDED it's easy to attach a gauge to measure the load on the jack —for testing, weighing, press-

The MOST EXTRAS - and the MOST COMPLETE line -1½ to 100-ton capacities

Major jack users soon discover the completeness of Blackhawk's line completeness of Blackhawk's line means you can quickly get the right jack for the job. And their experience has proved that the most dependable, longest lasting hydraulic jacks are built by Blackhawk. What's more—after a long productive life—it's easier and less costly to replace worn parts on a Blackhawk and get it back in full action in a hurry.

There are many reasons for these long-range advantages

• Over 50 well-equipped authorized repair stations assure repair service whenever you need it.

68% of all replacement parts are now interchangeable among the most popular Blackhawk models New designs give Blackhawk Jacks even greater dependability

So - standardize on Blackhawk Jacks now. Order from leading supply houses everywhere

Get this FREE "Idea Book" See how others do cost cutting tricks with Blackhowk Jacks. Write for 64-page "Idea Book and catalog Blackhowk Mfg.



* JOB TALK *

... About Methods



Payloader Becomes Housemover

Two small houses were moved with ease for about 11/2 mi along the shores of Lake George in New York with Hough Payloaders. Contractor Howard LaRose supported the buildings on beams carried by dolly wheels at one end. The other end of the carry beams was supported by the payloader-which also furnished the motive power.

LaRose moved the first 28x14ft building with the big Model HM. For the second one, he placed more of the building weight upon the four dolly wheels and then used the smaller HR Payloader to carry one end and pull the load along.

The story and pictures were sent to State Equipment Co., at Albany, New York distributor for Hough. State Equipment has been running a series of advertisements with humorous cartoons depicting construction equipment performing fabulous deeds. One such presented a Payloader carrying a building on its bucket. At about the same time real-life Payloaders were moving buildings, using their buckets.

Special Ripper **Breaks Concrete**

Heavily traveled West Liberty Avenue in Pittsburgh is being reconstructed one side at a time to keep the important artery open. City law bans the use of a headache ball to break paving, so the contractor, Allegheny Asphalt and Paving Company, Inc., used a tractor-mounted rock ripper insteadand gained an estimated 25% saving in time and cost.

Allegheny installed an ATECO extra-heavy duty hydraulically (Continued on page 12)

NORTHWEST

TRUCK

CRANES

It is the machines in service that tell the story! The smoother handling of Northwest equipment, the many advantages of Northwest Carriers and Cranes, the ease of convertibility—these are just a few of the advantages that are putting Northwests in the hands of well-known companies on all kinds of work, everywhere!

Don't buy a Truck Crane without getting the full story on the Northwest.

NORTHWEST ENGINEERING CO.

1503 Field Bldg., 135 South LaSalle St., Chicago 3, Illinois

NORTHWEST

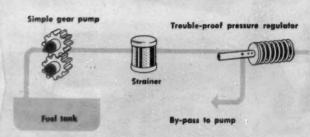
CRAWLER and TRUCK MOUNTED SHOVELS-CRANES-DRAGLINES-PULLSHOVELS

Your Shovel Stood the

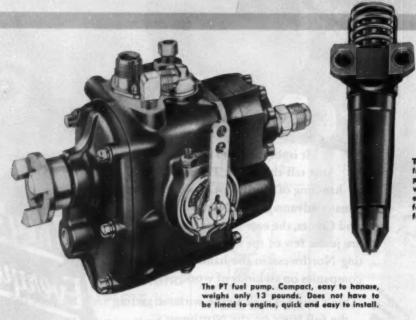
They're Everywhere!

Here's the simplest diesel fuel system ever developed!

Simplest pump and fuel control arrangement



Cummins new I fuel system.



The PT injector utilizes the exclusive Cummins principle of fuel injection which has set the highest standards of performance and economy for more than 20 years.

THE revolutionary new PT fuel system, now standard on all Cummins Diesels, has fewer and far simpler parts than carburetor and ignition systems or ordinary diesel fuel systems. It is easy to understand, simple to work with, can be serviced by any mechanic. No longer any need for fuel system specialists! The PT fuel system has under-

gone two years of field testing and millions of operating miles under every conceivable condition. Its dependability record is phenomenal. Operators report even less fuel consumption than with earlier Cummins fuel systems and far less cost of maintenance. The PT fuel system can be installed on any Cummins Diesel built since 1932.

Cummins leader in lightweight high speed diesel power 60-600 h.p.









iolenoid shut-down



Return to fuel tank

PT advantages over gasoline systems:

No contact points to adjust No condenser to replace No spark coil to short No wiring harness to short No spark plugs

No flooding
No choking or priming
No needle valves to clog
No butterfly valve
No float level to maintain
No float valve to stick

No vapor-lock problems

PT advantages over ordinary diesel systems:

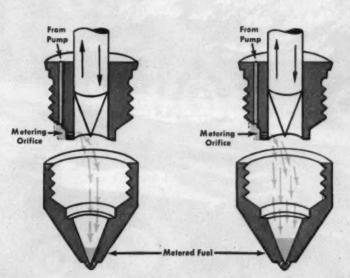
No fuel rack adjustments No check valves No needle valves No helixes

No distributor discs No metering pumps No high-pressure fuel lines No fuel pump timing

. simpler to work with than gasoline carburetion and ignition

Simplest Fuel Metering Device

The principle is simply that the amount of fuel flowing through a fixed orifice varies according to the amount of pressure on the fuel. Pressure is controlled by the throttle on the PT pump. Fuel flow through orifice is cut off as injector plunger, actuated by engine camshaft, moves down to inject fuel.



When engine is under partial load, fuel pressure is low, and only a small amount of fuel passes through orifice into injector

When engine is under full load, fuel pressure is increased, and greater amount of fuel passes through orifice into injector cup.

Mail this today, and get more PT facts!

CUMMINS ENGINE COMPANY, INC. Columbus, Indiana

DEPT. CM-11

the see and and any last the test and the said

Please send me free illustrated folder, "Cummins PT Fuel System."

Name.

Company_

Address

City

one___State

CUMMINS

OVER 15 YEARS OF LOW



TUNE IN...TEXACO
STAR THEATER
sterring
DONALD O'CONNOR
or JIMMY DURANTE
on television...
Saturday nights, NBC.



MAINTENANCE COSTS

Reports Isbell Construction Company, Reno, Nevada

"WITH TEXACO MARFAK," reports the Isbell Construction Company, "we've enjoyed over 15 years of low maintenance costs and extra long chassis parts life. Our experience has shown that no matter how tough the terrain, Texaco Marfak stays in the bearings and really gives them protection against dirt and moisture."

Contractors everywhere get similar results with *Texaco Marfak*. It won't squeeze or jar out, stays in the bearings, effectively guards against wear and rust. It's top assurance of lower maintenance costs, longer bearing life.

In wheel bearings, use *Texaco Marfak Heavy Duty*. Isbell does and finds that it safeguards bearings for extra thousands of miles between repackings, increases bearing life, assures greater braking safety. No seasonal change required.

More than 500 million pounds of Texaco Marfak have been sold

For crawler tracks, Texaco Track Roll Lubricant is ideal. It wards off rust and wear - keeps out dirt and moisture.

Let a Texaco Lubrication Engineer help you step up your equipment efficiency, cut down on maintenance costs. Just call the nearest of the more than 2,000 Texaco Distributing Plants in the 48 States, or write The Texas Company, 135 East 42nd Street, New York 17, N. Y.

TEXACO SIMPLIFIED LUBRICATION PLAN

With not more than six Texaco Lubricants you can handle all your major lubrication. The plan saves time and money, reduces lubricant inventories, eliminates lubrication mistakes. Ask a Texaco Lubrication Engineer all about it.



To keep its equipment on the job, and maintenance costs low, Isbell Construction Company—highway builder, open pit mining contractor—has been using Texaco Products for years.

Lubricants and Fuels

FOR ALL CONTRACTORS EQUIPMENT



controlled ripper, made by Greenville Steel Car Co., Greenville, Pa., on a Caterpillar D8, using only one of its three gooseneck standards to get maximum pressure at a single point. It was set to a ripping depth of 24 in. to get well under and pull upward on the old road, consisting of asphalt topping, some Belgian block, and a slab of concrete. Depth of the material varied from 10 to 20 in., but it was ripped out easily, and work in close quarters was possible because of the tractor-mounted equipment. Able to swivel 15 deg either way, the standard followed the tractor like a trailer and did not affect steering.

Slick and Quick

The E. & F. Construction Co., Inc., Bridgeport, Conn., moved an old concrete slab in a hurry recently. In preparing for a building addition for the Post Publishing Co., it was necessary to remove a concrete floor. Underneath was an excavated area, and the old slab could have been cut into chunks that dropped down—to be shoveled or clammed out later.

Instead, E.&F. "perforated" the floor into 10 or 12 large sections by cutting a series of small holes along section lines, leaving the slab hanging virtually by the reinforcing rods. Then lifting slings were passed around one slab section at a time and its steel bars burned off, as a crane took the load. As each slab section-measuring about 8x25 ft-was cut free, it was deposited on a truck-trailer and hauled away for disposal. Al Hawley, chief engineer of Fletcher, Thompson, Inc., architects and engineers, reports that the contractor figured out this neat removal

(Continued on page 20)

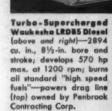




Penbrook Contracting Corp., Camp Hill, Pa., use this Waukesha Turbocharged 2894 cu. In. Diesel powered 5W Bucyrus-Monighan drag line with 6-yd. heavy-duty bucket and 125' boom for coal stripping and excavating.

turbocharged WAUKESHA Diesels

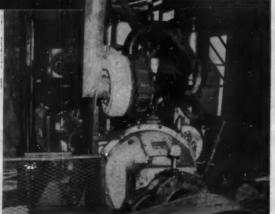
Mr. William E. Crum, President, Penbrook Contracting Corp. says: "One of the best engines we have ever owned." Outstanding characteristics of this big turbocharged Waukesha LRDBS Diesel are lively acceleration, clean burning, prompt starting, a tremendous reserve of power and great overall economy. Send for Bulletin 1606.



WAUKESHA ENGINES and POWER UNITS 10 hp to 1100 hp

WAUKESHA MOTOR COMPANY

Waukesha, Wisconsin New York • Tulse • Los Angeles





10" hydraulic dredge operating in Florida for the Indian River Mosquito Control District — Installed Sept. 1934



12" hydraulic dredge owned by San Diego Gas & Electric Co.—installed February 1954

5 more dredging profilems



8" hydraulic dredge removing silt for the Sait River Valley Water Users' Association—installed June 1954

SOLVED



8" hydraulic dredge excavating gravel in Illinois for Rock River Ready Mix Co.—installed April 1954



Write for new Dredge Catalog.



12" hydraulic dredge reclaiming land for the State of Ohio on Lake St. Marys—installed June 1954

Here's how five totally different dredging problems were solved by American Steel Dredge Company.

Each hydraulic dredge was especially designed for its specific job. American Steel Dredge standardized components permit our engineers to design a dredge which will meet exactly the requirements of each customer . . . a "custom dredge" at a "production price."

Since ASD dredges are located in all parts of the country, we invite you to ask these owners and operators about their outstanding performance. Their satisfaction is your guarantee of the World's Finest Hydraulic Dredge!

ASD can help solve your dredging problems on river, canal, lake improvement or drainage projects. Let us share with you our nearly half a century of dredge designing and manufacturing experience.

AMERICAN STEEL DREDGE CO. INC.

Write, wire or call for complete information.

It's Your Business.

Enough Contractor Capacity?

THAT \$50 BILLION HIGHWAY PROGRAM, proposed by President Eisenhower-\$50 billions, on top of the present \$40 billion program, for which highway officials are searching for new methods of financing-can contractors build that fast? have they the capacity? the equipment? the supervisory personnel?

Yes, says George C. Koss, vice-president, The Associated General Contractors of America, Inc., testifying before the President's Advisory Committee.

Mr. Koss cited the low prices that contractors are now bidding for work and the increasing numbers of bidders per project as evidence of the reserve capacity contractors have. Although this creates the present highly competitive situation, it constitutes an exceptionally favorable climate for starting such an enlarged program, and a good base for further con-

tractor expansion.

How fast could the construction industry mobilize to expand present capacity? He asked AGC members. The majority who replied could double their capacity in two years. A few could handle immediately double volume with supervisory personnel and equipment already at hand. (See "It's Your Business," CM&E September, 1953 and August, 1954.) Replies to the new AGC query varied from an increase of 60% to 400% in two years, with the more conservative estimate coming from the states now having the big-

In five years contractors could—if they knew that a long-range program would be continued-increase their capacity to 400% of the present, with individual contractors reporting possible increases of from 100%

In addition, companies now on other types of work and new firms would be attracted to a stabilized and continuing program of such magnitude.

To accomplish such a program most efficiently and economically, Mr. Koss made these recommendations:

- 1. The program should be on a 10-year basis and be carried out on an orderly schedule in each of those years at a known rate. Thus contractors could stay tuned up to peak efficiency and not tear down an efficient organization one year only to rebuild and tune up a new organization the next.
- 2. A complete highway between principal points of travel should be built in one operation and not one bit here, another bit there in disconnected sections. This would add to construction efficiency.
- 3. Right-of-way should be acquired in advance, before contracts for construction are let.
- 4. The present set-up of the Bureau of Public Roads and the state highway departments should be used to administer the program, the Bureau as a medium for achieving uniformity in standards and inter-state integration, and the states for achieving the same intra-state benefits.

- 5. The states should be encouraged to maintain engineering staffs qualified and large enough to administer an expanding program.
- 6. The principle should be continued that highway construction be handled by contract awarded to the lowest responsible bidder after public advertisement.

Competition—Effect on **Bids and Bidders**

Two marks of lively, even fierce, competition are lower bid prices and an increasing number of bidders

per job. 1954 has produced both.

New figures from the Bureau of Public Roads show that low bids on federal aid highways throughout the country averaged from 12.2% in February to 9.4% in July under the engineer's estimates. In August they were 10.2% under. This confirms spot checks earlier that they were ranging from 5 to 30% below and averaging 10 to 15% below.

But the unit prices back of these bids are running below the contractor's own prices which were at their peak in late 1952 and early 1953. These prices are down 10% on a national average even though basic costs of labor and materials are up 9%. This is a

wide and spreading gap.

State highway bid price indexes show considerable variation from this national average in the drop in prices. Colorado low bids are down 22.8% from their 1952 highs, Minnesota bids are down 17%, Nebraska 12.2%, Texas and Oregon 10% each, Connecticut 4.7%-all from 1952 highs. California low bids are down 15% from their 1951 peak, and Washington state bid prices are 10.5% below their 1953 top. The Bureau of Public Roads national composite mile bidprice index topped out in the first quarter of 1953 and is now 10.5% lower, based on second quarter, 1954 low bids.

The Bureau of Reclamation bid price index is 5% below its 1953 peak. But on a similar class of work the low bidders this month on the Table Rock Dam for the Corps of Engineers in Arkansas were 12.5% under the engineers' estimate "without profit."

It is a great tribute to the good management and productivity of the construction industry that contractor failures have not to date been excessive or

disastrous under such tight bidding.

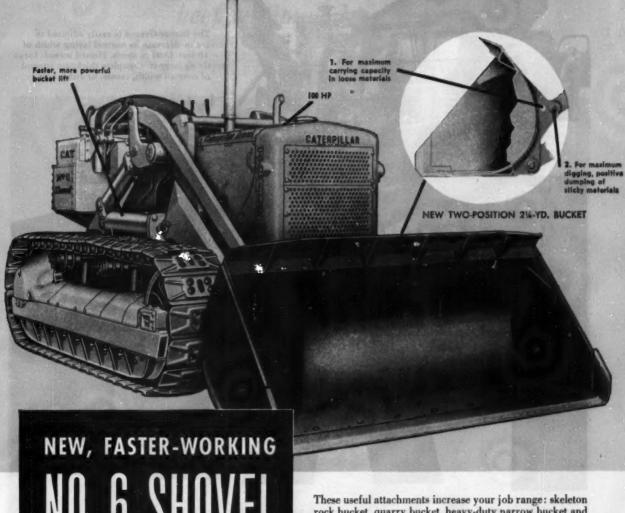
The number of bidders has steadily increased. Again new figures from the Bureau of Public Roads give us a national average, up 80% in 8½ yr. Year by year this is the record:

NUMBER OF BIDDERS PER HIGHWAY PROJECT BY YEARS

1946	3.9	1949	6.3	1952	5.0		
1947	3.8	1950	6.0	1953	6.6		
1948	4.2	1951	4.5	1954	7.0	(first	half)

(Continued on page 24)

NNOUNCIN



NEW POWER—the CAT* Diesel Engine now gives you 100 HP, an increase of approximately 25 per cent—and you get it with Caterpillar ruggedness and economy.

at no increase in price

NEW 21/4-yd. BUCKET gives you 121/2 per cent more capacity, gets heaping loads, dumps cleanly. Exclusive two-position feature gives maximum use of bucket capacity in any material: rear position for clean, fast dumping of sticky materials; forward position for carrying heaping loads of loose materials.

GREATER LIFTING POWER and speed with new hydraulic pump: its pressure is stepped up more than 40 per cent for fast, positive lifting action under all load conditions.

These extra values cost you no more in price!

rock bucket, quarry bucket, heavy-duty narrow bucket and bulldozer blade.

Versatile new No. 6 Shovel is built to do more work at less cost

Weight distribution, engine horsepower and bucket capacity are carefully balanced so that the tracks stay on the ground for maximum stability.

Your Caterpillar Dealer will be glad to demonstrate the new No. 6 Shovel on the job. See him today. And count on him for fast service and genuine factory parts.

Caterpillar Tractor Co., Peoria, Ill., U.S.A.

CATERPIL

NAME THE DATE ... YOUR DEALER WILL DEMONSTRATE The Barber-Greene is easily adjusted to increase or decrease its normal laying width of 10 feet. Dual controls. Heated screed. Large receiving hopper. Complete thickness control of over-all width, center, or either side.

PAVE profitably. PAVE with any mix, hot or cold.

PAVE with the tamper that compacts to uniform density.

PAVE with automatic leveling. PAVE with positive traction.

PAVE with permanent bond between strips.

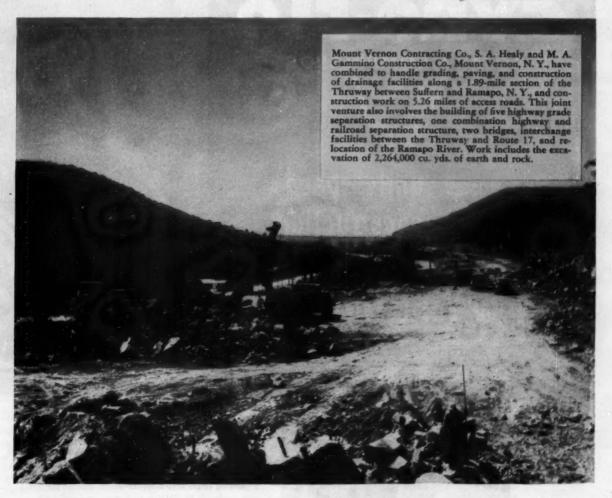
Let us show you how the Barber-Greene Finisher can reduce your costs.



GULF PRODUCTS and FINE SERVICE

keep equipment rolling

on New York State Thruway



THE New York Thruway is another tremendous and important project where Gulf tops the list of suppliers of petroleum products. Twenty leading contractors on the Thruway, with a total of 43 jobs, rely on Gulf to help keep equipment delivering top performance.

Mount Vernon Contracting Co., S. A. Healy and M. A. Gammino Construction Co., for example, know from experience that Gulf quality lubricants provide better protection against mechanical delays. And that Gulf fuels help them gain an extra margin of engine power and efficieny. Then too, they appreciate the helpful engineering counsel that Gulf provides, as well as Gulf's prompt delivery service.

Let us discuss with you how Gulf products and service can help you on your next job. They are available to you through more than 1400 conveniently located warehouses. Gulf Oil Corporation • Gulf Refining Company, 1822 Gulf Building, Pittsburgh 30, Pennsylvania.



GYRO-FLO ROTARY COMPRESSORS

117 units speed construction of the New York Thruway





These four 600 cfm GYRO-FLO portables supply ample air power for operating up to eleven I-R wagon drills on one section of the New York Thruway. Air from a common receiver is piped 700 to 800 feet to the drilling site through a 6" line. In the background is a completely self-contained I-R Quarrymaster for sinking large, deep blast holes.

- Here, an I-R GYRO-FLO supplies abundant air for operating a pneumatic pile hammer, driving sheet piling for construction of one of the Thruway's many bridges.
- The GYRO-FLO compressor has repeatedly proved its ability to operate continuously under all types of working conditions, with a trouble-free dependability and easy portability heretofore not obtainable in any portable air compressor.

These compressors furnish air to users of 173 Ingersoll-Rand Type FM Wagon Drills-more than 70% of the total wagon drills on this project.



By early 1955, you'll be able to drive from New York City to Buffalo—without a single traffic light or stop sign. That's the fabulous New York Thruway, a dream that I-R Air Power is helping to carve out of rugged terrain where many sections are solid rock.

One hundred seventeen GYRO-FLO rotary compressors, with a combined capacity of 61,265 cubic feet of air per minute, are speeding the job to completion—driving Ingersoll-Rand rock drills and other pneumatic equipment on this high-speed construction project.

Here, where sustained drilling speed and uninterrupted production are of particular urgency, the simplicity and dependability of the GYRO-FLO design really pay off. The GYRO-FLO rotary sliding vane compressor has no valves, pistons, rings, rods or clutches to wear out, adjust or replace. It delivers an abundant supply of oil-free air at temperatures that never go above 200 F. And pressure is automatically controlled closely and smoothly all the way from 0 to 100% capacity.

Available in 125, 210, 315 and 600 cfm, GYRO-FLO offers the only complete line of rotary portables—each size proven by years of heavy duty in the field. Get the complete GYRO-FLO story from your nearest Ingersoll-Rand distributor or branch office. It will save you money now and for many years to come.

8-94



Ingersoll-Rand

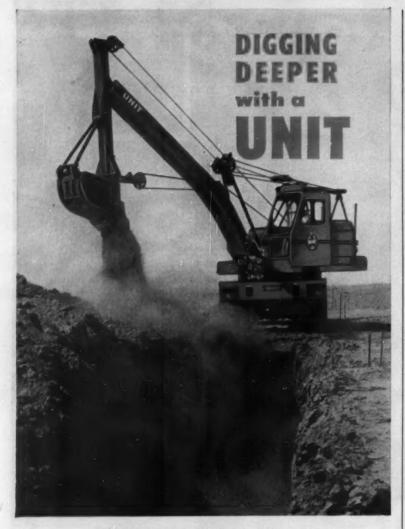
COMPRESSORS

ROCK DRILLS

AIR TOOLS

CARSET JACKBITS

PUMPS



You'll Dig More Jobs At More Profit With A UNIT TRENCHOE!

Accurate deep digging of trenches for pipelines, sewers, water connections, footings, basements and culverts is easily and quickly accomplished with a UNIT Trenchoe. The "Goose-neck" boom with its long deep reach assures maximum production. Also saves time trimming vertical sidewalls and corners, and in leveling floor surfaces. Powerful...Compact...Perfectly Balanced. Every UNIT is designed to meet the most rigid demands. Investigate today and earn more pay.

UNIT models are available in 1/2 or 3/4 yard Excavators . . . Cranes up to 20 tons capacity . . . Crawler or Mobile types . . . Gasoline or Diesel. Ask for literature.

UNIT CRANE & SHOVEL CORPORATION 6305 W. Burnham St. . Milwaukee 14, Wis., U.S.A.





Snow Goes Easy With Power

It's rather early to talk about snow removal-or is it? A bit of advance planning usually is money in the pocket.

This is not new, but the Prime-Mover Co. of Muscatine, Iowa, reminds us again that extra use can be made of equipment the contractor owns. Prime-Mover makes a 34-ton powered wheelbarrow and features among the accessories a snow-plow attachment that slips on for quick snow removal around yards and construction sites. It has a 50-in, angling blade. When the snow blade is in use, the 10-cu. ft. hopper of the unit can be full of ballast or sand for spreading on slippery areas.

Thousands of these handy powered carts of all types are in daily use. An extra low-cost attachment or two can provide an able snow handler that makes short work of a winter chore.

Beats Us, Too

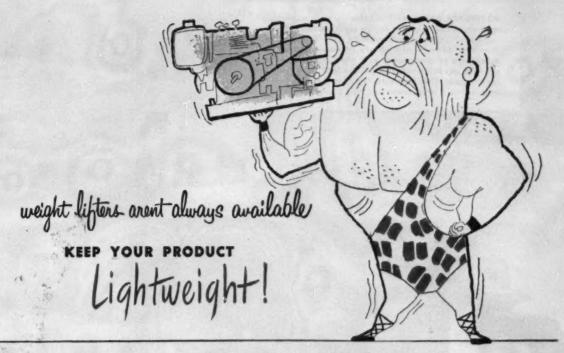
Mr Editor, Sir,

Re: CM&E Vol. 8, August 1954,

For Pete's sake, tell the guy operating the drifter not to step back -or is it too late? Darn it, only two months ago, friend Gallagher was rooting for accident prevention in CM&E, and it don't seem to mean a thing. It beats me!

> George Wimpey & Co., Ltd Ruislip, Middlesex, England

Evidently the writer of this letter has safety-on-the-brain-a good affliction, incidentally. He is referring to unguarded scaffolding shown on page 59 in the August issue and the excellent article, "Attack Accidents at Their Source." by John Gallagher, on p 144 in the June issue.



Power Products new industrial engine offers

60% less engine weight 42% less engine size

NOW you can give your power equipment the Lightweight being demanded by all of industry. Power Products engines are not just a little lighter—they're 60% lighter than any currently available industrial engine of comparable horsepower . . . and that means greater portability for equipment. Wheels, carriages, etc., formerly necessary for portability, can be eliminated in many cases, allowing further streamlining and extra weight and cost savings. Power Products engines are more compact in design —

easy starting — offer sustained performance at high speeds and are easier to service than any other industrial engines. Yet they actually cost less!

If you want better acceptance — better performance for any industrial product that requires from 2 to 4 horsepower . . . switch to Power Products Lightweight!

LOOK AT THESE FEATURES



Lightweight — A standard 3½ H. P. Industrial engline welghs as much as two and one half Power Products Industrial englines of 346 H. P.



Compact — A unique design makes this engine amazingly compact. A comparison of overall dimensions shows a saving of 72% in size over the standard engine.



LOOK AT THE RESULTS—"Pump and moto weigh only 25 lbs.," reports a leading pums manufacturer This is typical of the kind a amazing light-weight products these engine make possible.

make possible.
"Only 41 lbs., and usable anywhere, at any engle." Grain auger manufacturers are among the many who have found-it possible to revelutionize their products with these engines.



	POWER PRODUCTS CORPORATION
	The Control of the Co
	Grafton, Wisconsi
	Gentleman:
	I know what important advantages weight savin
	can give my products. Planse send meafull lafes motion on those new engines.
ASSESSED BY AND ADDRESS.	motion of those new engines.
Name	
Name	The second second
Name	w.
	· · · · · · · · · · · · · · · · · · ·



"I needed durability ...my INTERNATIONAL'S delivered"

Contractor solves water shortage for Olathe, Kansas, with fleet of six INTER-NATIONAL crawlers that never faltered in building a big dam and 160-acre reservoir Water exporting business in Kansas City, Missouri, is due for a sharp slump due to the loss of 5,593 cash customers, the residents of Olathe, Kansas.

For many months past the thirsty population of Olathe has been supplementing the city's inadequate water supply by buying water by the tank car from Kansas City, but this condition is being rectified, and in a hurry.

The Yerington Construction Company, Parksville,

A TRAP FOR CEDAR CREEK is shown taking shape as the INTERNATIONAL TD-24 and B-170A scraper begins another loading cycle in the bottom of the new reservoir.

SOME BIG REASONS WHY earthmoving on this 450,000-cubic yard project moved at such a lively pace are apparent in this photograph: TD-24 speed that hauls heaped loads to the dam site at fastest traveling speeds. The positive rolling ejection feature of the INTERNATIONAL B-170A scraper spreads faster and completely cleans the bowl in the process.







Missouri, started construction of a new dam and 160 acre reservoir $2\frac{1}{2}$ miles west of Olathe, and early in 1955 the city expects to be out of the water importing business.

Lee Dell Yerington is using a total of 21 pieces of equipment including 6 INTERNATIONAL tractors and scrapers to move 450,000 cubic yards of dirt and 60,000 cubic yards of rock on this hurry-up project, and here's what he says about his earthmovers:

"I like my INTERNATIONAL equipment better than any other I have on this job—and for several reasons. I need plenty of power and plenty of durability and my IH crawlers deliver."

Discover for yourself what this contractor has learned about how INTERNATIONAL crawlers and equipment deliver outstanding power and performance when the chips are down. Just call your INTERNATIONAL Industrial Power Distributor for your demonstration today. He'll bring the IH equipment you need to your job site anytime so you can get the lowdown on the IH rigs that mean more profitable business for you from here on in.

INTERNATIONAL HARVESTER COMPANY, CHICAGO 1, ILLINOIS

UPGRADE WITH A HEAPED LOAD presents no problem for the Yerington's TD-24 with matched B-170A scraper hauling a solidly packed payload of 21 cubic yards.





ONE OF FOUR TD-18As the contractor used to hold a 7,000-cubic yard daily production average on this job is shown dozing dirt for a small temporary reservoir. This structure will be used in conjunction with the small natural lake as a reservoir until the new reservoir is completed.



INTERNATIONAL

FOR EVERY MOVE IN EARTHMOVING



Thermoid Industrial Brake Linings put more "STOP" in your brakes!

Whether you need a light duty lining or a heavy duty brake block for extreme service conditions, you'll find a Thermoid product with the friction you require. You'll find that your maintenance costs and "down time" are held to a minimum because Thermoid Industrial Linings provide smooth positive braking plus extra long life.

When you need Brake Lining, or Brake Blocks, be sure to get Thermoid—choice of leading construction equipment manufacturers.



Thermoid's outstanding line of friction materials is also available in a complete line of woven, molded and special type clutch facings for all construction applications. Ask your supplier.



Thermoid Company
Industrial Friction Materials Division
Trenton, N.J.

IT'S YOUR BUSINESS . .

Continued from page 14

California averaged 6.9 bidders per job in the 12 months ending in July, 21% more than in the previous year. But this went up to 10.5 bidders per project on jobs of \$1,000,000 or more.

Ohio contracts let in the first half of this year averaged 4.3 bids per contract. Looked at from the contractors' point of view they placed 935 bids to get 218 contracts for a "bidding average" of .233 compared with .278 in 1953 and .348 in 1952. ("It's Your Business," July, 1954). But out of 503 contractors qualified, 230 placed bids and only 119 landed contracts. It's a rugged business.

Work Stoppages Point Up Need for Improved Labor Relations

Construction had more labor troubles than any other industry in 1953. Furthermore construction work stoppages to iron out labor troubles are increasing sharply on construction in the face of declining stoppages in other industries.

Last year 8,000,000 man-days was the cost of idle jobs due to labor disputes, 1.22% of estimated working time and the most ever reported by the Bureau of Laber Statistics. The number of stoppages was 1,039, also the highest on record. They involved 574,000 workers or 21.7% of construction wage earners. These figures are below the 1952 record of 634,000 workers or 24.1% of the construction wage earners, the previous record. The causes back of these stoppages include: wages, hours and fringe benefits, 91.6% and inter- or intra-union matters 4.9%.

It is obvious from these figures that improved labor relations that will cut this loss can do a great deal to step up the productivity of the construction industry.

SOME BIG CONTRACT AWARDS OF THE MONTH

John McShain Inc., 16th St. and North Arlington Ridge Rd., Arlington, Va., shrine on Catholic University of America grounds, Washington, D.C. for Trustees of the Shrine of the Immaculate Conception, Most Rev. Richard J. Cushing, 1 Lake St., Brighton, Mass. \$10,000,-000. (More Big Jobs on page 28) PRODUCTION FACILITIES AT

TOUSEY



GIANT mixing tanks in long lines hold thousands of gallons of Tousey finishes. Reds, Blues, Yellows and Greens — all exactly matched to customer specifications—all ready to be packaged for filling small orders, or short runs. No matter what the size of the order at Tousey—drum or tank car—each gets the same exacting treatment — finest quality materials and highest standards in production.

If you have a difficult finishing problem, write us today — perhaps we can

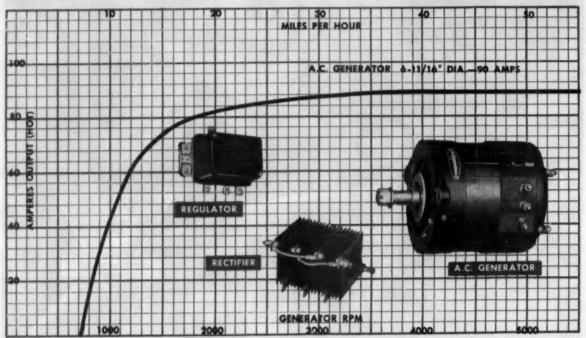
help.

TOUSEY VARNISH CO. 520 W. 25th St., Chicago 16, Ill.

Power Packed and



HERE'S THE A.C. ANSWER TO EXTRA-HEAVY ELECTRICAL DEMANDS



DELCO-REMY

A. C. Generator, Regulator and Rectifier

Here's the answer for "problem" vehicles—Delco-Remy's new long-lived A.C.-D.C. charging system! It's specifically designed to meet the extra-heavy electrical demands of contractors' trucks and other vehicles equipped with two-way radio, floodlights or any extra electrical units . . . ample current reserve picks up discharged battery quickly in operation. Delco-Remy A.C. generators are suitable for use at all engine speeds.

With output ranging from 30-40 amperes at curb idle and up to 90 amperes at higher engine speeds,

the new Delco-Remy A.C.-D.C. charging system meets all electrical needs under the toughest operating conditions. Included in the new system is the A.C. generator, a matching regulator, and a rugged, dependable dry-plate rectifier which converts generator A.C. output to direct current.

Application packages complete with installation instruction sheets for popular makes of cars and trucks are now available. The conversion job is simple. For further details and application data, see your nearest United Motors distributor.

AS A DIVISION OF GENERAL MOTORS, WE ARE PROUD TO JOIN IN CELEBRATING THE BUILDING OF GM'S FIRST SO MILLION CARS



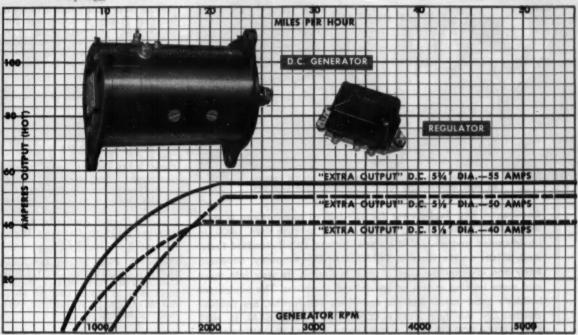
DISTRIBUTED BY WHOLESALERS EVERYWHERE

WHEREVER WHEELS TURN OR PROPELLERS SPIN

Right for the Job



HERE'S THE D.C. ANSWER TO HEAVY ELECTRICAL DEMANDS



DELCO-REMY

Extra-Output D. C. Generators and Matching Regulators

Delco-Remy extra-output D.C. generators are an economical answer to the electrical needs of contractors' pickup or panel trucks as well as other vehicles with additional lights, two-way radios, or other special electrical equipment in medium to heavy-duty service. Delco-Remy extra-output D.C. generators are low in cost, simple to install, economical to maintain.

DELCO-REMY 40-AMP GENERATOR has low cut-in, about 7 mph, charges from 11 to 17 amperes at curb idle . . . full output about 18 mph—for vehicles customarily used in heavy traffic.

DELCO-REMY 50-AMP GENERATOR has slightly higher cut-in, about 11 mph... full output about 21 mph—for vehicles customarily operated at higher speeds, with minimum slow driving.

DELCO-REMY 55-AMP GENERATOR has very low cut-in, about 6 mph; charges at curb idle from 20 to 30 amperes . . . attains full output at 20 to 25 mph—for vehicles customarily operated at low speeds with added electrical loads, such as contractors' field cars.

For further details and application data, see your nearest United Motors distributor.

Delco-Remy

DIVISION, GENERAL MOTORS CORPORATION, ANDERSON, INDIANA

WHEREVER WHEELS TURN OR PROPELLERS SPIN



Continental Red Seal power for specialized applications is now available at levels ranging from 2 h.p. up to more than 1,000, in liquid-cooled and air-cooled models, for use on all standard fuels. And, strictly on the score of PERFORMANCE—economy, dependability and low maintenance cost—it is finding its way into more and more leading makes of specialized machines. The equipment builder's good name, and the end-user's satisfaction, are double-clinched by this fact: EVERY CONTINENTAL RED SEAL IS NOT ONLY BUILT FOR ITS JOB, BUT BACKED BY PARTS AND SERVICE FACILITIES COAST TO COAST.

NO OTHER ENGINE GIVES YOU ALL THESE ADVANCED

ENGINEERING FEATURES

PATENTED INDIVIDUAL PORTING —— FULL-LENGTH WATER JACKETS
TOCCO-HARDENED COUNTERBALANCED CRANKSHAFT
ALLOY STEEL VALVE SEAT INSERTS —— LEAKPROOF WATER PUMP
PATENTED OIL AND DUST SEALS — POSITIVE ROTATION EXHAUST VALVES

A COMPLETE LINE OF 4-CYCLE AIR-COOLED ENGINES -

Continental also builds air-cooled models, from 2 to 3 h.p., for heavy-duty applications in industry and on the farm. They embody the exclusive Contex® external ignition system, greatest air-cooled engine advance in recent years. For information, address Air-Cooled Industrial Engine Division, 12800 Kercheval Ave., Detroit 15.

8 EAST 45TH ST., NEW YORK 17, NEW YORK - 3817 S. SANTA FE AVE., LOS ANGELES S8, CALIF. 6218 CEDAR SPRINGS ROAD, DALLAS 9, TEXAS - 918 S. S. BOSTON ST., ROOM 1888, TULSA, OKLA. 1257 OAKLEIGH DRIVE, EAST POINT (ATLANTA) GA.

Continental Motors Corporation
MUSKEGON. MICHIGAN

BIG JOBS OF THE MONTH . . .

Continued from page 24

George A. Fuller Co., 111 W. Washington St., Chicago, "Capitol Courts" shopping center in Milwaukee for Ed Schuster & Co., Inc., 2153 N. Third St., Milwaukee, Wis. \$15,000,000.

Lock Joint Pipe Co., Turner, Kan. 14 mi reinforced concrete water main, 18,210 ft, 35 in., 56,000 ft, 24 in. to Mid-Continent International Airport, Kansas City, Mo. for the City, c/o Wm. I. Hornbuckle, purchasing agent, Melvin P. Hatcher, water director, City Hall, Kansas City, Mo. \$837,350.

William Mulrhead Construction Co., Inc. East Trinity Ave., Durham, N.C. and Walsh Construction Co., 5 W. 34th St., industry control equipment plant near Roanoke, Va., for General Electric Co., River Road, Schenectady 5, N.Y. \$6,000,000.

Peter Kiewit Sons' Co., 345 Kieways Ave., Arcadia, Calif. 3.9 mi Ramona Freeway between Rosemead Blvd., and San Gabriel River, Los Angeles Co. for State Division of Highways, Los Angeles, \$5,960,241.

Tully & Di Napoli, Inc., 127-150 Northern Blvd., Corona, N.Y. grade separation structure on Horace Harding Expressway at Queens Blvd., Queens Co., L.I., for Triborough Bridge & Tunnel Authority, Administration Building, Randall's Island, New York 35. \$2,799,270.

Diesko & Post, Salem Ore., and Hoffman Construction Co., 715 S.W. Columbia St., Portland, Ore., department store at Salem, Ore. for Meier & Frank Co., 621 S.W. Fifth St., Portland. \$8,000,000.

Suber & Co., Inc., P.O. Box 338. Whitmire, S. C. 12.4 mi paving on Indiana East-West Toll Road in Steuben Co. for Indiana Toll Road Commission, 309 W. Washington St., Indianapolis. \$6,898,586.

C. J. Langenfelder & Son, Inc., 8427 Pulaski Highway, Baltimore, constructing 5.33 mi of the Northeastern Extension in Milford Township, Bucks County and Lower Milford Township for Pennsylvaina Turnpike Commission, 11 North Fourth St., Harrisburg. \$3,817,400.

Arthur G. McKee & Co., 2300 Chester St. Cleveland, Ohio, urea plant, office building, laboratory and warehouse, shop, boiler house and locker room for Petrochemicals plant, Lima, Ohio. \$17,000,000.

Guy F. Atkinson Co., & Ostrander Co., 10 W. Orange Ave. S., San Francisco, navigation locks adjacent gravity dam and fish ladder, The Dalles Dam, Oregon, for U.S. Engineers, Pittock Block, Portland, Ore. \$12,708,179.

(More Big Jobs on page 181)

nowa 4-WHEEL DRIVE
Excavator-Loader with
plus features for
plus performance

TRACTOMOTIVE
TL-12
TRACTOLOADER

Weight: 12,000 lb.

Bucket Capacity: 1 cu. yd.

Speeds — 4 forward, to 20 mph . . . 4 reverse, to 25 mph

Brake Hp. — 63



MODEL 71-10 for all types of bulk material handling . . . with short, 11-ft. turning radius, torque converter drive, clutch-type transmission and Allis-Chalmers POWER-CRATER engine. 3/4 cu. yd. bucket, weight 11,400 lb., 63 brake hp.

See your nearest Allis-Chalmers Industrial Tractor Dealer 4-WHEEL DRIVE for excellent traction — excavating or loading — even under adverse ground conditions . . .

PLUS HYDRAULIC TORQUE CONVERTER DRIVE for smoother, faster operation. No ramming or clutching, no engine stalling . . . easier maneuvering, snappy bucket action!

PLUS CLUTCH-TYPE TRANSMISSION Eliminates most shifting. Operator simply pushes a lever to go forward, pulls it back for reverse. He can work all day without shifting gears on short-haul jobs!

PLUS REAR-WHEEL POWER STEERING This advantage together with all-wheel drive means easy steering and maneuvering under all operating conditions.

> PLUS NEW, DYNAMIC ALLIS-CHALMERS POWER-CRATER ENGINE Gives you high-octane performance on regular gasoline,

> Yes, here's 4-wheel drive PLUS...
> PLUS all the advantages Tractomotive offers you in its famous TL10 Tracto-Loader — the outstanding performer on bulk
> material handling. Choose the
> model that fits your needs.

Wire, write or call for a demonstration NOW!

POWER-CRATER is an Allis-Chalmers trademark

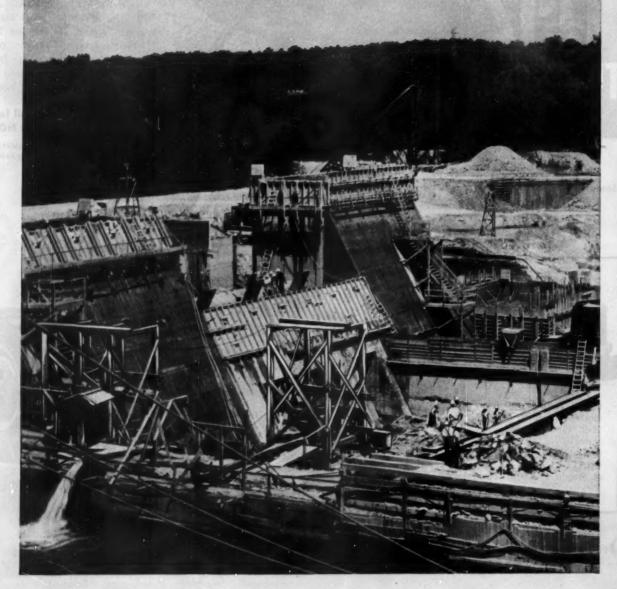


TRACTOMOTIVE

TRACTOMOTIVE CORPORATION, DEERFIELD, ILLINOIS

Tracta-Loaders - Tracta-Shavels, Side Booms and Hydraulic Rippers for Allis-Chalmers Crawler Tractors - Loader and Shoulder Maintainer for Allis-Chalmers "O" Motor Grader On VEPCO'S Roanoke Rapids, N. C.

it's SHELL.



Page 30 — Construction METHODS and Equipment — November 1954

Hydroelectric project . . .

Gasoline
Fuel Oil
Diesel Fuel
Kerosene
Industrial
Lubricants

Solvents
Motor Oils
Anti-Freeze
Greases
Outboard
Motor Oil



The Roanoke Rapids Project for the Virginia Electric and Power Company, being constructed by Stone & Webster Engineering Corporation, is going full speed ahead. This extensive job keeps hundreds of pieces of heavy construction equipment busy, day and night. Nearly 100% of this equipment relies on Shell Industrial Lubricants and Fuels to meet the rigorous operating conditions.

When completed, Roanoke Rapids project will supply 100,000 kilowatts of electricity for Vepco's system.

Widely used in construction work and wherever heavy duty equipment operates, Shell lubricants protect machinery and at the same time keep maintenance costs at rock bottom. Perhaps it will pay you to look into the savings of a 100% Shell program.

SHELL OIL COMPANY

50 WEST 56TH STREET, NEW YORK 28, N. Y. 100 BUSH STREET, SAN FRANCISCO 6, CALIF.

*A diligent search could uncover only one piece of Vepco's equipment NOT using a Shell product.



UNIVERSAL IMPACT MASTER GIVES YOU TOP CAPACITY PLUS UNIFORM GRADATION CUBICAL AGGREGATE IN ONE FAST OPERATION

Controlled Feeding

Shovel loaded run-of-quarry rock is directed into the path of the rotor hammers to receive the smashing impact of a direct blow.

Controlled Breaking

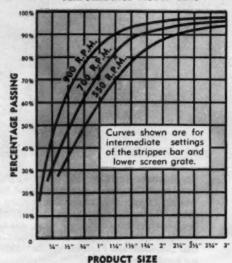
All of the breaking is accomplished by the impact of rotor harmers upon the rock resulting in a cubical product of highest quality. Both rotors rotate in the same direction with the flow of material promoting fast feeding and fast discharge for top capacity. Incoming rock is struck a solid blow by the first rotor and finish size is instantly discharged. Oversize particles are struck by the second rotor and finish size is again quickly discharged.

Control over Finished Product

Three simple mechanical adjustments provide complete control over finished product. Size is governed by rotor speed. Various positions of stripper bar and lower screen grate give a wide degree of control over gradation. In closed circuit setups recirculating loads can be kept to a minimum.

Ask for Literature. Get the complete story on the UNIVER-SAL IMPACT MASTER. Learn how its high speed production of highest quality uniform gradation cubical aggregate can earn greater profits for you. Models available for both portable and stationary setups with capacities to 750 tons per hour. Full details in Bulletin No. U534.

PERFORMANCE MODEL 3240



UNIVERSAL
In Cedar Rapids Since 1906

UNIVERSAL ENGINEERING CORPORATION

327 8th St. N.W., Cedar Rapids, Iowa

A Subsidiary of Pettibone Mulliken Corporation, 4700 W. Division St. Chicago 51, Illinois

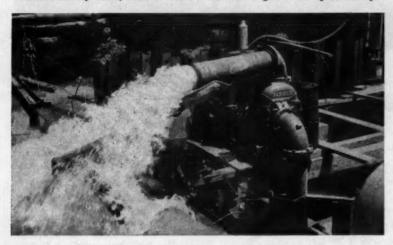
Hi-performance Jaeger pumps cut water-handling costs



New Model 2PN moves all the water a 2" hose can handle

This latest Jaeger 2" pump delivers its rated 10,000 gph when operating at only 2400 to 2550 rpm (as much as 400 rpm slower than similar pumps). It will actually pump all the water that can be pulled through a 2" suction line under average pumping conditions. You'll find it conservatively rated, even at heads

well above 100 ft. Weighs only 190 lbs. including big pneumatic tires, measures only 24" x 21" x 26" high, yet it's built for heavy duty service with 20% steel shell, reversible liner plate, long-life Jaeger Lubri-Seal on shaft, impeller adjustable for wear and powerful Wisconsin AKN engine of 5.3 hp at 2500 rpm.



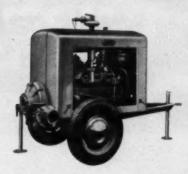
Pumping 4,000 gpm with low-cost diesel power

Because they develop their full rated volume at low operating speeds, big Jaeger pumps are ideally suited for diesel operation on big cofferdam and well point work. The Jaeger Model 10PD above is pumping 4000 gpm at 1500 rpm. This high efficiency at fuelsaving, engine-saving speeds is an ex-

clusive characteristic of Jaeger "Sure-Prime" pumps. It requires larger shells and impellers but pays off in performance. Jaegers prime without engineracing, don't vapor-lock on hard pulls, consume less fuel and average thousands of hours longer service than pumps that must run at higher speeds.

Latest type jetting pumps in 3", 4", 5", 6" sizes

For a wide range of volumes, and pressures up to 275 psi, Jaeger has developed the most modern type of high pressure pumps...self-priming at the rate of 1 second per foot of lift, equipped with enclosed impellers, labyrinth sealing rings, positively lubricated shaft seals, automatic spring-actuated check valves, heat-resisting stellite-valved engines:



Model 3CPH delivers 420 gpm at 40 lbs., 125 gpm at 130 lbs., with air-cooled Wisconsin VF-4 (25 hp @ 2400 rpm).

Model 4CPH delivers 700 gpm at 75 lbs., 325 gp. at 200 lbs., with 6 cylinder engine of 218 cu. in. displacement (80 hp @ 2500 rpm).

Model SCPH delivers \$25 gpm at \$0 lbs., 200 gpm at 250 lbs., with 6 cylinder engine of 236 cu. in. displacement. (95 hp $\,$ $\,$ 0 2600 rpm).



11/2" to 10" Electric Pumps

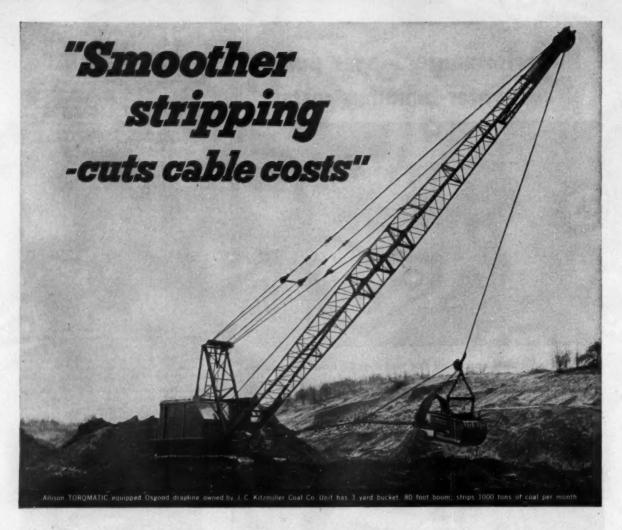
Jaeger "Sure Prime" pumps with electric motor drive are available for all types of dewatering, including the operation of Jaeger Well Point Systems. The characteristic low speed (1150 rpm) operation of Jaeger & to 10° electric pumps results in much longer life. Jaeger's oversize shells, holding more priming water, also prevent overheating and vapor-lock even when exhausting the longest well point header lines.

For engineering service on pumping problems, or specific information about any Jaeger pumps, see your Jaeger distributor or write. For file data, request Catalog P-4.

THE JAEGER MACHINE COMPANY

800 Dublin Avenue, Columbus 16, Chio

TRACTOR LOADERS . COMPRESSORS . CONCRETE MIXERS . PAVING MACHINES



A FTER 2,000 hours of low-cost strip-mining, veteran mine owner J. C. Kitzmiller reports "smoother stripping — reduced cable cost" due to shock-free power transmission in his Osgood dragline. The savings he's made with his Allison TORQMATIC Converter have made him decide to specify Allison TORQMATIC DRIVES in future equipment.

He's spending less for cable replacement in his Osgood dragline because the TORQMATIC Converter protects cable by absorbing sudden shock loads.

He's spending less for dragline repairs, too. The TORQMATIC Converter gives the operator time to cut off power—"throw out the drag"—when the bucket hits a snag, guards boom and drive line from harmful overloads.

And he's getting more work from his drag because with fewer repairs it stays on the job earning money—out of the shop costing money.

The TORQMATIC Converter matches engine power to load

demand, helps prevent harmful engine lugging and stalling. It multiplies engine torque up to 3½ times—broadens the engine's effective horsepower range.

When load demand is equal to, or less than, engine torque the Allison TORQMATIC Converter acts as a fluid coupling to conserve fuel, boost engine life. This feature is standard equipment in every Allison Converter.

You can produce more for less with shock-free TORQMATIC power transmission in your 40- to 400-horsepower gasoline or Diesel equipment. Ask your manufacturer or dealer about TORQMATIC DRIVES in your equipment or write for more information to: Allison Division of General Motors Box 894T, Indianapolis 6, Indiana

ALLISON TOROMATIC CONVERTER

Simple Design — one-piece cast converter elements — minimum maintenance

Compact, easy to install in existing equipment

Designed for power applications in the 40 to 400 horsepower range Longer Equipment Life — absorbs shock, eliminates harmful



GET TRUCK PAYLOADS!



you get when you use a Demp-ster-Diggster GRD-101. Photo directly above shows you why you have no truck shock with a Dempster-Diggster. You can lay bucket in truck body, trip latch and pull bucket up off load. Photo at right above shows you why you get a truck shows you why you get a truck payload with a Dempster-Diggster . . . and how natural and
easy it is to do so. This truck
is now loaded to maximum
heaped capacity, yet DempsterDiggster has ample clearance.
The dumping height is 9'6" and
the digging height is approximately 15 feet. This enables
the Dempster-Diggster to work
with high dump equipment.

Other very important features of the new Dempster-Diggster GRD-101 include: AN EXCA-VATOR THAT NEEDS NO

WHEEL TRACTION (loading of bucket is accomplished by the exclusive Hydraulic Crowd and Hoist Action of the Dempster-Diggster) . . TRUCK-SPEED MOBILITY TO AND FROM JOBS . . . AUTOMATIC BUCKET TRIP ... MINIMUM TURNING RADIUS . . . THE SHOVEL WITH TORQUE CONVERTER ... HYDRAULIC STEERING. Here's a shovel

that gives you extra speed on the job and to and from jobs that means extra profits to you! Pound for pound, dollar for dollar, the Dempster-Diggster GRD-101 will out-dig and out-load any other available competing machine in tough going! Let us prove that statement! Write for complete information. Manufactured by Dempster Brothers,

DEMPSTER BROTHERS

3114 SHEA BUILDING, KNOXVILLE 17, TENN.

November 1954 — Construction METHODS and Equipment — Page 35

NYLON CORD TRUCK TIRES GIVE

DU PONT and leading tire manufacturers, after working and testing for ten years, developed nylon cords for truck tires. Actual road experience proves nylon to be the best protection yet against tire failure. From all over the country truckers are reporting that nylon cords give more mileage, more recaps and fewer road delays. Records show nylon cords mean lower cost per tire mile.

Nylon has greater tensile strength, flex and abrasion resistance than any other cord used in tires. Nylon cords absorb road shock and give better protection against bruise damage; moisture seeping through cuts doesn't adversely affect nylon. Nylon cords take hottest road temperatures in stride, and they run cooler.

Prove to yourself that nylon cord truck tires give substantially lower cost per mile. Ask your dealer about nylon cord truck tires today. (Du Pont makes nylon fibers, does not produce tires.)



BETTER THINGS FOR BETTER LIVING ... THROUGH CHEMISTRY

You'll find nylon in passenger-car lires, too! Shockabscrbing nylon cords mean extra protection against blowouts . . . greater safety on any road.

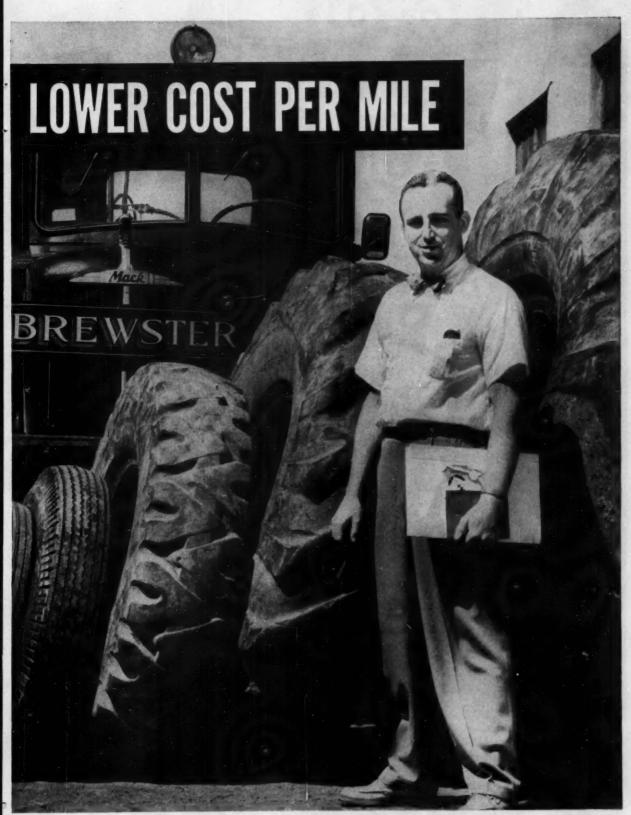


MORE MILEAGE, "On these rugged roads," reports Wss. P. Fuller, Hillyer Doutsch Edwards Lumber Co., Moreauville, La., "nylon cords are the only tires we can get that can do our job."



FEWER ROAD DELAYS."Nylon cords have cut our road delays 60%," reports Lenn Binn of the Boss-Linco Lines, Buffalo, N. Y. "In over 20 million miles of service, not one nylon has blown out."

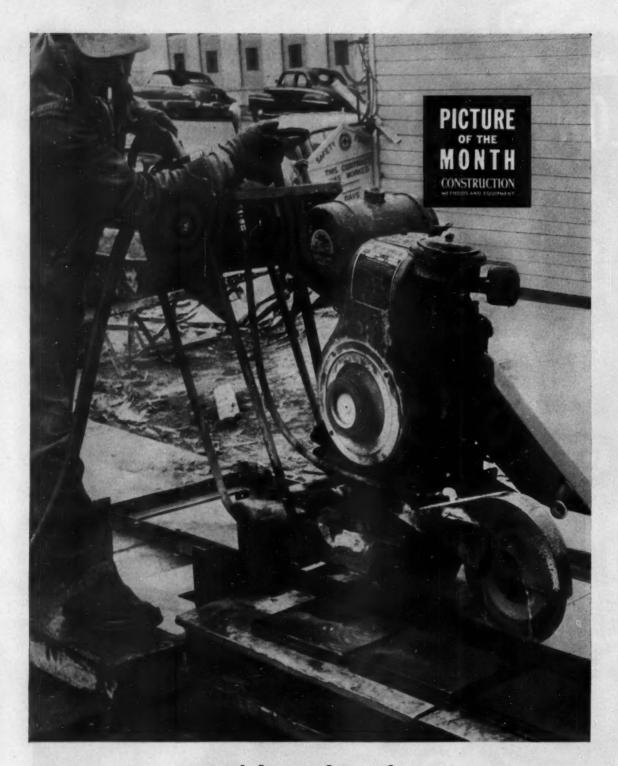




our experience proves nylon cords cut tire costs from 25% (on-the-road equip-

"ON ALL TYPES OF EQUIPMENT, ment) to 30% (off-the-road equipment)," says Henry D. MacArty of Geo. M. Brewster & Son, Inc., General Contractors

of Bogota, N. J. "We're switching exclusively to nylon cords on more than 110 pieces of equipment."



Quick and Perfect

STONE SAWING to exact dimensions comes easy with this setup, devised by Sharp Brothers Contracting Co., Kansas City. A recent contract called for paving of a large area with 12-in. squares of Colorado Red Sandstone. Slabs of stone are sawed to accurate size quickly, and without breakage by

mounting a Clipper Model C-75 concrete saw on a firm track of steel angles that guides the machine along a rigid course of travel. Sandstone blocks lined up on the floor beneath the track are cut in assembly-line fashion as the saw passes over them. Sharp uses a Clipper wet-cutting diamond blade.

Greatest speed, power and work range of any full 1-yd rig!



It's the LS-98...another <u>NEW</u> Link-Belt Speeder

In the full 1-yard class—they don't come any faster or more powerful than the new LS-98 Link-Belt Speeder! Since first introduced in May, coast-to-coast records prove you get more productive capacity, no matter what the job!

Speed-o-Matic power hydraulic controls make machine

Speed-o-Matic power hydraulic controls make machine movements instantaneous, smooth, precise. Effortless operation helps increase output 25% and more.

You get more cycles too, because LS-98 has more "live" weight and structural strength to utilize extra useable hp. Combine this with exceptional maneuverability plus practical transportability—no wonder LS-98 is acclaimed today's greatest full 1-yard shovel-crane investment!

ATTENTION ALL SHOVEL-CRANE BUYERS:

Your Link-Belt Speeder Distributor is currently introducing a great deal of new equipment to help you make more money. So, before you buy a shovel-crane of any capacity for any application—be sure you check with him. You'll be glad you did.

LINK-BELT SPEEDER CORPORATION, Cedar Rapids, Iowa

A few of the many LS-98 features

- * Speed-e-Matic controls put LS-98's extra hp at operator's fingertips. Smooth dig-swing-dump action means more cycles per day.
- Foolproof power steering. Every travel and operating action is controlled from operator's position, even setting the digging brakes.
- Power load lowering clutches. Available for either or both main drums. An exclusive feature.
- Interchangeable, shoetype clutches are selfadjusting, internal expanding. Shells are high-friction alloy cast iron. All clutches interchangeable.
- Massive, dual, conical heek rollers, riding on roller bearings in machined roller path, eliminate center pin pull and increase roller path life.
- dears enclosed, running in oil. All horizontal deck gears and swing-travel bevel gears enclosed and run in oil.

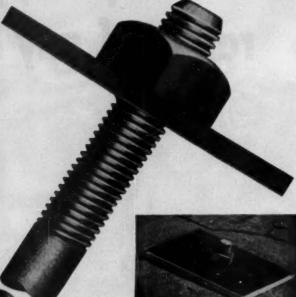
15,697

LINKBELT SPEEDER

BUILDERS OF A COMPLETE LINE OF CRAWLER, TRUCK AND WHEEL-MOUNTED SHOVEL-CRANES



To reduce the danger from slides, rock formations like this can be bolted economically with Bethlebem Rock Anchor Bolts.



Worried Allew Rock Slides?

Many a rock slide can be prevented by using Bethlehem Rock Anchor Bolts at potential danger points.

Bethlehem Rock Anchor Bolts minimize the danger of rock slides because they reinforce the rock formation, preventing boulders or layers of rock from sliding or falling. They are ideal to use in cuts with high banks, or in steep hillsides, and are highly effective where the formations which they anchor in turn support overlying strata and earth.

Bethlehem Rock Anchor Bolts are made in lengths of from 2 ft to 10 ft. One end of the bolt has 5 in. of 1-in. rolled threads. The opposite end contains a 6-in. forged slot.

In installing the bolt, a 1¼-in. diam hole is drilled about 3 in. less than the length of the bolt. A wedge is started in the slot, then the bolt is inserted in the hole, after which it is driven to refusal. A dolly protects threads from damage. Driving action forces wedge deep into slot, spreading bolt-end so that it locks against sides of hole.

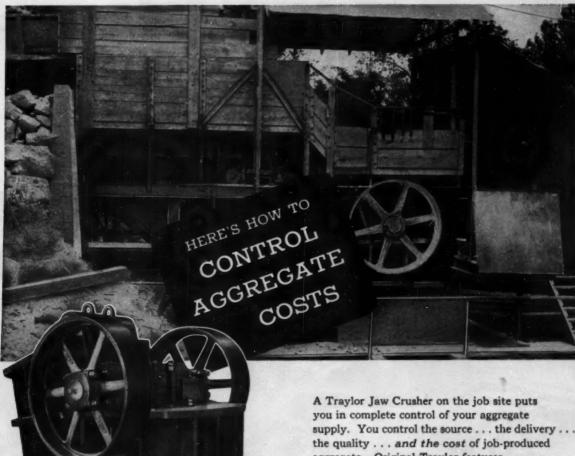
Bethlehem Rock Anchor Bolts come with an American Standard square nut. Depending upon the type of strata, they can be used in combination with rock-anchor plates or ties, or angle washers.

We have an interesting two-color booklet on rock anchor bolts. Write to the nearest Bethlehem office for your copy.

BETHLEHEM STEEL COMPANY, BETHLEHEM, PA.

On the Pacific Coast Bethlebem products are sold by Bethlebem Pacific Coast Steel Corporation. Export Distributor: Bethlebem Steel Export Corporation

BETHLEHEM ROCK ANCHOR BOLTS



aggregate. Original Traylor features . . . curved jaw plates . . . heavy-duty construction . . . more efficient application of power . . . add up to greatly reduced operating costs for longer periods of maintenance-free operation. Get full information on a Jaw Crusher "Traylor-Made" to control your aggregate costs. Mail coupon for illustrated bulletin.

Traylor

TYPE H AND HB

CRUSHERS









TRAYLOR ENGINEERING & MANUFACTURING CO. 1607 MILL ST., ALLENTOWN, PA.

Tell me how I can control my costs on job-produced aggregate. Send me Bulletin 4105.

Name

Position

Company.

Address









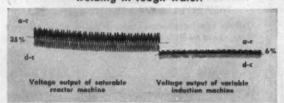
All the advantages of ... yours with A.O.Smith



tors, is the man who sold Lehigh their A. O. Smith installation.

Proof that only A. O. Smith gives you a d-c rectifier

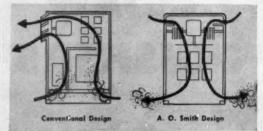
Big voltage "ripple" can keep your welding in rough water!



These oscillograms show why only A. O. Smith variable induction tranformers give you welding characteristics like those of m-g sets. The so-called d-c output of some conventional rectifiers is composed of 35% a-c - compared to only 6% a-c "ripple" in A. O. Smith's output. That's why A. O. Smith gives you a steadier are . . . smoother welding.

The cards are stacked against you with most rectifier stacks!

Selenium rectifiers last indefinitely if properly cooled. A. O. Smith does it with preferential cooling—the air is directed



rotary welding equipment d-c Rectifier Welders

Lehigh Construction Company selects 10 all-weather A.O. Smith machines for work on large hospital-building job

BACKED by a great record of successful operation, Lehigh Construction Company is widely recognized as one of the East's top contractors. It's only natural that a stand-out performer like Lehigh should select stand-out equipment for its work.

Lehigh recently purchased 10 A. O. Smith heavy-duty d-c rectifier welders. The units are shown at left on a steel erection job for a large, new Philadelphia hospital.

This job in itself illustrates one of the big advantages offered by d-c rectifier welders. Lehigh operates 12 rectifiers off a single 125-kw diesel. With m-g sets on the job, the same diesel will handle only 10 welders — that's two extra welders at no extra power cost.

More good reasons why it pays to operate A. O. Smith heavy-duty d-c rectifier welders

- LOWER OPERATING COSTS. These rectifiers cost far less to run than either gas-drive units or m-g sets.
- LOWER MAINTENANCE COSTS. A. O. Smith rectifiers are far simpler, much easier to

service. No trouble with electric motor or gas engine.

• PORTABILITY. Gas-driven welders and m-g sets simply cannot equal the compact, lightweight portability of A. O. Smith d-c rectifiers.

welder with superior welding performance built-in

first over the stacks. And that's all the air (not just part of it) — in greater quantities and at higher velocities. A. O. Smith uses a full 1/6-hp fan motor, with permanently lubricated ball bearings, and a big 18-in. blade. (Many convenional machines have only a 1/20-hp motor.) What's more, the air is cleaner because it's drawn in at the top of the case—not from ground level. Add all these up—and you see why A. O. Smith warrants its rectifier stacks for five years.

Built by welders - for welders

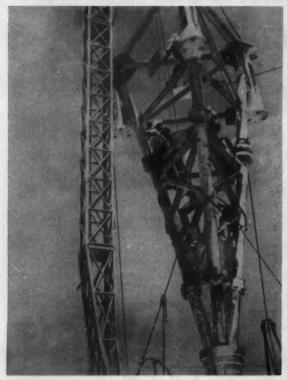
Get all the facts about the complete line of A. O. Smith ac and d-c welding machines, electrodes and supplies. They're built by welders — for welders! Call your nearest distributor or write A. O. Smith Corp., Welding Products Division, Milwaukee 1, Wisconsin.



WELDING PRODUCTS DIVISION

Milwaukee 1, Wisconsin
INTERNATIONAL DIVISION: MILWAUKEE 1, WISCONSIN

Construction News in Pictures



TALLEST ERECTION—The new 1,572-ft transmitting tower for Oklahoma City's Station KWTV gets the honor of being the world's tallest structure. The hoist was located 200 ft away, and its operator was equipped with telephone to keep in touch with a central control point. Hoist used more than 14,000 ft of 1/8-in. Hezard



wire rope in placing a total of 52 sections. Base (at left) is being set on 21 porcelain tubes which act as the insulator and load bearer for the 1,323,392-lb welded tower. Contractor is Mizell Construction Co., Ganado, Tex.—Photos by American Chain & Cable Co. and Lincoln Electric Co.



SPREADING AT HOME—The Austin Company built a plant for the Clark Equipment Co., manufacturer of the Michigan tractor shovel. To spread a liquid hardener over the new concrete floor, Austin attached a wooden rack to a Michigan unit and secured

four metal drums filled with the liquid across the rack. A perforated pipe distributes the hardener, as the machine movns along. Dragging canvas helps the spreading. Machine method saved two-thirds over usual hand method.



Sub-contractor Al Johnson Construction Co., Minneapolis, Minnesota, uses a 30-ton Lorain Moto-Crane, model MC-524, on their contract to dig footings for the 154 ft. Black River Bridge in Elyria. All in all, they have purchased seven Lorains.

MORE THAN 50 LORAINS SO FAR

A Lorain took the first bite of earth at the ground-breaking ceremonies for the Ohio Turnpike. Since then, more than 50 additional Lorains have gone to work to rush completion of this vast 241-mile superhighway by October, 1955. Lorains of all sizes and types—shovels, cranes, clamshells, draglines, hoes—on rubber-tires and crawlers (up to 61 tons capacity)—are fitting the needs of a long list of big-name contractors on this big job. In the rubber-tire class alone, Lorain Moto-Cranes outnumber all other makes combined.

Your jobs may not be Turnpikes, but you, too, can profit by the same Lorain advantages so well known to men that must beat the big deadlines at a profit. See your nearby Thew-Lorain Distributor now . . . learn all the reasons why a Lorain is your best buy.

A Lorain crawler dragline handles ditch excavation as part of important drainage construction along 241-mile road.

Harrison Construction Co., Pittsburgh, Pennsylvania, have purchased a total of 55 Lorains. Below, one of their 1-yd. Lorain-50 Hoes digs a trench for a 36" corrugated crossdrain on one of their three contracts that total \$9 million.



More than 25 rubber-tire Lorain Moto-Cranes speed up and down the right-of-way to get work done. Sub-contractor Vogt & Conant, Cleveland, Ohio, 10-time Lorain owner, uses a 20-ton Lorain Moto-Crane to set 15-ton, 60 ft. long steel girders for this overpass. In the background, a 22½-ton, model MC-424 Moto-Crane, owned by Peter Kiewit Sons Co., uses a 1-yd. concrete bucket to pour abutments. Kiewit has purchased 36 Lorains.

A Lorain-820 Shovel, equipped with 2½-yd. dipper, is shown below digging a rock cut on another section of the Ohio Turnpike.



THE THEW SHOVEL CO.

LORAIN

OHIO TURNPIKE FACTS AND FIGURES

Estimated quantities

Bituminous shoulder 5,200,000 sq. yd. surfacing 582,000 cu. yd. Concrete in structures 171,000 tons

STRUCTURES:

MORE PROFIT

... move equipment safely without costly delay with a Talbert Low-Bed Trailer!



Art Brockman, Inc. of Dearborn, Michigan using a Talbert Model T3D-60-RG Removable Gooseneck Trailer to transport a P&H 955A-LC Crane.

You gain more production hours from your equipment when you use a Talbert Removable Gooseneck Trailer. Relocation time is kept to a minimum because Talbert Low-Bed Trailers are specifically designed to handle more hauling jobs quickly and to provide easy - safe over-the-front-end loading. This type of operating flexibility increases your on-the-job earning capacity.

Send today for your free copy of Talbert Catalog 104 . . . it gives all the facts on profit-building Talbert Trailors.





moving the gooseneck



Easy, safe front end loading



Replacing the gooseneck - rig ready to roll



THE TALBERT CONSTRUCTION EQUIPMENT CO. 7952 West 47th Ave., Lyons (Chicago suburb), Ill.

manufacturers of Talbert Low-Bed Trailers and Semi-Dump Trailers



Your Athey-Caterpillar Dealer can show you these 5 money-saving advantages—and many others—of the Athey PD20 or PD10 Trailers. Call on him for all the facts, or write for the new ATHEY PD20 SIDE DUMP TRAILER folder!



600,000 CUBIC YARDS OF BLACK GUMBO

Contractor finds Kansas reservoir job a challenge to men and machines

Part of a \$12,000,000 expansion program of Kansas Gas & Electric Co. is the construction of a reservoir on the Neosho River near Oswego, Kansas. The contract is being handled by Joseph L. Pohl, Nevada, Missouri.

The new excavation will add 50 acres to an existing reservoir on the site. When it is finished, the old reservoir will be dammed off, drained and deepened. Here water will be stored for doubling the power output of the Neosho plant and providing 66,000 added KW to meet the future needs of southeast Kansas.

The earthmoving is being done in sticky, water-soaked gumbo soil that makes the job tougher. The slippery ground offers poor traction, and earth balls up in the scrapers and buckets and clings to the bulldozer blades.

Nevertheless, the Pohl organization has stayed on top of the job and expects to complete it on schedule in November. One of the principal factors in licking these bad conditions is the use of Caterpillar* equipment.

There are ten Cat* track-type Tractors working on the reservoir — two D8s and two D7s pulling Caterpillar-built Scrapers; two more D8s and two D7s equipped with bulldozers; a D8 used as a pusher and a D4 pulling a sheepsfoot roller. In addition, a Caterpillar No. 12 Motor Grader works on the haul roads, and a Lorain dragline with a 2-yard bucket is powered by a Cat D13000 Engine.



Left to right, Lee V. Anspaugh, project engineer; George Preston, foreman, and James Murphy, autorintendent, for Pohl.



Positive ejection forces this load of wet gumbo from the No. 70 Scraper, pulled by a Cat D8 Tractor.

Superintendent James Murphy says: "Caterpillar-built machines stand up under rougher treatment, with less expense, than anything else we have run across."

On nearly any job where conditions are especially tough, contractors count on these rugged yellow machines to pull them through. They're built to take it. Your Caterpillar Dealer can supply ample evidence of low costs

for down time and repairs, big daily production and years of long, profitable work life.



In spite of the sticky going, the D8 with No. 8S Bulldozer handles a big blade load.

CATERPILLAR TRACTOR CO., PEORIA, ILLINOIS, U. S. A.

*Both Cat and Caterpillar are registered trademarks—@

HENRY T. PEREZ. Editor

Too Low or Too High?

FROM CONTRACTORS bidding various types of jobs, and from one end of the country to the other, we keep hearing complaints about tough competition and too low prices. But are prices really too low—or are costs too high?

Among costs that often are higher than they need be are those of accidents and for insurance that helps to protect you from their more obvious financial consequences. The costs are high because far too many contractors refuse to give safety the importance it deserves. This fact is pointed up by cold statistics: Out of 40 industries reporting their accident experience, construction stands a shocking sixth highest.

The record, however, is not all black. That many enlightened contractors realize the value of safety was evidenced by the representation at the Construction Section meetings during the National Safety Congress in Chicago late last month. The intelligent ones know that a consistently good safety record, with resultant lower insurance premiums, can give them a competitive advantage over accident-prone don't-give-a-damn outfits when bidding future jobs.

The cost of insurance is only part of the accident expense picture, of course. And high though the direct cost of accidents may be, indirect costs are far higher—4.5 times as much, says one thorough construction study made by the Bureau of Labor Statistics. You're paying plenty for such things as time lost while other workers aid the injured or just rubberneck and discuss the accident; for production lost by a damaged machine; for your time while investigating. Indirect costs of accidents may never show up as such on your accountant's books, but they can often distort a final profit picture pretty sadly.

A good safety program can help prevent this needless waste of money. But any safety program, to be successful, first must have the whole-hearted support of management. Make no mistake; whole-hearted support does not mean just tacking up

safety posters. It means laying out your job to eliminate hazards right from the beginning. It means actively protecting your men from such hazards as are unavoidable. And it means constantly re-alerting them to the familiar simple dangers they usually prefer to ignore.

This last requirement is generally the hardest for all concerned. For when men become casual about a hazard, management's critical evaluation of that hazard too often suffers in a similar way. The danger none the less remains. Too many contractors have found out too late—and in an expensive way—that constant vigilance is required to avoid the trap of apathy.

While it is true that initiation of a safety program is a proper function of management, it is also true that it cannot succeed without active participation and support right down the line. A good program deserves that support. Safety is not a panty-waist procedure. The man who takes unnecessary risks is no hero. He not only makes it tough on his employer and fellow workers, but he also is endangering his own economic well-being. Don't forget that compensation rates do not measure up to normal construction wages, by a long shot.

We have not discussed the humanitarian aspects of safety. They are of prime importance, and they should be obvious. Yet in this materialistic age, a threat to life often seems less important than a threat to the pocketbook.

So, strictly from the standpoint of economics, it is absurd to ignore safety and the high cost of accidents. A good safety program conscientiously administered and followed will pay off for workers and management alike. It will help keep your men earning a full pay check. It will both increase morale and up productivity. It will cut job expense. It will improve your competitive position. Who knows: It might enable you to take—and profitably—those jobs you now say the other fellow is bidding too low.

Three Major Projects Under Way This Year Show ...

Floating-in Speeds Bridge Erection

BRIDGE BUILDERS continue to find new opportunities to cut superstructure costs by preassembling and then floating large spans in place, rather than erecting them at the site by conventional methods.

At least three of the major floating-in jobs under way this year turned up some new methods of handling the big units. On the New York Thruway's Hudson River bridge, for instance, 19 deck trusses and two huge falsework spans are being set in place by a combination of tide, jacking, and water ballasting. Only 30 mi south on New York City's East River, a vertical lift span assembled next to shore had to be jacked 5 ft above its falsework to make it clear projecting pins on the piers.

Another big job, Florida's Tampa Bay Bridge, featured a modified deck truss that took three separate boat rides before it was finally set on its home piers. The first two rides carried it between secondary piers of a cantilever span where temporary bents on top of the truss supported anchor arm steel during erection.

The biggest floating job, by far, is at the Thruway bridge mentioned before. In addition to two 517-ft falsework spans for the cantilever anchor arms, U. S. Steel's American Bridge Division is floating deck trusses that tower more than 100 ft above water. The spans are assembled up-

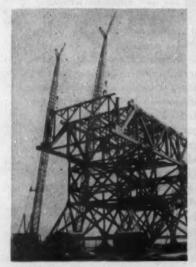
stream on one of two adjustable falsework sections that straddle dredged-out slips. When a truss is assembled, two railroad car floats mounting four 500-ton jacks move into the slip, jack the complete unit off its supports, and then wait to be towed down the river. At the bridge, the truss-carrying floats are eased between piers by tugs. Final positioning is done with hand winches anchored to the piers with cables. As soon as the truss is directly over its supports, the jacks are retracted, water is pumped into the floats, and the truss comes to rest.

Clearances, plus a swift current, were the major problems for Harris Structural Steel Corp. on the East River bridge. To clear the centering pin on the piers, the 419-ft span was first jacked up with four columns of multiple jacks. Then large tugs and four winch-connected anchor lines maneuvered the floating assembly away from shore and slowly swung it between the lift towers. Jacking crews, coordinated by portable radios, lowered the truss.

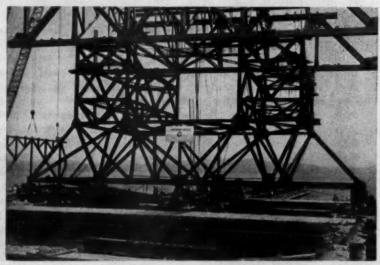
At Tampa Bay, the American Bridge Division assembled four deck trusses on adjustable bents, which were supported on a temporary stage adjacent to one of the approach-girder spans. After the assembled trusses were floated in place by tugs and hoists, tide and water ballasting took over to lower them on their supports.

1. Repeating Spans Simplify Assembly

Nineteen similar deck trusses float down Hudson River for N. Y. Thruway Bridge



PREFABRICATED PANEL for deck truss is set in place at yard by two Manitowoc cranes with 140-ft booms and 30-ft jibs.

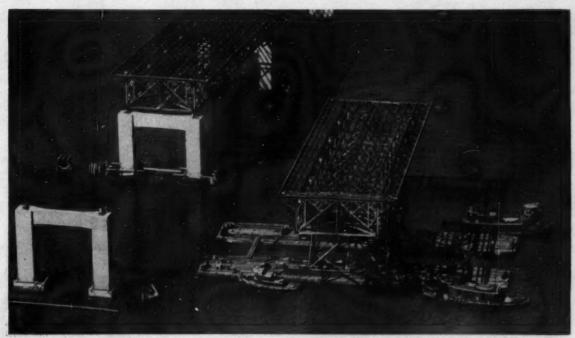


FALSEWORK on which trusses are assembled is adjusted each time for height, grade, and superelevation. Top falsework panels are bolted to make them easy to replace. Less than a day usually is required to make the adjustment. Two sets of falsework are used.



ASSEMBLED TRUSS moves into river 12 mi upstream from bridge, as second truss nears completion. During assembly, falsework straddles the slip and rests on six supports. When the truss is ready

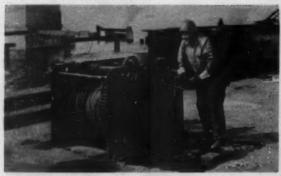
to be transported crane bridges are lifted out and railroad car floats move in. Four 500-ton grillage-mounted jacks on the floats raise the falsework off its supports.



FLOATING TRUSS 250 ft long and more than 100 ft above water is moved close to its piers. Tugs first maneuver it near the empty pier to prevent possible collision with the adjacent truss. Final

positioning is done with bridles on top of the piers and with eight hand-winches mounted on the floats and tied to choker slings wrapped around the bases of each pier shaft.

THREE BRIDGE PROJECTS . . . Continued



HAND-WINCH takes up on anchor line, as floats move closer to final position. Lines from four winches on each float are reeved at an angle to the piers for exerting a 2-way pull.



WIRE-ROPE BRIDLES are connected to rockers as soon as the truss moves close enough to be reached by steel workers. A handoperated come-along tightens the bridle, pulling the truss into position, and helping the float winches to hold it.



JACKS RAISE TRUSS slightly to free top shim, as air piston, powered by portable compressor, activates Watson-Stillman 4-unit hydraulic pump. Steel tubing connects pump to two 500-ton jacks. Identical jacking equipment is used on each float.



SHIMS ARE GRADUALLY REMOVED, as jacks retract and truss comes down. To prevent a sudden drop in case of a failure in the jacks or the hydraulic line, workmen keep the dropping gap small by pulling out only one shim at a time. Note how life jackets are kept handy. Thick fog on the river can make the trip dangerous.



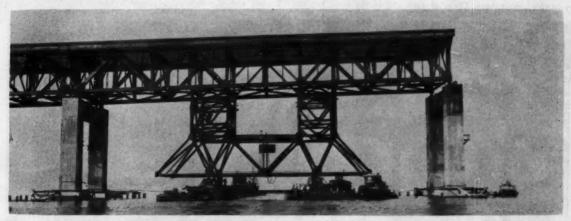
PORTABLE PUMP fills up float compartments to help lower the truss on its supports. Eight Marlow 4-in. pumps are easily shifted about to add water to the proper compartment. To lower the fixed end of the truss first, jacks are retracted on only one float at a time. Pumps, however, are operated continually.



CONTROL VALVE on hydraulic line is opened to release water pressure, retracting jacks still further. Engineer checks signels of workmen on top of piers to control speed of lowering. Jacks have a run out of 25 in. The crew of 15 steel workers on the float is supplemented by other crews on the site.



HALF-BEAM SUPPORTS under jacking assembly are removed, one at a time, and replaced with shims to permit jack to retract its full 25 in. To reduce the number of beam supports required, two of the four beams are cut in half. Vertical rods on each side of the jack keep the movable steel framework plumb.



TUG BOATS STAND BY to move falsework out from under seated truss as soon as jacking and water ballasting lower it clear. Complete operation of towing downstream, placing, and securing re-

quires about 6 hr. Felsework is returned the same day. With good weather, one truss can be assembled every week. F. Elliot is superintendent and F. Sedlacek is field engineer.

2. Lift-Span Jacked and Floated in Place

PREASSEMBLED LIFT-SPAN for New York City's East River bridge is maneuvered into middle of river at high tide with seven tugs. The 419-ft truss, assembled next to shore near the bridge, is moved by pivoting its two supporting barges back and forth at the end of a swinging rope. Workmen feed rope out from shore, as the assembly moves away. Truss has already been jacked about 5 ft above its falsework to make it clear projecting pins when floated between lifting towers.



November 1954 — Construction METHODS and Equipment — Page 53

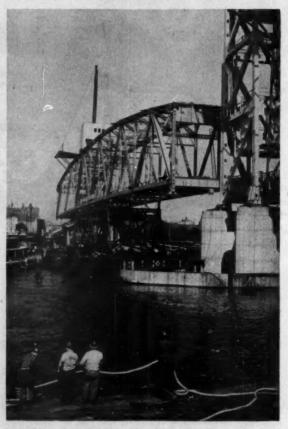


FLOATING ABOUT 50 FT above the river, the 1,000-ton truss is nudged close to its piers. Job superintendent, John Schnier, positioned at the center of the falsework, shouts instructions through a powered megaphone. Crews at each end of the truss, too far

away to hear the megaphone, communicate with the superintendent by walkie-talkie. After jacks are fully retracted, out-going tide lowers barges, and falsework moves out. Complete operation of floating and placing required about 5 hr.



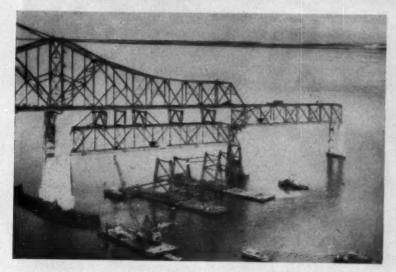
SIX 300-TON JACKS fitted inside a column in the falsework keep the truss raised about 5 ft. Two columns of jacks on each float are powered by Rodgers hydraulic pumps through a manifold system of 1/2-in, rubber hose. To prevent a sudden drop in case of failure, vertical dowels are connected both to the falsework and the moveable struts above the jacks. Workmen on platforms keep nuts turned close under the moving assembly.



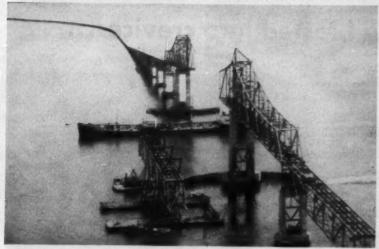
COORDINATION OF ALL CREWS is especially important, as truss moves between lifting towers with only 11/2 ft of clearence at each end. Close positioning is done mostly with 2-drum Lidgerwood hoists mounted on the floats. Three-part lines from each drum tie into 1-part lines enchored on shore. When truss gets close enough, workmen connect the ends to towers with wire-rope bridles. Come-alongs tighten the bridle.

3. Deck Truss Doubles as Falsework

A modified deck truss on Florida's Tampa Bay Bridge was twice used as falsework under cantilever anchor arms before being set on its own piers



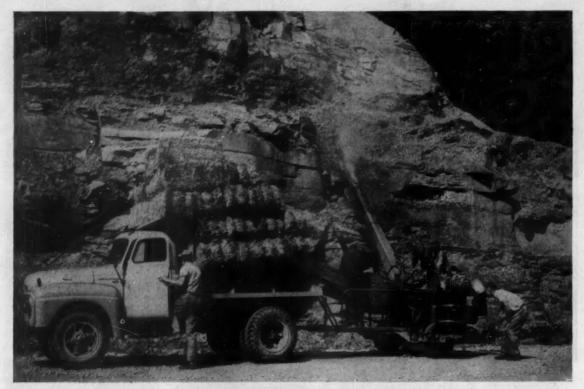
FALSEWORK TOWERS supported on barges move under modified deck truss which had been used as falsework for erecting the two anchor arms of a cantilever span. The 290-ft truss was fitted with lengthening panels at the ends and erection bents on top before it could be used as falsework. All the four deck trusses on the job were assembled on a temporary stage built in the middle of the bay next to one of the deck-girder approach spans. A traveling crane mounted on the approach span set the steel. Secondary spans on each side of the 864-ft main cantilever consists of a 360-ft anchor arm, two 290-ft deck trusses, six 140-ft deck-girder spans, and six 100-ft deck-girder spans.



FLOATING TRUSS moves away from temporary supports under anchor arm. Because of the high winds and deep water, American Bridge Division chose the floating-in technique for the deck trusses and the anchorarm falsework. Conventional erection methods would have required heavily braced pile-supported bents under six spans. Main span was erected later from both ends by two 10-ton travelers. Powerful jacks made the closure at the center. The cantilever span is part of a 5,621-ft steel bridge, the largest structure on the 15-mi Sunshine Skyway that crosses Lower Tampa Bay. The rest of the bridge consists mostly of hydraulic fill, trestles, and a bascule bridge.



ERECTION BENTS remain on top of modified deck truss, as it is finally set on home piers. After the tugs brought the assembly in close, barge-mounted hoists connected to heavy sea anchors did final positioning. Water was pumped in to the barges to lower the truss in place. Erection bents and extensions were removed later. The floating operation was similar on the previous spans, except that the towers were hauled back to the stage each time and set in place for the next assembly. E. Nimmergood was superintendent, and E. Powers was field engineer for Amercian Bridge Division.



Asphalted straw blasted into crevices...



...forms tough blanket to help new grass

EROSION CONTROL and landscaping along the steep banks lining the West Virginia Turnpike were started immediately after grading was completed—long before concrete was poured in most

Months of development work, begun when the new super road was first started, have paid off in bright, green stands of new grasses growing in the dust and rubble of areas that had to be blasted, from between rocky crevices on almost vertical banks, and along other types of terrain on large sections of the road.

But seeding such a roadside and getting grasses to make a healthy growth on its steep banks called for more than ordinary ingenuity. And that ingenuity came from Maurice A. Mendel, supervisor of roadside development for the West Virginia Turnpike Commission. After dozens of tests with seed varieties and types of fertilizers, he selected the best combinations. Then a new type mulch spreader and a special spraying rig were teamed up to fit the West Virginia conditions.

Asphalt Droplets Hold

A Finn mulch spreader, made by Finn Equipment Co., Cincinnati, Ohio, chews up bales of straw at a fast clip and shoots the pieces out through an 8-in. delivery pipe for distances up to 75 ft. Three nozzles at the end of the pipe spray a fine mist of emulsified asphalt on the straw as it leaves the pipe. Straw and asphalt blend in the air and hit the roadside together to form a substantial knitted covering over the slopes.

The asphalt droplets become semi-dry within a few minutes and hold the straw in place. Straw mulches have been held thus through 50-mph winds and under heavy rains.

A second crew follows some distance behind the straw blowers. They spray the straw-blanketed areas with a mixture of 125 lb of grass seed, 640 lb of Arcadian 12-12-12 fertilizer and 850 gal of water. At some points, several pounds of various tree seeds are tossed into the mixture.

The straw holds both the soil and seed while grasses are getting a foothold, and the rich fertilizer supplies necessary nutrition right away. Arcadian fertilizer is made by the Nitrogen Division of Allied Chemical & Dye Corp.

Plant foods had to be available



MIXTURE OF SEED, FERTILIZER AND WATER is sprayed on top of matted asphalt-straw mulch from truck moving along on top of graded right-of-way. Erosion control preceded paving in an effort to hold every bit of precious soil.



CHARGING THE TANK of water with fertilizer and grass seed. Behind tank on Brockwey truck is a pressure pump for sprayer and a built-in agitator to keep grass seeds in suspension.

for immediate feeding and also to keep the plants vigorous until fertilizing time in the fall. And it had to dissolve readily in water, without clogging hoses and nozzles. Arcadian dissolves in 1½ min and has proved its ability to nourish young grass on practically every type of ground except solid rock and coal.

Mendel studied many grasses before he settled on six varieties native to the state. The mixture was proportioned as follows: Three annuals—25-lb rye grass, 20-lb Korean lespedeza and 10-lb redtop clover; three perennials—30-lb Kentucky 31 fescue, 10-lb perennial rye and 20-lb perennial serica lespedeza.

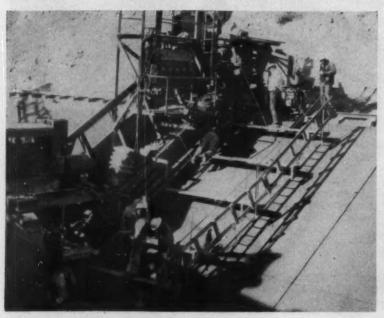
In addition to halting erosion of steep banks almost at once, Mendel has trimmed estimated landscaping costs for the Turnpike from \$750,000 to \$225,000 and established an efficient system.



SINGLE-SLOPE CANAL LINING MACHINE incorporates most of the principles found in other canal equipment, except that it is

adaptable to any size ditch, easy to operate and can be moved at a fraction of the cost, as compared with heavier equipment.

Single-Slope Liner Easy to Move



CONCRETE FINISHERS work from platforms attached to rear of the liner. Vertical joints are made with a grooving plate and horizontals with a roller-type knife edge.

A SINGLE-SLOPE canal lining machine, designed by Contractor J. A. Terteling & Sons, Inc., of Boise, Idaho, was recently introduced on the Bureau of Reclamation's Kennewick project in Eastern Washington. Its use saved an estimated 30% in labor costs.

The machine, used on an 8-mi second section of the Chandler canal contract, utilizes most of the principles developed in previous canal equipment, but has the advantage of being adaptable to any size ditch, easier to operate and readjust, more economical to move.

According to Al Perry, project superintendent, the new equipment, being lighter and more flexible, was moved five times for bench flumes, railroad crossings and bridges on the Chandler job at a cost of only \$2,500. The moves, made at night, did not interrupt normal operations. Heavier, conventional-type liners and trimmers cost far more to move out of the ditch, according to Perry.

Page 58 - Construction METHODS and Equipment - November 1954



TRIMMER, electrically powered, operates along two tracks. Buckets scoop up excess subgrade material and deposit it on a stacker belt

which carries material to opposite slope. It averaged 1,000 ft per day and saved 50% in wasted backfill material.

The trimmer used on the Chandler project is powered by a Caterpillar 37.5-kw diesel electric set and runs on two tracks—one on the upper berm and one along the center line of the canal. The drive units are operated by three-phase electric motors.

Each drive unit has two sets of wheels which operate from a chain-and-sprocket drive through a gear-reduction system. Speeds vary from 9 in. to 4 ft per min.

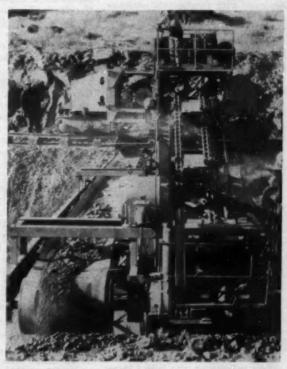
The trimmer was able to average 1,000 ft per day, saving up to 50% in wasted backfill material because of the one-slope method. The machine deposits the excess from the first side on the opposite slope so there is waste from only the second slope instead of both. The saving in wasted material often makes it possible for a contractor to estimate more accurately when figuring a job. Conventional equipment removes all excess material from the ditch.

A Ford industrial engine powers the main bucket line on the trimmer. Buckets have teeth on the leading edge to act as a ripper, while the other part of the edge planes the subgrade surface. Moldboards behind bucket drive complete smoothing operation.

The trimmer also features a ditching attachment to excavate for an open joint concrete under-drain to carry away sub-surface water from an irrigation project on land above the canal section.

Trimmed material is dumped into a hopper and carried to the stacker belt by a transfer belt.

Elevation control is achieved by hydraulic jacks on each set of drive wheels. These jacks operate independently, and wire guide lines on hubs offset from (Continued on page 72)



SPECIAL DITCHING ATTACHMENT on trimmer shown at right, excavates for open-joint concrete under-drains. A crew of three, a foreman, operator and oiler operate the trimmer.

CONCRETE MIXING AND PLACING

DESIGN CHARACTERISTIC	Class 1 Light and Medium Wall Forms Framing up to 3 x 6 maximum	Class 2 Slob and Deck Forms Framing up to 3 x 6 maximum	Class 3 Heavy Forms and Faisswork			
Extreme Fibre Stress in bending—"F"	1800 p.s.i.	1600 p.s.i.	1200 p.s.i.			
Modulus of Elasticity-"E"	Framing 1,600,000 Sheathing 1,200,000	Framing 1,600,000 Sheathing 1,200,000	Framing 1,600,000 Sheathing 1,200,000			
Limit of Deflection—"D"	1/270 or 1/6" maximum	1/360	Depends on structure and span			
Compression as Column—"c"	1200 p.s.i.* Note: Adjust for I/d Ratio	1200 p.s.i,* Note: Adjust for I'd Ratio	1200 p.s.i.* *Note: Adjust for I/d Ratio			
End bearing 11 to grain	1200 p.s.i.	1200 p.s.l.	1200 p.s.i.			
Side bearing _to grain	Pine 500 p.s.i. Fir 450 p.s.i.	Pine 500 p.s.i. Fir 450 p.s.i.	Pine 400 p.s.i. Fir 400 p.s.i.			
Herizental Shear—"H"	300 p.s.i." "For H = 3v Termula Includes allowance for relief of shear lead adjacent to supports and obsence of checking in light timber.	250 p.s.i.* For M = 3v formula Includes allowance for relief of shear load adjacent to supports and absence of checking in light timber.	150 p.s.i." "Use Forest Products Laboratorie Shear Formula in detail.			

Fig. 8 . . . WOOD FORM WORK is divided into three classes by the termined with reference to importance of the job, its nature, location, authors for consideration of limiting design values. Classes are de-

and size of framing members used.

Design Analysis

· Classes of formwork control design values for wood forms. The underlying principle is that lighter and less important forms can be designed with appropriate assumptions for average conditions whereas heavy and more important formwork must be designed in detail in the same manner as permanent engineering structures.

The degree of safety required on a form job depends upon its nature, location and the size of framing members used. For example, a slab form on posts or suspended in the air presents a much greater safety problem than ordinary 8-ft high foundation walls on the ground in an excavated area.

We divide formwork into three classes for consideration of proper design values. The three classes of formwork with the limiting design values are indicated in Fig. 8.

· Design of formwork involves a step-by-step analysis of sheathing and framing members. The class of work governs assumptions and methods which may be employed. Fig. 9 covers average formulae which have been found workable on the three classes of formwork, as determined in Fig. 8. It will be noted that additional safety is brought into both Classes 2 and 3 formwork by reduction of unit stresses permitted in Fig. 8

and, in the case of Class 3 formwork, it is necessary to design in full detail, as called for in Fig. 9.

· On slab deck and falsework forms, it is necessary to figure a live-load allowance-to be added to the dead load of the concrete and forms when computing form loads. This also serves to increase safety factors for this relatively important work. Live-load allowances on ordinary slab work vary from 40 to 75 psf. New York State, for example, requires 50 psf.

In our own work, we are inclined to the use of 50 lb on light slab forms supported on posts in Classes 1 and 2, and 75 lb on formwork supported from hangers over steel beams for Classes 1 and 2.

The reason for the increase in the live-load allowance for suspended forms is that the safety factor figured for the posts is substantially greater than the safety factor normally figured for form hangers, and the increase, in our opinion, is justifiable under this circumstance.

· Design data for allowable loads on the framing members of wall

forms at various concrete pressures are given in graphs (Figs. 10 to 15). These charts are based on data from Figs. 6 and 7 and cover capacity and spacing of the individual members of a form assem-

On the general subject of design, the National Lumber Manufacturers Association has available a handbook called, "Wood Structural Design Data," which contains many detailed tables on capacity of joists, posts, etc., and covers design formulae and details. as may be needed for falsework or heavy framing. This book can be obtained by designers from the Association office in Washington. D.C. We have found it very useful.

Ties and Anchors

· Tie and anchorage devices are interdependent with the design of forms. A design balance between structural elements of the form and the safe load of ties and anchors is essential for an effective and economical setup. Form ties and anchors must be capable of withstanding anticipated loads which will be imposed on the forms in all directions. Battered forms must be tied down against uplift, as well as restrained against the horizontal pressure load.

Fig. 16 illustrates three common types of form ties and three com-

CORRECTION-In the article on form planning in the October issue Figs. 5 and 6, head pressure diagrams, appear on page 122. Their captions are placed correctly, but the two diagrams were published in reverse order.

10a. How to Plan Forms in Detail

By ALAN H. PILLING and MARTIN W. BOLL

Load and Stress	Class 1	Class 2	Class 3		
Conditions	Light and Medium Wall Farms— Framing up to 3 x 6 maximum	Slab and Deck Forms— Framing up to 3 x 6 maximum	Heavy Forms and Falsework		
Framing Conditions for consideration of Bending Moment, Defication and Harizantal Shear Loads.	Sheathing—Simple Span Case Asserting—Partially Continuous* do Studs —Simple Span Case Asserting —Partially Continuous* do Wales —Partially Continuous* do Note: "Members continuous considered pa	Use Handbook Deta for exe- conditions of Moment – Defle- tion and Sheer Leadings on Stress Computations*			
Bending Moment—"M"	Case A: M = WL 8 Case 8: *For Wales use W = 1:	See note above			
Extreme Fiber Stress—"1"		Design in detail			
Deflection—"D"	Cose A: D = 5Wl ² - 384EI	See nate above			
Shear Reaction—"V"	Case A: V = R	Cose 8 & C: V = .6 W	See note above		
Harizontal Shear Stress—"H"		= 3V 2bh	Use Forest Products Laboratory formulae and instructions in detail.		
Compression as Column—"c" Limit Column Length to \$\frac{1}{d} = 50 \text{ maximum and} \text{ cross brace as required.}	for $\frac{1}{d} < 11$ for $\frac{1}{d}$ of 11 to 23 $\begin{cases} \frac{1}{d} = 11 \\ \frac{1}{d} = 15 \\ \frac{1}{d} = 19 \end{cases}$ for $\frac{1}{d} > 23 \& < 50$	P = Ac to 15 - P = .95 Ac to 19 - P = .85 Ac to 23 - P = .67 Ac P = A $\frac{438400}{(l/d)^4}$	Design in detail as Short, Intermedi- ate and Lang Columns for Lid ratios. Use Farest Products formulae for Intermediate Columns and Euler formulae for long columns.		
This data provides assumptions and short cuts for ordinary form problems in Class 1 and 2 form work based on conservative analysis of average conditions. For special conditions not covered design in detail.	Notes: W=Bending Moment W=Tetel Uniform Leed in pounds 1 = Spen in inches f = Estreme fiber stress—p.s.i. 5 = Section modulus D = Deflection of beam in inches E = Medulus of eleaticity—p.s.i. 1 = Moment of Inertici	For data an detailed timber design refer to an Engineering Mandbook, or "Wood Structural Dosign Date" as published by Not'l Lumber Manu- facturers Association which contains data and tables.			

Fig. 9 . . . BASIC DATA for wood form design includes average formulae that have been found workable on the three classes defined in

Fig. 8. Additional safety is brought into classes 2 and 3 by reduction of unit stresses permitted.

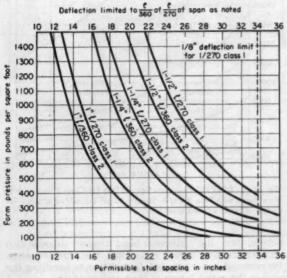


Fig. 10... SHEATHING DEFLECTION—all figured D4S for Class I and 2 formwork partially continuous, in accordance with Figs. 8 and 9. For simple span use 60% of loads above for same stud spaces.

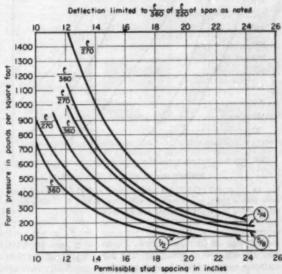


Fig. 11 . . . PLYWOOD DEFLECTION—modulus of electicity assumed 1,600,000. Curves apply when grain of face plies is parallel to span. When used with grain parallel to supports, reduce the loading.

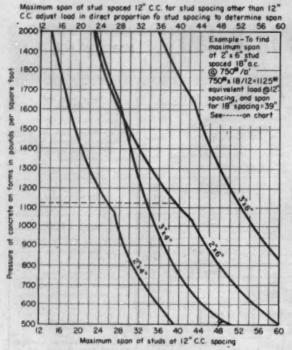


Fig. 12... STUD LOAD with studs figured as D4S for Class 1 formwork partially continuous in accordance with Figs. 8 and 9. For simple span use span for 80% of actual load.

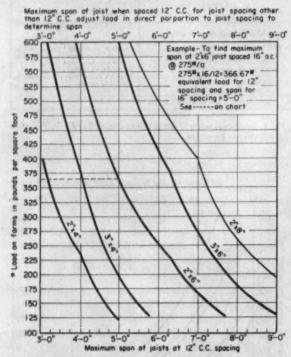


Fig. 14...JOIST LOAD with joists figured as D4S for Class 2 formwork simple span, in accordance with Figs. 8 and 9. Ordinarily, 75 psf is added to weight for forms and live load.

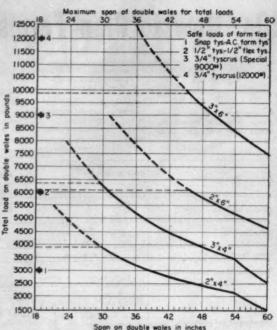


Fig. 13 . . . WALE LOAD with double wales figured D4S for Class I formwork. Loads on double wales are given so that form design can be balanced with tie strength.

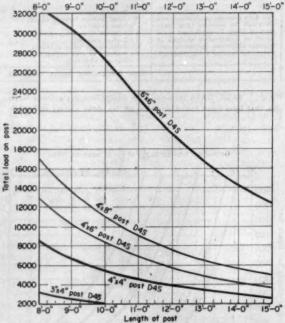


Fig. 15... POST LOAD—posts figured D4S for Class 2 formwork in accordance with Figs. 8 and 9. Usually 75 psf are added to allow for weight of forms and live load.

mon types of form anchors. Form ties shown are in common use for various types of work and are approved for holding the tensile load through the forms. Internal portions of the tie systems invariably

remain in the concrete, and the external portions are entirely or partially salvaged for reuse. A setback of form-tie metal in the cured concrete is accomplished by removal of the tie ends, bolts or

sleeves. Most ties now provide also for spreading the forms when needed, in addition to handling the tensile load requirement.

The three types of anchorage units for formwork shown furnish

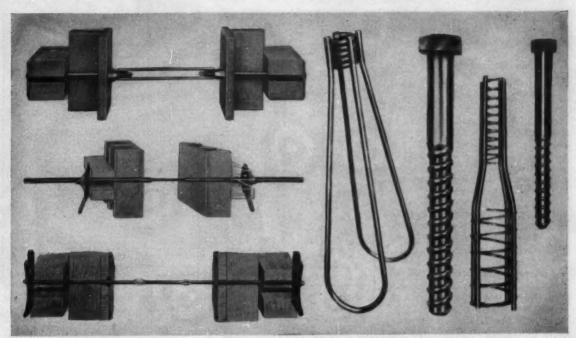


Fig. 16... FORM TIES at left are three types in common use. Top is male bolt system, middle is she-bolt or sleeve-bolt system with fast-action screw plates; bottom is simple snap tie for lighter con-

struction. At right are types of form enchors to be imbedded in concrete and their special self-cleaning bolts. Anchors often become supports for scaffolds.

3,000 lb, safe load tie		5,000 lb, safe load tie		9,000 lb, safe load tie		12,000 lb, safe load tie			18,000 ib, sale load tie							
CONCRETE PRESSURE PER SQ FT	Horz Max "H"	Max	Stud Spacing Maximum "5"	Horz Max "H"	Vert Max	Stud Spacing Maximum "5"	Max	Max "V"	Maximum	Horz Max	Vert Max	Stud Spacing Maximum	Max "H"	Vert Max	Stud Spacing Maximum	
450	2'8''	2'6"	16" (5/8" Plywood) 19" (1" Sheathing)	USE LIGHTER TIES		USE										
600	2'0"	2'6"	14" (5/8" Plywood) 17" (1" Sheathing)	3'4"	3.0,,	14" (5/8" Plywood) 16" (1" Sheathing)	LIGHTER TIES			USE LIGHTER TIES			USE			
750	2'0"	2'0"	13" (5/8" Plywood) 16" (1" Sheathing)	2'8"	3.0,,	13" (5/8" Plywood) 15" (1" Sheathing)							LIGHTER			
900			2'8"	2'6"	12" (5/8" Plywood) 14" (1" Sheathing)	3.0	3.6	12" (3/4" Plywood) 12" (1 1/4" Sheathing)								
1050			USE	2'4"	2'6"	13" (3/4" Plywood) (1 1/4" Sheathing)	3'0''	3'0''	12" (3/4" Plywood) 14" (1 1/4" Sheathing)		3'4"	13" (3/4" Plywood) 18" (1" Sheathing)				
1200	HEAVIER THES		2'0"	2'6"	12" (3/4" Plywood) (1 1/4" Sheathing)	2'6"	3.0,,	12" (3/4" Plywood) 12" (1 1/4" Sheathing)		3'4"	12" (3/4" Plywood) 16" (1" Sheathing)	4'6"	3.8"	12" (3/4" Plywood) 15" (1 1/4" Sheathing		
1350			USE HEAVIER TIES		HEAVIER TIES USUALLY USED		3.0.	3.0.,	12" (3/4" Plywood) 16" (1" Sheathing)	3.6.,	3'8''	12" (3/4" Plywood) 15" (1 1/4" Sheathing				
1500	Plywood or Sheathing as indicated above Studs 2x4's Wales Double 2x4's						2'8"	3.0.,	12" (3/4" Plywood) 16" (1" Sheathing)	3.0	4'0"	12" (3/4" Plywood) 15" (1 1/4" Sheathing				
			6	indica Studs	od or Sheathing as ted above Zx6's Double Zx6's	Plywood or Sheathing as indicated above Studs 2x6's Wales Double 2x6's		Plywood or Sheathing as indicated above Studs 3x6's . Wales Double 3x6's			Plywood or Sheathing as indicated above Studs 3x8"s Wales Double 3x8"s					

NOTE: For heavier ties and higher pressures, steel forms are generally used.

Fig. 17... WALL FORM CHART showing safe working loads for form ties at various pressures. "S" indicates stud spacing for plywood or sheathing; "V" is vertical spacing between wales; and "H" the horizontal spacing of form ties. Chart is entirely workable and many jobs have been built over a period of years using these time-saving date to design and construct practical forms.

embedded anchorage in previous lifts of a structure for securing additional formwork, brackets and lift forms, as required. All anchorages shown include an embedded anchor and an external fastener which is removed after use, leaving a setback hole for grout patching.

· Safety factors for form-tie units

for Classes 1 and 2 formwork are ordinarily held at 1-½ minimum. The safety factor on Class 2 formwork is automatically increased by addition of form and live-load allowances. Safety factor for form ties for Class 3 formwork depends upon the structure and pouring conditions and usually should be maintained at a minimum of 2 to 1.

Safety factor of embedded anchorage units depends upon their service requirement. Anchorages purely for holding forms under normal conditions can be worked at 1-½ safety factor, whereas anchorages utilized for supporting scaffolds or massive overhead pours may require a safety factor of 2 or 3 to 1, depending upon how

much live load has been added in designing the formwork and the safety requirements involved.

General Guidance

A wall form chart for general guidance is presented in Fig. 17. This table covers ordinary formwork with size and spacing of sheathing, studs and wales, and capacity and spacing of form ties working together as useful assemblies at various pressure loads.

Experience indicates a tendency toward a relatively square or uniform pattern of tie and wale spacing (Fig. 18) as more acceptable than exaggerated rectangular spacings. The table is developed along practical ideas in this direction.

• Concrete placement is tied so closely to formwork and form design that a few comments are in order. It is generally accepted that forms are needed on the top surfaces of sloping slabs and the top of curved arches when the tangent angle is greater than 28 deg from the horizontal. Below 28 deg, screeding ordinarily will suffice and forms are not essential.

In general, high-slump concrete will produce greater pressures than concrete with a low slump. Concrete pressures tend to be greater with rich mixtures than with lean

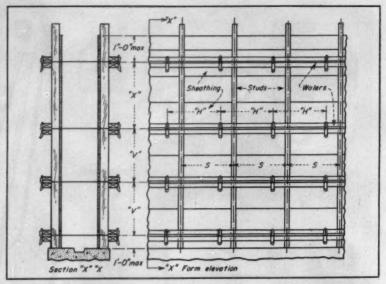


Fig. 18 . . . TYPICAL SPACINGS of ties and framing members for wall forms. Snap ties shown for light forms. Heavier ties must be substituted for 6,000 lb and over.

ones. Crushed - stone aggregates produce less pressure than gravel.

Concrete should always be placed in continuous layers which are spread evenly over the form area so that there will not be more than 2 or 3 ft maximum difference in the height of concrete at any time.

Vibration should be limited to a degree which will consolidate the

concrete in its required position. The accepted method of placing and consolidating concrete is by temporary internal vibration. This vibration should be limited to consolidation of freshly poured concrete and the usual recommendation is that freshly poured concrete should not be vibrated beyond 15 to (Continued on page 70)

CHUTE OF INCORRECT DISCHARGE CON-CRETE INTO LIGHT HOPPER FEEDING INTO LIGHT FLEXIBLE TO PERMIT CONCRETE FROM CHUTE OR BUGGY TO STRIKE AGAINST FORM AND RICOCMEY ON BARS AND FORM DROP CHUTE, SEPARATION IS AVOIDED. FACES CAUSING SEP FORMS AND STEEL ARE GLEAN UNTIL GONGRETE GOVERS THEM. ARATION AND H CORRECT INCORRECT NECESBARILY PLACING CONCRETE IN TOP OF NARROW FORM MEGESBARTLY
WETTER CONCRETE
AT BOTTOM OF DEEP
NARROW FORM MADE
DRIER AS MORE ACCESSIBLE LIFTS NEAR REQUIRED AT BOT-CORRECT INCORRECT TO PERMIT HIGH DROP CONCRETE SULTS IN EXCESSIVE VERTICALLY INTO OUTSIDE POCKET UNDER EACH FORM VELOGITY STREAM OF CONGRETE TO ENTER FORMS ON AN ANGLE FROM THE TOP ARE REAGMED. WATER SAIN TENDS TO EQUALIZE QUALITY OF CONCRETE. WATER GAIN WITH RESULTANT DIS-COLORATION, LOSS OF QUALITY, AND VERTICAL THIS IN-LET CONCRETE STOP SETTLEMENT SHRINK CORRECT INCORRECT AGE IS MINIMUM. UPPER LAYER. OVER INTO FORM WITHOUT SEPARATION. TO DUMP CONCRETE DUMP CONCRETE CONSISTENCY OF CONCRETE IN DEEP NARROW FORMS PLACING SLAB CONCRETE PLACING IN DEEP NARROW WALL THRU PORT IN FORM FROM BUGGIES

Fig. 19 . . . PROPER PLACEMENT of concrete is tied closely to form design. Correct and incorrect procedures are shown clearly in U.S. Bureau of Reclamation.



"...we're strong for T5X in Alaska."



Hans N. Lee, superintendent, Rue Contracting Co., Palmer, Alaska

"With the temperature extremes we get in this part of Alaska, it takes a mighty good motor oil to stand up in our hard-working

construction equipment here on the Eklutna Dam Project.

"That's why we're strong for T5X in Alaska. It permits easy starting in winter's sub-zero temperatures (we get an occasional 40° below). And this same oil protects the engines in shovels, 'cats', trucks, compressors and welders when the

mercury hits the 80's during the dusty summer months. Incidentally, let me state what a great job Union lubricants are doing in the clutches on our machinery... Nothing we've ever used has done so much to keep these vital parts safe and troublefree in any weather."

If wide temperature ranges present a problem to your operation, your Union Oil representative has the lubricants which can supply the answer.

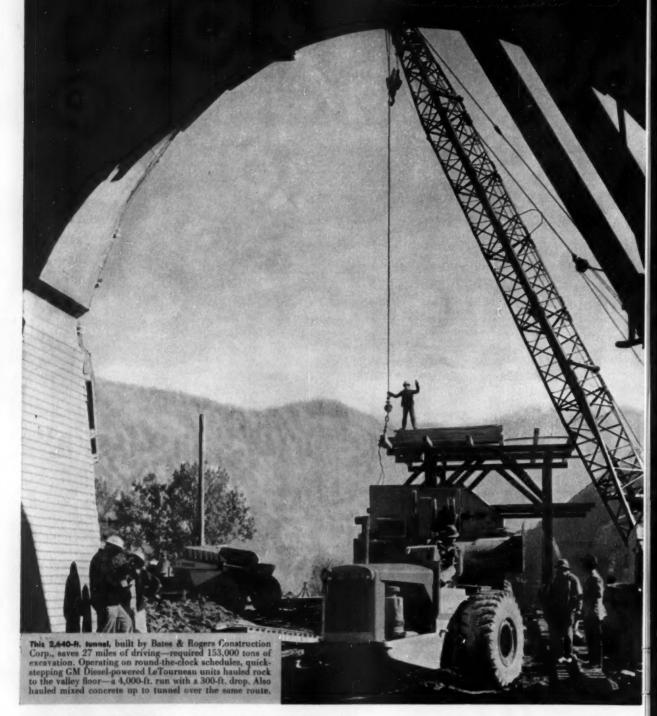
UNION OIL COMPANY

OF CALIFORNIA



Los Angeles: Union Oil Bldg. • New York: 45 Rockefeller Plaza • Chicago: 1612 Bankers Bldg. • New Orleans: 644 National Bank of Commerce Bldg. Atlanta: 401 Atlanta National Bldg. • Kansas City, Mo.: 921 Rialto Bldg.

HOW CAN DIESEL WORLD'S



TOUGHEST TURNPIKE



Flattening mountains, bridging gorges and filling valleys, more than 30 large contractors literally changed the face of the earth to build the West Virginia Turnpike. This 88-mile highway eliminates tortuous turns and grueling grades of former routes—cuts driving time in half. In this operation the contractors used General Motors Diesel power in more different types of equipment than any other engine.

The faster-accelerating GM 2-cycle Diesel is the world's most widely used Diesel because it consistently outworks all other engines—gasoline, steam or other Diesels. Records show it costs less to operate and maintain. Let this great GM Diesel engine prove its superior performance and economy on your job, just as it has on the world's biggest, toughest jobs.

DETROIT DIESEL ENGINE DIVISION · GENERAL MOTORS

Detroit 28, Michigan . In Canada: GENERAL MOTORS DIESEL, LTD., London, Ontario

It Pays to STANDARDIZE on

GM GENERAL MOTORS DIESEL POWER

... available in more than 750 models of equipment built by over 150 manufacturers



Drill and Blast—Punching holes through solid rock at the rate of about a foot a minute with air supplied by General Motors Diesel-powered Ingersoll-Rand compressor. Over 70 of these modern rotary units worked on the Pike.



Hoist and Hold—GM Diesel in Bucyrus-Erie crane gives smooth, steady power for positive load control—starts easily—warms up fast in coldest weather. Twenty-one manufacturers offer GM Diesel power in 94 different cranes and shovels, from ½- to 4½-yard capacity.



Push and Scrupe—Allis-Chalmers tractor pushes LeTourneau 12-yard scraper on Ralph E. Mills Co.— Morrison-Knudsen contract. GM Diesel powers both machines. Job superintendent praises dependable performance of engines, and prompt service of GM Diesel distributors.



Load and Run—On biggest rock cut, S. J. Groves & Son moved 3 million tons in 300 days with fixet of Euclid trucks. This GM Dieselpowered unit hauls 15 tons per trip—others haul up to 50 tons. Interchangeability of GM Diesel parts simplifies inventory, cuts cost.

PROBLEM: RAISE A BRIDGE 20 FEET ...



SOLUTION: RODGERS HYDRAULIC JACKING UNITS!





It isn't often that you have to raise a bridge, but when you do, you'll discover why versatile, powerful Rodgers Hydraulic Jacking Cylinders and Pumps were selected by the Engineering Department, City of Minneapolis, as the safest, quickest and lowest cost method for raising two bridges spanning the Mississippi River. Both structures were raised twenty feet as part of the development of the upper river

One bridge, consisting of four 200 foot spans and the other, consisting of six 156 foot spans, were raised by lifting one span at a time. To do the job, twenty 50 ton jacking cylinders were placed on cribbing—10 at each end of the span to be raised. An electrically powered hydraulic pump operated the group of ten cylinders at each end. A 13 inch ram travel on the jacks produced completed lifts of an average of 5 feet per 8 hour day, including all

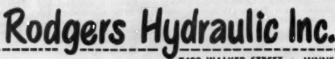
cribbing and staying assemblies

Remote, push button controls permitted the pump operator to go under the bridge where he could watch each lift first hand. The individual pumping source at each end assured absolutely equal lifting force at every jacking point.

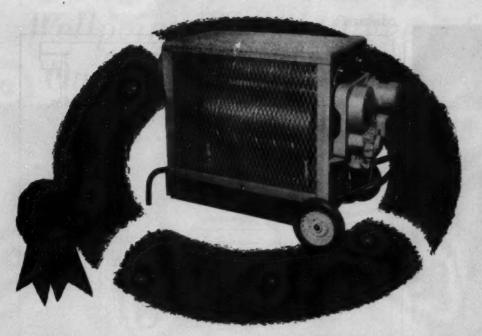
Rodgers Hydraulic Jacking Units with hand or powered pumps can be used wherever needed to PUSH, LIFT or PULL. Available in capacities from 50 to 600 tons with standard ram travels from 6 to 48 inches. Ram travels to 72 inches available on special order. Rodgers engineering department will be glad to assist you in the selection of the exact jacking units required for your particular lifting, pulling or pushing job-large or small.

FREE—Complete report on the jacking phase of the bridge raising job described above—written for you by the engineer-in-charge! Ask for Bulletin 327. You'll also want Rodgers free Bulletin

317A. It contains a complete description of Rodgers Hydraulic lacking units, quick couplers, valves and hoses, and a description of hydraulic equipment used



7403 WALKER STREET . MINNEAPOLIS 16, MINN.





Work stoppages due to lack of heat can be mighty costly . . . especially in winter when controlled heat is required in large volume . . . instantly. Be prepared for cold weather with real "job savers"

— Silent Glow Radiant Portable Heaters.

Wherever — whenever — quick, portable heat is required, you'll find one of these versatile heaters the ideal first choice to do the job . . . safely . . . cleanly . . . and efficiently at lower cost, too. Write today for complete facts on the complete line of Silent Glow Portable Heaters.

FIRST CHOICE ON THE JOB

- Provide more comfortable working conditions in warehouses, machine shops, on loading platforms and docks . . . for outdoor repair crews, etc.
- De-ice vehicles, machinery, ship decks, etc.
- Pre-heat freight cars, engines, etc.
- Thaw frozen transmissions, wheels, gears, etc.
- And for a wide range of other applications where it is important to provide spot heat.

GET THE FACTS ON SILENT GLOW PORTABLE HEATERS TODAY.

RADIANT

Portable Heat

ON THE JOB THE



Model PR For Personnel Heating 189,000 B.T.U. per he



Model RFS 168,000 B.T.U. per he



Model AS 189,000 B.T.U. per hr.



Model AAS 189,000 B.T.U. per hr.



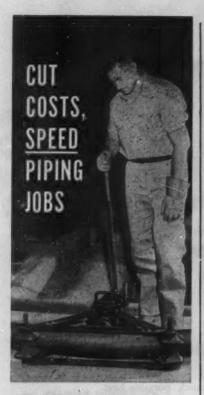
Model BS Fully Automatic 350,000 B.T.U. per lu



Model ID Forced Air—up to 420,000 B.T.U. per hr.



To: THE SILENT GLOW OIL BURNER CORP. 866 Windsor Street, Hartford 1, Conn.	
Send us the complete story about Silent Glow Heaters.	
Name	
Company	
Street	
City State	



...with Greenlee Hydraulic Pipe and Conduit Bender

Built for the tough jobs, the GREEN-LEE Bender saves hours, reduces costs on your pipe and conduit work. With a Greenles one man quickly makes bends in pipe up to 5", rigid and thinwall conduit right on the job, exactly where and when needed. Many owners report time and labor savings of 50% or more . . . and the cost of many manufactured bends and fittings is entirely eliminated. Compact, portable, versatile to reduce your costs, eliminate construction delays, keep jobs rapidly moving along on schedule. Available in two sizes. Thousands in use by construction crews, electricians and plant maintenance departments. Often pays for itself on the very first job!

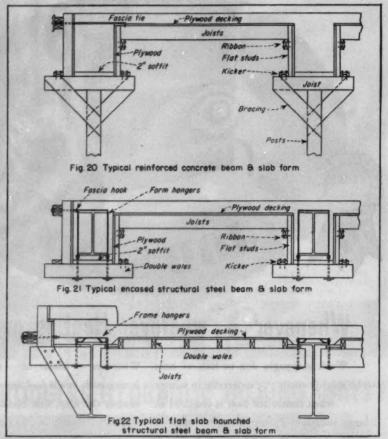
FREE BENDER BOOKLET with complete data and illustrations on GREENLESS line of hand and hydraulic benders for tubing, pipe and conduit. Shows how to do various bending jobs quickly and easily to cut job time, reduce costs.





GREENLEE TOOL CO.

2191 Columbia Ave., Rockford, Illinois



20 min maximum time after place-

The top layer of concrete only should be vibrated. Lower layers should not be re-vibrated, with the exception of up to 6 in. of the layer immediately below fresh concrete, to consolidate the two layers. Contact between internal vibrators and tie and anchorage units in the concrete should be avoided. On sloping pours, concrete should be placed and vibrated up the slope which helps to compact the concrete in the lower portions, Fig. 19, taken from the Concrete Manual of the U.S. Bureau of Reclamation, is helpful with respect to placement of concrete.

• Stripping of forms should be accomplished with as little difficulty as possible to prevent damage to the concrete and form panels. Stripping formerly was referred to as "wrecking," and this description too often was given literal interpretation when forms were removed. Often salvageable panels or materials were almost hil. With the increased need for panelization and reuse of materials, however,

much greater attention is now paid to the building of forms so that they can be easily removed and reused.

In designing forms, wrecking strips should be provided to facilitate removal from difficult corners. Ties and anchors can be planned for the least difficulty in stripping, to support scaffolding and forms during removal operations and to re-anchor forms conveniently in new positions. All finishing operations required on concrete should be accomplished immediately after removal of the forms.

• Slab forms in general types are illustrated in Figs. 20, 21 and 22, covering typical reinforced concrete beam and slab forms which must be supported by posting. Also there are two representative types of concrete slab forms suspended from encased and non-encased structural steel. These are the most typical of numerous conditions in this category.

The twelfth article in this series will appear in the December issue.

Wellpoints Wring 10 Feet of Water Out of POWDER-FINE SAND



Contractor: Gabes Construction Co., Sheboygan, Wisconsin

Excavating a 15' trench in very fine, water-bearing sand and silt with hard blue clay at subgrade can be quite a problem. So much so that the first attempt to build a storm sewer in this particular area of Sheboygan, Wisconsin, was abandoned.

A call for help to our Chicago Office brought our guarantee to put the job on its feet—in the dry.

In short order a Moretrench Wellpoint System gave the contractor a dry safe subgrade—freedom to excavate as he chose—a chance to cut costs by eliminating bracing and sheeting and all the other innumerable expenses of a wet job.

When you pump with Moretrench, count on a real saving in final pumping costs.

Contact our nearest office for ideas on how to work economically in the dry.

MORETRENCH CORPORATION

90 West St. New York 6 4900 S. Austin Ave. Chicago 38, Illinois 7701 Interbay Slvd.

315 W. 25th St. Houston 8, Texas Rockaway New Jersey

Western Representative: Andrews Machinery of Washington, Inc., Seattle 4, Washington

Canadian Representative: Geo. W. CROTHERS Limited, Taranto, Ontario

the center line and berm provide grade control on both the liner and trimmer.

The liner is powered by a 100-hp Cummins 90-kw diesel electric set and uses the same type electric drive as the trimmer.

Concrete for the liner is dropped into the hopper by a Northwest 80-D dragline equipped with a Baer bucket. The hopper releases the material into the pan where it is retained by a series of baffles. To help assure uniform distribu-

tion of concrete along the pan, the hopper can be moved up and down.

The slip form has a screed and vibrators similar to conventional equipment. Concrete finishers work from a platform attached to the rear of the liner.

Air rams powered by an electric compressor operate a grooving plate behind the pan to put dummy joints in the lining at desired intervals.

The liner placed an average of 333 cu ft per shift on the Chandler

job. It used about .33 cu yd per ft of lining for a canal section with a 24.2 slope length and .31 cu yd per ft of lining on a 22.4-ft slope length section.

Lehigh Type 2 low-alkali cement was used for the concrete lining, which was not reinforced. Mixing was handled by a Model 34E Rex 1½-cu yd paver.

At the completion of the job, the machines were disassembled, placed on a 20-ton trailer, and trucked away.

Good Equipment Ideas Reduce Project Time

MORRISON - KNUDSEN COM-PANY, INC., used several ingenious devices on excavating and lining 26 mi of irrigation canals and laterals in Arizona on a \$2,000,000 project for the Bureau of Reclamation, and with their help was able to finish the 16-month project in one year.

Much of the contract was accomplished with conventional equipment, but 2-ft laterals presented a problem until Project Manager James R. Ricker and his assistants got busy. They came up with the answer to the tough task of digging and trimming the narrowbottom ditch to proper grade and contour by converting a standard, wheel - type Buckeye trenching machine.

They asked the manufacturer to add prism - shaped, side - cutting wings, enabling them to dig and trim the sloping walls of the laterals in one continuous movement. The trencher wheel dug out the bottom. As evidence of this machine's worth, a Bureau of Reclamation official called the improvised three-way excavator, "the best piece of equipment developed to date"

Another piece of equipment fashioned to raise the canal core bank to finished height, was a wing blade mounted on a tractor. This device pushed earth to the top of the embankment. Another bull-dozer followed behind to smooth out the top of the bank.

A new and faster method of sealing concrete pipe joints against leakage was also worked out by MK builders on this project. They developed a canvas band, or sleeve, that first was wrapped around the joint and fastened in place. Concrete then was poured between the band and the pipe. Once the concrete had set, the canvas was removed.



BUCKEYE TRENCHING MACHINE was converted to a canal excavator by adding prism-shaped side cutting wings. It digs and trims in a single operation.



WING BLADE mounted on a Cat D8 tractor pushes earth to the top of the embankment. Another buildozer working on top of the bank smoothes out the wing-bladed meterial.



This 5 yard Manitowoc shovel is amply protected at all wear points with Stoody 21.

STOODY 21 helps maintain schedule on Nevada's Highway 40

Stoody 21 has played a part in meeting earth-moving schedules for Morrison-Knudsen, world's largest construction company, on a 2½ million dollar grading job, expanding Nevada's Highway 40 between Reno and Fernley. Contracting to do the job in 170 days, M-K has kept well ahead of schedule.

Equipment used by this division of M-K is customarily hard-faced before it goes into service. On the Nevada



Worn teeth built up with grader blade scraps and hard-faced with Stoody 21.

highway job this protection was doubly important because of the abrasive nature of the material handled. As routine procedure new shovel teeth, adapters,



All exposed areas of this shovel tooth adapter are hard-faced with Stoody 21.

buckets and ripper teeth were hardfaced with Stoody 21 and main ained with this alloy throughout. Worn teeth were built up by welding a section of grader blade to the point, using low hydrogen electrodes. These teeth were then hard-faced as illustrated. No preheat or heat treatment was used, nor was any effort made to follow a particular hard-facing pattern—the object was simply to get on enough hard metal to do the job.

Because of Stoody 21's resistance to both abrasive wear and impact, average shovel tooth life on this job was extended to two full shifts before rebuilding or refacing became necessary.

building or refacing became necessary.

Stoody's hard-facing experience in protecting equipment over the past quarter century is yours for the asking. See your Stoody dealer (consult the yellow pages of your phone directory) and request a free copy of the "Hard-Facing Guidebook," or write direct.





Wide sweep of trees and brush clears area with one pass in . . .

Balanced Land-Clearing Operations

EFFICIENT WORK UNITS are the key to successful land clearing operations, according to Construction Engineering Co. of America Inc. (CECOA), of Danbury, Conn. Manpower and equipment must be in balance for each specific phase, and production depends upon certain basic power units, such as crawler tractors, but not necessarily the biggest and most powerful obtainable.

This is the basic planning and operating concept of two land clearing specialists, G. T. Erickson, president, and W. H. McPheters, chief engineer of CECOA. Their methods have paid off in clearing

for a hydroelectric storage reservoir in Connecticut.

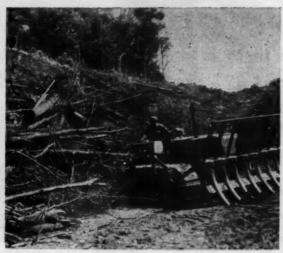
Connecticut Light & Power Co. is constructing Shepaug Dam and a hydroelectric plant on the Housatonic River near Sandy Hook. The lake that will form in the storage basin will have an area of 1,870 acres and a 35-mi shoreline. The 40-mi clearing line is at EL 210—about 10 ft above lake level.

Water will back up approximately 10 mi on the Housatonic and 4 mi up a tributary, the Shepaug River. In addition, the long, narrow lake will extend into 15 major brooks with a total length of about 7 mi and some 73 sloughs. Walls of

the reservoir generally are steep and rocky, ranging from 10 to 50% slope. In some places they are sheer rock cliffs.

Most of the land is populated heavily with boulders ranging in size from 3 to 20 ft in dia. There was considerable acreage where swampy conditions existed and, as soon as the trees were cut, the hill-sides turned into quagmires, as the tractors broke through the surface and released hundreds of springs that had previously been supplying moisture for the trees.

It was necessary to construct miles of access roads. These were put through front yards, barn



D4 WINCHES HEAVY TREE down rocky slope, dragging smaller trees and brush along, as they accumulate in its path. These smaller crawler-tractors work out well as sure-footed "tree collectors".



ON THE LEVEL, and elsewhere as possible, the D4s get behind their loads of parallel trees and push them into bigger piles for burning. Note extra brush guard on top of Flaco rake.



A BIG TREE IS UNDERCUT at several places, as this experienced woodsman makes a quick job of toppling it with a Homelite chain saw.



SPREADING GIANT which grew unhampered in open territory is dragged away with a D7 crawler to be decked and burned. Initial thought was to salvage most of the bigger timber, make some extra money, but operation become too costly. Opposite slope is cleared.

yards, abandoned logging trails and many other places. As each access road tapped into the clearing line, it was extended for miles up and down stream by gouging out a trail so that equipment, supplies and men could be brought to work areas.

Trees were cut down with Homelite chain saws. Stumps were cut close to the ground and with the contour of the slope between the EL 210 contour and the EL 170 contour. This stumping was done with 2-man Disston chain saws. Below this elevation the stumps were cut at a maximum height of about 18 in. As soon as the trees were felled, they were pushed into piles for burning with Caterpillar tractors equipped with Fleco root rakes.

After experimentation, a for-(Continued on page 79)

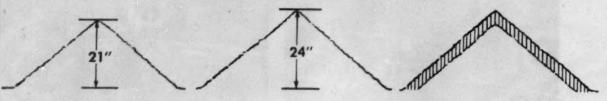


DECKING IS NEXT. After big trees have been dragged to a pile for firing, the Cat D7 gets under it broadside with its built-up Fleco rake and rolls the tree on to the pile.

QUESTION *

How much more material is there in a

Three-Inch-Higher Windrow . . . 9% . . . 18% 31% . . . ?



Cross section of an average, 21-inch high windrow . , . the area (width x height \div 2) is 614 sq in.

Now increase the height of the windrow by 3 in, The cross-section area now equals 804 sq in.

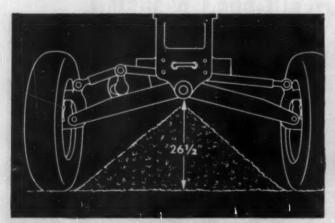
The difference . . . 190 sq in, over 30 percent more area, which means over 30 percent more yardage.

*Only a Combination of Advanced Design Features Lets a Motor Grader Handle Big Loads Fast

To take full advantage of even a three-inch difference in windrow height (as explained above) a heavy-duty motor grader needs new design and performance characteristics from front to rear... and from the top of the main frame to the bottom of the blade. No single

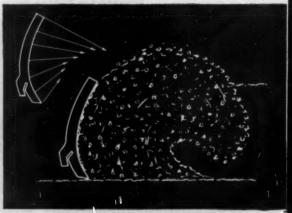
feature can give you the increased work capacity that is so essential on road construction, maintenance and oil-mix jobs.

Now let's analyze the Allis-Chalmers 104brake-horsepower AD-40 to see how it measures up to these stiff requirements.



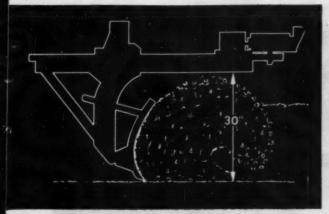


A high-arch front exle to straddle big windrows . . . take advantage of that 3inch difference and let big loads pass through to the blade.

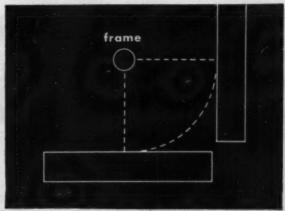




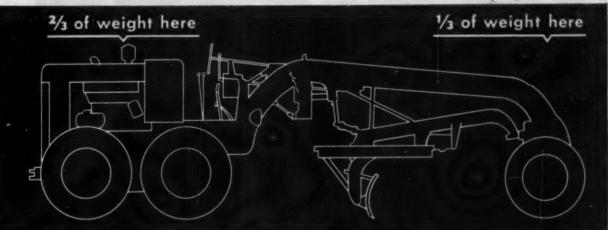
A rolling-action moldboard... to insure a "live" load that rolls freely off the blade... moves the load faster and takes full advantage of engine power.



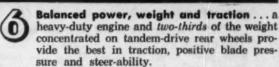
Ample throat clearance . . . to handle 30 percent bigger loads without disturbing free, rolling action . . . and without jamming dirt, oil-mix or any other material against the circle.

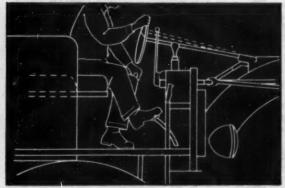


Full blade freedom . . . the exclusive tubular frame and a long tubular drawbar insure full blading effectiveness on the road, in the ditch or on the slope.



Blading accuracy is essential. A long wheel base, the tubular frame . . . and lift-cases located directly over the circle, provide smooth, accurate finishing.





Tasy control and visibility — A big platform with plenty of leg room . . . adjustable seat and steering wheel . . . power steering will assure working ease. Single member frame, low control board and tapered platform corners provide "pilot-house" visibility.

This design, that combines working advantages every owner needs and wants, exists in only one motor grader . . . the Allis-Chalmers AD-40. That's a fact . . . a fact your Allis-Chalmers dealer will be glad to prove to you. Ask him to show you how the AD-40 gives you the differences that mean more work done . . . by a demonstration under on-the-job conditions.

ALLIS - CHALMERS

AD-40 Motor Grader
104 brake hp • Weight — 23,000 lb



NEW CHEVROLET TRUCKS

have what it takes to boost efficiency and bring down costs!

In the next three paragraphs you'll find a few good reasons why you can get more work out of a Chevrolet truck and save money doing it.

INCREASED POWER IS THE FIRST BIG REASON

With Chevrolet's higher compression ratio you've got more power under the hood. Power that results in greater acceleration and hill-climbing ability. Faster starts and acceleration over the day's work save valuable time and increase over-all efficiency. Check the gas mileage, too. With this higher compression ratio, your Chevrolet truck registers more miles on the job for each tankful of gas. That's where you start to save money.

BUILT-IN RUGGEDNESS SAVES EVEN MORE

The strength and stamina of more rigid frames, and the special chassis features that pertain to each model—these combine to add extra ruggedness to your Chevrolet truck. Push it hard on the rough jobs; keep it going over long schedules—you'll still find your upkeep costs lower and your Chevrolet trucks lasting a lot longer.

ONE LAST POINT—and maybe the most important to you—you'll find Chevrolet's line of trucks priced the lowest of all! Talk over your needs with your Chevrolet dealer. He'll be glad to give you the facts about the best model for your job. . . . Chevrolet Division of General Motors, Detroit 2, Michigan.

MOST TRUSTWORTHY TRUCKS ON ANY JOB!



CHEVROLET ADVANCE-DESIGN TRUCK FEATURES

THREE GREAT ENGINES-The new "Johnaster 261" engine* for extra heavy hauling. The "Thriftmaster 235" or "Loadmaster 235" for light-, medium- and heavy-duty hauling. NEW TRUCK HYDRA-MATIC TRANSMISSION*-offered on 1/2-, 1/4- and 1-ton models. Heavy-Duty SYNCHRO-MESH TRANSMISSION -for fast, smooth shifting. DIAPHRAGM SPRING CLUTCH - improved-action engagement. HYPOID REAR AXLE-for longer life on all models. TORQUE-ACTION BRAKES-on all wheels on light- and medium-duty models. TWIN-ACTION REAR WHEEL BRAKES-on heavy-duty models. DUAL-SHOE PARK-ING BRAKE-greater holding ability on heavy-duty models. NEW RIDE CONTROL SEAT* -eliminates backrubbing, NEW, LARGER UNIT-DESIGNED PICKUP AND PLATFORM STAKE BODIES—give increased load space. COMFORTMASTER CAB -offers greater comfort, convenience and safety, PANORAMIC WINDSHIELD-for increased driver vision. WIDE-BASE WHEELS-for increased tire mileage. BALL-GEAR STEERING-easier, safer handling. ADVANCE-DESIGN STYLING -rugged, handsome appearance.

*Optional at extra cost. Ride Control Seat is available on all cabs of 1½, and 2-ton models, standard cabs only in other models. *!Johnaster 26!" engine available on 2-ton models, truck Hydra-Matic transmission on ½, ¼, and 1-ton models.

BALANCED LAND-CLEARING . Continued from page 75

ward-tilting brush guard was developed which improved the performance of the rake. This guard enabled the tractor operator to push larger loads and to roll material into tighter piles. The rolling action caused by the tilting of the guard almost doubled production. This guard was made of heavy steel bars with a radiator guard plate and was fabricated in CECOA's shop, then welded to the top of the Fleco rake.

Whole trees were lined up side by side, like matches in a box, and then shoved squarely from the sides with Caterpillar D7 tractors until they were packed tightly in large piles. Piles were then fired. As the piles burned down, dozers kept them packed by shoving burning logs and brush together. This continuous packing caused the fires to burn both hotter and faster and to reduce everything to ashes. Wherever the land was flat and not covered with boulders, as much as 3 acres of timber and brush were pushed into giant piles.

The tractors used these trees as large brooms and swept the land clean so that the hand labor generally used for "picking up" was practically eliminated. Where this was not possible, because of adverse terrain, trees were hooked with cables attached to Hyster winches mounted on the rear of the Caterpillar tractors and were winched to places where large piles could be made for burning.

Shove Downhill

The Hyster winches on the Caterpillar D4s also were used to assist the tractors on steep hill-sides. The cable was anchored at the top of the hill and the tractor backed up the slope, aided by the winch. The crawler gathered up a load of trees in front of the rake, pushed them into piles and then shoved piles down the hill. This process was repeated many times until large piles were made.

A John Deere Model 40 crawler tractor, equipped with a blade and winch, was used in places where larger tractors could not be used. It was also used for final clean-up in each area, as a tow tractor for a small trailer or sled to haul accumulated debris from the river and the charred wood from the fires that did not burn completely. Where neither of these methods was possible, trees were felled with chain saws, cut into pieces small



INSLEY TYPE K WITH CLAMSHELL ATTACHMENT

The Insley Line includes excavators and cranes,

5 to 30 ton capacity—rubber or crawler mounted

—gasoline, diesel or electric power. For full
information on the Insley Line write the Insley

Manufacturing Corporation, Indianapolis 6, Indiana.

INSLEY MANUFACTURING CORPORATION, INDIANAPOLIS

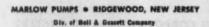
wholly owned subsidiary

THE MAXI CORPORATION . LOS ANGELES





Sold and Serviced throughout the World!





UNIFORM STAND OF straight trees has been toppled neatly down hill in perallel lines like so many match sticks. But large boulders on steep slope make clean-up a rough job.



RAKING OVER THE AREA, D4 brings up a mass of brush and loose stumps to a burn site. Swampy areas give clearing crews almost as much trouble as do the large boulders.



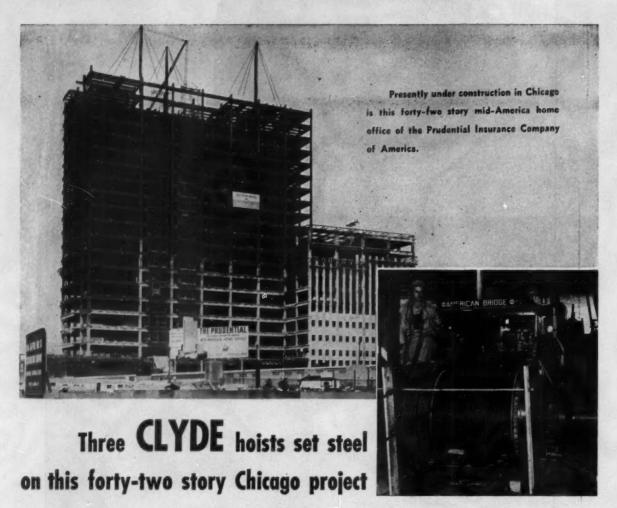
PILES ARE STACKED MIGHT and kept packed when burning to get hotter fires and convert every possible item to ashes. Extra guards on top of root rakes aid this maneuver.



PIERS FOR THE THREE MILE BRIDGE over the Hudson River on the New York State Thruway between Nyack and Tarrytown created no problem for Merritt-Chapman & Scott Corporation of New York City. Of a total of 23 piers, 15 were built with cofferdams, two for each pier. Dependable, 8" AGC rated Marlow Self-Priming Centrifugal Contractor's Pumps were used on the job to dewater the cofferdams quickly and handle seepage water efficiently.

marlows are dependable!

Construction bids must be *right* to get the job and make a profit! Progressive operators use new methods and modern equipment to reduce costs. When it comes to pumping jobs, more and more contractors know they can depend on rugged, efficient Marlow Self-Priming Pumps or famous Marlow "Mud Hogs" to get the job done *on time* with little attention and low maintenance. See your Marlow dealer or write for Bulletin C-52.



There's a lot the illustrations do not show about this construction project

Only one of three Clyde Steel Erector's Hoists on the job is pictured. We would like to be able to boast that a dozen Clyde Hoists worked on this job, but it takes only three to keep up to schedules . . . to keep materials flowing smoothly, that's the extra value you'll find in Clyde.

Time is big money on a project of this proportion. Any down time throws a monkey wrench into schedules and costs! Ease of maintenance . . . minimum maintenance . . . may have been a deciding factor in the contractor's choice of Clyde Hoists. Or perhaps the all-steel bed and side frames that provide the necessary ruggedness without excessive weight. The selection could have been based on the large diameter brakes and internal expanding band friction

clutches that engage and release smooth and positive for perfect load control. Anti-friction bearings throughout and the ease of chain adjustment without removing chain guard are more features owners and operators like in Clyde Hoists!

It takes a lot of features to add up to a superior quality, work-hungry hoist . . . one that will smoothly and swiftly spot loads with safety, without operator fatigue and without downtime! All these and many other outstanding and exclusive features of Clyde Hoists are the result of the 55 years of engineering and manufacturing know-how that goes in to every Clyde.

Before considering the purchase of any hoisting equipment, write for complete information about a "Quality-Plus" Clyde Hoist. Get all the facts and you'll get a Clyde.





HOUSE MOVING is routine operation for Cat D7 with its Fleco rake lifted high. Balanced work patterns reserve big tractors for heavy work, use smaller equipment where it works best.



BRUSH CUTTING is important work. Power-driven Brushmasters save a lot of manpower, cut light brush ahead of timber so that dragging trees sweep it along to fires like a big broom.

enough to be handled by men, then piled up and burned.

Smaller trees, vines and brush were cut with Brushmaster power scythes which proved to be effective tools for this work. This lighter material had to be cut off at ground level in order to get rid of it, as the heavier equipment only bent it over instead of cutting it.

A test was made early on the job, and it was found that one man using a Brushmaster cleared the same ground that 5 men could clear with axes or brush hooks.

Manpower and equipment were organized in balanced teams. Caterpillar D4s formed the nucleus around which the operation functioned. The rest of the equipment,

such as larger tractors, chain saws. brush cutters, axes, were balanced to form an efficient work unit. With each crew, Willys Jeeps and a 4x4 International truck were used to carry supplies within the work areas and were also used to haul miscellaneous debris to the fires. Both GMC and Chevrolet pickups were used to haul supplies





BALANCED LAND-CLEARING . . .

Continued

to the job site and to go to various out-of-town points for parts when emergencies occurred.

As the road mileage for heavy haulage around the project was approximately 75 mi, an LJT Mack tractor with a Martin trailer was used to transport the tractors between various work areas or into the home repair shop in Danbury. A portable shop, built on a Ford truck chassis, was used for storage of spare equipment and the field repairs. A 400-amp Lincoln welder mounted on a Ford truck chassis was used both on the job and at the shop for repair work.

In certain areas where it was impractical to burn the heavy wood, an International Model TD-14 tractor equipped with a Hughes Keenan swing crane was used to pick up the logs and load them on trucks that hauled them to local sawmills.

No Salvage

Timber on the site was estimated at approximately 4,000 M fbm, and a large profit from salvage was envisioned at first. However, a careful study of the area proved that the good trees were either too scattered or were in inaccessible places. It was decided not to try to salvage the timber, as the cost of using production-type labor was in excess of the market value of the logs. In certain areas logs were sold to local buyers, and in some instances were given to farmers for the hauling. Approximately 10,000 cords of wood were hauled out of the basin by local residents as a result of advertising free fire wood. While this method of disposal was not the preferred one. it was necessary, as drought at one time made burning too hazardous, and no permits to burn were being issued.

The choice was either to shut down the job and let the men go or to find another solution. It was decided to go ahead with the cutting of trees in places where roads existed so that logs and cordwood could be hauled away. The remaining brush and trimmings were piled, then burned when the fire hazard subsided.

The Housatonic River presented a major problem, as the water level varied as much as 3 to 4 ft each day due to hydro operations upstream. This constant and unpredictable variation made river clean-up an expensive operation,

TRADE-IN OFFER EXTENDED!

on Z new super duty SKIL Saws!

Complete Sell-Out requires extension of this Trade-In Offer thru December 15th . . . for the benefit of builders who missed it!

Trade in your old saw for

Your old portable electric saw is worth \$22.50 to you-regardless of its age, make or condition! Here's your chance to own the newest and finest in high-speed, high-power SKIL Saw equipment -through the greatest deal ever!

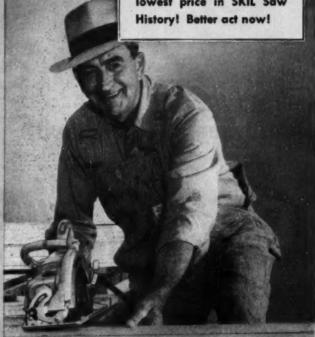
Offer extended through December 15th! See your SKIL distributor or mail coupon.

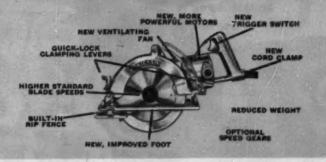
NEW SKIL SAW 77 (71/4" Blade)-Speed increased 40% to 4500 r.p.m. and weight cut to 1514 lbs. Power output boosted 100%. Depth of cut 2% inches—Bevel cuts 2" dressed lumber at 45°. Most popular SKIL Saw for all-round carpentry-the standard for general construction. Power to cut wet lumber or tough materials such as metal, stone, compositions.

Price, New Model 77 less case \$112.50 YOUR COST, ONLY..... \$ 90.00

NEW SKIL SAW 825 (81/4" Blade)-Speed boosted 34% to 4000 r.p.m. and weight reduced to 1714 lbs. Power output increased 107%. Depth of cut 2% inches. Bevel cuts 2° rough lumber at 45°. A powerful, heavy-duty saw, ideal for use on either residential or commercial construction. Powered to easily cut 2" rough lumber-wet or dry-as well as many other tough and resistant materials.

Price, New Model 825 less case.... \$134.00 Trade-in credit..... 22.50 Up to 107% greater power! ... up to 40% higher blade speed! Lightest weight . . . lowest price in SKIL Saw History! Better act now!





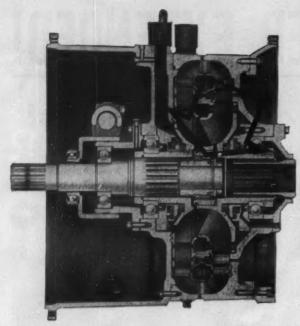
Made only by SKIL Corporation formerly SKILSAW, Inc.

5033 Elston Avenue, Chicago 30, Illinois Factory Branches in All Leading Cities

MAIL COUPON SKIL Corporation, Dept. CME-114 5033 Elston Ave., Chicago 30, III.

- ☐ We want further information on the new SKILSaw trade-in offer.
- ☐ Have a salesman call to make a demonstration.

☐ Let us have a free 15-day trial.



Twin Disc freewheel locks impeller and turbine together to provide absorption of braking horsepower by the converter. In locking the impeller to the turbine, the freewheel forces the truck's driving axle to turn the converter pump wheel -providing smooth, powerful Hydrodynamic Braking.

When you specify torque converters for your heavy-duty off-highway trucks, be sure to get the extra advantages of Twin Disc Three-Stage Truck-Type design, with built-in Hydrodynamic Braking at no extra cost.

Pioneered by the Twin Disc Clutch Company, Hydrodynamic Braking in the Model CF Torque Converter is actuated automatically when the operator lets up on the accelerator. No accessory equip-ment or additional cooling system for braking is required.

Here is the most effective Torque Converter downhill retarding ever developed ... smooth, effortless braking that gives your operators complete control all the way down. And by combining built-in Hydrodynamic Braking with friction braking of the engine, Twin Disc offers maximum downhill retarding without shock-loading the transmission.

Add the powerful torque multiplica-tion of Twin Disc Three-Stage design (up to 6:1 at stall, highest in the field) and you have virtual elimination of uphill shifting as well as of downhill pedalbraking . . . providing faster work-cycles with more payloads hauled per day—lower ton-mile costs—and savings on engine, tires, brakes, and drive-line components.

This Dart Model 140 mining truck (below) climbs 15% grades with 22-ton payloads in one gear—comes back down without pedal-braking—by utilizing up-to-6:1 Converter Drive and built-in Hydrodynemic Braking of Twin Disc Model CF Three-Stage Truck-Type Torque Converter (shown above in cutaway). Request Bulletin 50:1 letin 501.





CLUTCH COMPANY, Racine, Wisconsin . HYDRAULIC DIVISION, Rockford, Illinois

BRANCHES OR SALES ENGINEERING OFFICES: CLEVELAND . DALLAS . DETROIT . LOS ANGELES . NEWARK . NEW ORLEANS . SEATTLE . TULSA

Page 86 - Construction METHODS and Equipment - November 1854

Today-in construction, mining, logging, and in the oilfields-users of heavy-duty off-highway trucks are gaining distinct advantages from Twin Disc Truck-Type Torque Converters, designed for specific operat-

ing conditions. The Model CF Torque Converter (above) provides automaticallyactuated Hydrodynamic Braking and Converter Drive-controlled by depressing or letting up on the accelerator-for operations involving constant climbing and descending of steep grades. The built-in braking feature incorporates a freewheel, which forces the truck's driving wheels to turn the impeller for a smoother, more powerful braking effort up to 70% of the engine's hp.

For operations combining steep grades with long, flat runs, Twin Disc provides the Model DF Torque Converter, with Fingertip-Controlled Hydrodynamic Braking, Converter Drive, and Lock-Out Drive for maximum speed and economy.



BALANCED LAND-CLEARING . . . Continued from page 84



SMALL CRAWLER TRACTOR, a John Deere 40, slips into and out of tight spots where a large tractor is impractical-snags light loads quickly to lessen uneconomical hand labor.

as some of the trees dropped in the river and were carried away by the rising water and had to be retrieved downstream. There was also a large amount of driftwood and debris in both rivers that had to be recovered and burned. There were several islands in the rivers where large trees had to be cut into small pieces and burned, using manpower, as it was not practical to jeopardize big equipment in the river.

Prior to starting the job, it was determined that most of the work would involve a lot of hand labor. CECOA decided to try tractors in many places not generally suited to them, like steep rocky slopes. This was done with the calculated risk that higher maintenance costs on the equipment would be cheaper than unproductive manpower, which was proved on this job.

One pass of a crawler-tractor pushing a full load of trees down a steep slope is equal to the maximum efforts of 2 men for 1 day. With this in mind, it was essential that the labor be skilled woodsmen, experienced in landclearing. CECOA was in the process of completing a transmission line rightof-way clearing job for Connecticut Light & Power Co. at the time so it was decided to use this crew and enlarge the operation around

The men were experienced woodsmen trained by CECOA for this work. Most of them came from Canada and northern Maine. Tractor operators had to be recruited from this group, selected and trained to operate the tractors, winches and rakes. This was necessary, because local operators were

hesitant in taking machines up most of the walls. It was necessary to provide a camp, as the men did not want to live in tourist courts, which were the only available places in the area at the time.

The job was pushed hard from the start, and production has been high in spite of adverse weather and other unfavorable conditions. It is anticipated that it will be completed well ahead of schedule.

Supervising for CECOA are: Erickson, McPheters and W. O. Shepherd, superintendent. C. M. MacWilliam, hydraulic engineer, of Connecticut Light & Power Co., is in charge of the entire project, and inspection of the clearing operation is done by Frederick Lewis.

Wire Rope Makes **Good Record**

A SPECIAL WIRE ROPE manufactured by Bethlehem Steel Co. for use in construction of Chief Joseph Dam on the Columbia River in Washington has made an exceptional service record. The nonrotating rope was of 1% in. dia and was used in 8- and 12-ft lengths on a Bucyrus 450 Special Monighan crane. The first section of the special rope was in use more than 7½ months and showed a loss in breaking strength of only 0.66%, with the remaining strength still above the rated minimum strength of 228,000 lb for unused rope.

Three other sections of the rope on smaller rigs were still in service after more than 13 months. The long life is attributed to the nonrotating design.

Check price per pound of lifting capacity

There is a very quick way to determine which crane or excavator offers you biggest production capacity per dollar of equipment investment. Compare machines on the basis of price per pound of lifting capacity.

Remember, lift capacity is work capacity. Obviously, the machine with the heaviest lift rating not only picks up larger crane loads — it also has more strength and stability to handle bigger dragline and clamshell buckets on a wider work range — more power and speed to increase shovel and hoe production.

Check the Koehring lift ratings shown below — then ask your Koehring distributor to show you the figures on price per pound of lifting capacity.

compare for yourself:

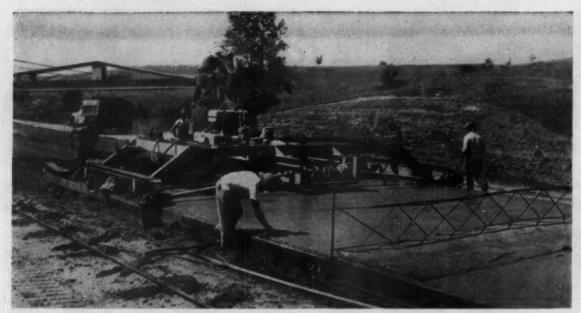
KOEHRING	SIZE DIPPER	KOEHRING LIFT CAPACITIES (Crawler ratings based on 75% of tipping load. Rubber-tired mathines — 85% of tipping load)		PRICE PER POUND OF LIFT CAP.*
205 CRAWLER		20,000 lbs.	30-foot boom at 10-ft. radius	?
205 ON RUBBER	1/2-Yd.	30,000 lbs.	25-foot boom at 12-ft. radius	?
304 CRAWLER	%-Yd.	27,800 lbs.	35-foot boom at 12-ft. radius	?
304 ON RUSSER	%-Yd.	50,000 lbs.	30-foot boom at 10-ft, radius	2
405 CRAWLER	1-Yd.	40,000 lbs.	40-foot boom at 12-ft. radius	3
605 CRAWLER	11/2-Yds.	72,300 lbs.	50-foot boom at 12-ft, radius	?
1005 CRAWLER	2½-Yds.	159,000 lbs.	50-foot boom at 12-ft, radius	?



*figures available on request—ask your Koehring distributor to see them.







SLIPFORM PAYER developed and tested by the Quad City Con- 24-ft slab, 9 in. thick and can average 1,000 ft per 81/2-hr day. This struction Co., Inc. of Rock Island, Ill., is self-propelled. It will lay a

machine is more simplified than earlier models.

The Latest in Slipform **Pavers**

SINCE THE Illinois Division of Highways originated the idea of laying concrete base without the use of forms back in 1951, five machines have been built and tested and, according to officials of the highway department, all the machines have been successful (CM&E, Sept. 1953, p 128).

The latest machine developed and working was constructed by Quad City Construction Co., Inc., Rock Island, Ill. This one is selfpropelled and features crawler tracks that operate inside the form, giving greater stability and control.

As so often is the case, necessity was the mother of invention in the development of this machine. Quad City received a contract to widen 9 mi of road and lay 1.84 mi of concrete base course 24 ft wide and 9 in. thick. The firm had 8- and 10-in. forms but could not get the State's permission to use the 8-in, form for the required 9-in. thickness. A decision was made to develop a formless paver and \$4,000 was set aside for its



PAVER REQUIRES an exceptionally smooth subgrade, so the firm designed and constructed this subgrader. This model is towed, but later ones will be self-propelled.

construction, which, as it turned out, was not enough. Carl Miers. the firm's mechanic, worked on the prototype 7 weeks to complete the machine. It worked the first time it was tested and required no adjusting. It will lay a 24-ft slab, 9 in. thick.

It has two 22-ft long, 8x10-in. steel H-beams inside which are housed tracks 10 in. wide. The rollers are in the track itself and not on the frame, as is customary. This arrangement takes up less

shoulder room and permits more space for operation of trucks.

The machine, followed by additional 16-ft slip forms, is guided by following the center steel. It is powered by a Continental engine salvaged from a junk yard.

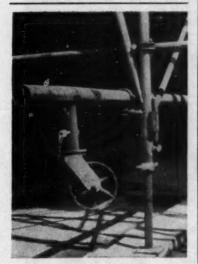
The paver has an adjustable strike-off in front, followed by a vibratory screed and oscillating belt. A burlap bag is attached to the stabilizing frame at the rear of the 16-ft slip forms.

To provide an exceptionally

smooth subgrade, the Quad City firm built a special machine with the same size track. This machine is towed.

The paver can pour an average of 1,000 ft per 8½-hr day and it's claimed its use will reduce to 20 the number of men required.

Quad City presently is building a second machine which will be used by Arcole Midwest Corp. on a paving project in Cook County, Ill. This improved machine can be widened in 1- and 2-ft sections to provide for paving width of 20 to 24 ft and from 7 to 10 in. thick. It also will incorporate adjustments for crown elimination on banked curves. More power will be installed and a self-propelled subgrade machine will be built to match the paver.



Scaffold-Shoring Rolls on Casters

SCAFFOLD - SHORING UNITS equipped with runners and casters were rolled intact by a contractor on a new building in Pittsburgh. To form a 250x400-ft ceiling, Mellon-Stuart Co. set up 50x25-ft units of Universal scaffolding. Each unit consisted of three parallel 50-ft runs braced with simple locking mechanisms and tied together with pipe and clamps.

When a unit was rolled in position, it was raised to the required elevation with built-in screw jacks. Total load on each unit was about 195,000 lb. After the 8½-in. thick slab was poured and cured, a unit was lowered about 6 in. on the screw jacks, placing the 22,000-lb rolling load on 6-in. casters. A small tractor easily rolled the unit to the next position. Forms were reused four times



DON'T BE MISLED BY PRICE ALONE!

There is NO substitute for DIESELPAK'S Patented Filtering Process for Heavy Duty Compounded oils AT ANY PRICE. The DIESELPAK cleans more oil faster—keeps it CLEAN longer—and gives more service and better engineered protection than any other filtering element. It PAYS to get the BEST!

STANDARD OF THE INDUSTRY SINCE 1936

V PROTECTS ENGINE

The DIESELPAK is designed to remove not only ABRASIVES but also CONTAMINANTS such as moisture, carbon, acid, etc., from oil, and is engineered to keep the filtering media and the removed contaminants from migrating back into engine.

√ EXTENDS PERIODS BETWEEN DRAINS

The DIESELPAK collects and holds even the most finely dispersed contaminants without affecting or removing compound additives from the oil. A glance at the dip stick will show that the oil is CLEANER—symbol of better lubrication and longer oil life enjoyed only by Luber-finer users.

V TAKES LESS OIL

The DIESELPAK because of its engineered construction requires 2 to 4 quarts less oil than spongy substitute filter elements being offered for use in the Luber-finer housing. This is an additional saving enjoyed when using the DIESELPAK.

LUBER-FINER PACKS AVAILABLE:

1. REFINING PACK—Introduced to the public in 1935 for use with straight mineral oils, fuel oils, hydraulic oils, and inhibited industrial oils.

2. DIESELPAK — First made available in 1941, the DIESELPAK was primarily designed for use with H. D. detergent compounded oils and has also achieved outstanding results when used with fuel oils and straight mineral oils.

WRITE FOR COMPLETE INFORMATION TO DEPT. 73

LUBER-FINER, INC., 2514 5. Grand Ave., Los Angeles 7

Cummins Simplifies Fuel System

FUEL SYSTEM SIMPLIFICATION on its diesel engines has been so successful in extensive field trials that the Cummins Engine Co. has switched to the new PT fuel system for its entire production of high-speed diesels, ranging from 60 to 600 hp.

In an effort to broaden the range of diesel applications, the company found it necessary to design engines operating at higher crankshaft speeds. Higher rpm's give greater power for the same weight engine. Fuel systems had to be improved to make this possible.

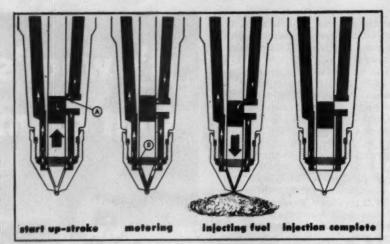
Secondly, Cummins engineers decided that any new system should be simple and inexpensive—actually should better the simplicity and cost of gasoline engine carburetion and ignition systems.

It was important that fuel consumption be kept low at all loads and speeds, that engine torque remain high and that there be quick response to the throttle and sensitive governor. Maintenance was to be simple, requiring few special tools, and major components had to be interchangeable on all engine models. It also was decided to try for a system adaptable to existing Cummins engines.

Pressure and Time

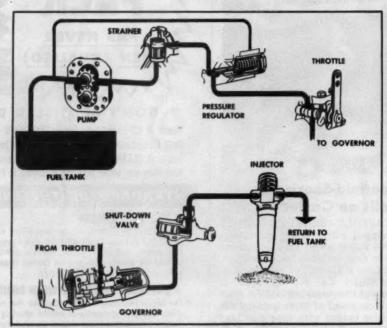
The existing Cummins injector employed mechanical force for injection, being actuated by the engine camshaft. It was redesigned so that it also performs the metering function, making fuel pump design less complicated. A simple fixed orifice is the metering device. By varying either pressure or time. or both, it was possible to regulate the amount of fuel passing into the cylinder — and the engine's power. The system was adopted and hence the name PT (Pressure Time) was established. The PT injector is far simpler in operation and maintenance than earlier models, has no check valves and contains only 7 parts compared with 11 for its predecessor.

With the metering function transferred to the injector, all the



FULL-FLOW SYSTEM circulates fuel through injector, with 80% of fuel returned to the tank. On the upstroke the fuel supply hole (A) is uncovered, permitting fuel to circulate through the injector and out drain at the left. Metering begins when plunger on upstroke uncovers the metering orifice (B) at left. Length of time orifice is uncovered and the system pressure supplied by the fuel pump determine quantity of fuel injected. In

third sequence, plunger moves downward and forces fuel through holes in the tip of the injector cup and into the engine cylinder as an exceptionally fine spray—in a predetermined pattern to obtain the best possible mixing with air and complete burning. Plunger remains seated after injection until next cycle begins. Injection is controlled by engine camshaft; fuel pump is not timed to engine, simplifying installation.



SCHEMATIC PT FUEL FLOW DIAGRAM with units in full hp positions illustrates simple nature of system. Average mechanic learns in a few hours how to troubleshoot, repair and rebuild it. Normal service work is done with hand tools found in mechanics' kits.

fuel pump has to do is deliver an adequate quantity of fuel at proper system pressure. The new PT pump has only five functional parts and assemblies: A gear pump; a pressure regulator; throttle control shaft; governor; shut-down valve. A tachometer drive is included.

There is not a single check valve in the system.

All these units are assembled into one compact housing that weighs a mere 13 lb, as compared with an earlier model that scales 104 lb. The total number of parts in the PT fuel system has been



CUT LOADING COSTS WITH FAST-RUGGED EIMCO'S

Yes! You cut costs when you use Eimcos for loading.

NOTE these advantages:-

Advantage: Eimcos dig and load materials that are difficult or impossible for other

loading equipment.

Eimcos are designed for tough jobs -Reason:

> digging and loading rough, broken rock. Tracks are designed to oscillate freely even with the loader attachment. The bucket design permits digging in frozen stock piles, rough bottoms, heavy ores and in sticky clay

or unbroken conglomerate.

Eimcos are more maneuverable. Advantage:

Eimcos use independent track control. Reason:

Separate levers control each track and one track can be run forward while

the other runs reverse.

Advantage: Eimcos last longer.

Reason: Torque converter drive is standard on

Eimcos. All castings are alloy steel, all construction is extra heavy-duty.

Advantage: Eimcos load faster.

The overhead principle developed by Reason:

Eimco is faster. Complete cycle is 10-12 seconds. Shifting from high to low on tractor or loader is done in motion. Shifting from forward to re-

verse can be done at full speed.

Other

Include:

Advantages Better visibility with the operator up front. Easier maintenance with clutches that never need adjustment and elimination of all clutches, brakes and gadgets in the final drive.

Let an Eimco engineer show you how you can cut loading costs on the next job.









THIS Versatile Coupling

while used primarily for air-operated tools in field and factory, is equally efficient for water, oil and spray service. Illustration shows hose end and female I.P.T. end connected.



"AIR KING" Quick-Acting Universal HOSE COUPLING

The "AIR KING" will reduce operating costs on every job requiring quick connection. Heads are locked by simply pressing together and giving one a quarter-turn. These locking heads are identical for all sizes of hose or threaded ends, permitting the coupling of any two sizes of hose, or hose and pipe, within the "AIR KING" size range. Equipped with patented safety locking device. Available in bronze or rustproofed malleable iron, in sizes up to 1".





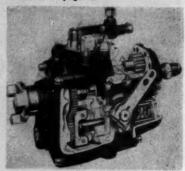
Male I.P.T. End

Stocked by Manufacturers and Distributors of Industrial Rubber Products

DIXON Valve & Coupling Co.

GENERAL OFFICES & FACTORY PHILADELPHIA 22, PA. BRANCHES CHICAGO BIRMINGHAM : LOS ANGELES - HOUSTON - DIXON VALVE & COUPLING CO. LTD. TORONTO IMPROVED FUEL SYSTEM

Continued on page 92



PT PUMP CUTAWAY. Compact housing contains all elements except fuel lines and injectors, weighs only 13 lb, has fewer parts. Pump can be calibrated on the engine.

reduced to 182, as against 415 in the former disk-type pump system.

The PT system is a full-flow system. Fuel circulates through the injectors, in one side and out of the drain line back to the tank at the other. The amount required for injection is taken out of this flow as power and speed indicate. Approximately 80% of the fuel delivered to the injector is returned to the fuel tank. This makes purging of air automatic.

Fuel delivered through a fixed orifice in a given time interval will increase or decrease, according to pressure variations. But the time interval varies with engine rpm. Hence it was necessary to build a pump that would change fuel pressure (consequently the charge) in quick response to the throttle and governor. When the engine overruns the governor, as on down grades, all fuel is cut off by the governor — giving a maximum braking effect.

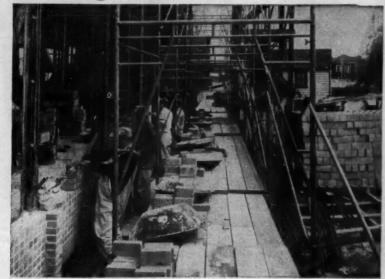
For High Speeds

The new PT system pump provides these functions in spite of its simple construction. It can be calibrated right on the engine and, since the metering and timed injection are performed by the injectors, the pump need not be timed to the engine.

The new system works well at high speeds, too. It has functioned perfectly in engines operating in excess of 4,000 rpm.

Simplicity of the PT system is such that the need for a diesel fuel system specialist is pretty well eliminated. Cummins found that

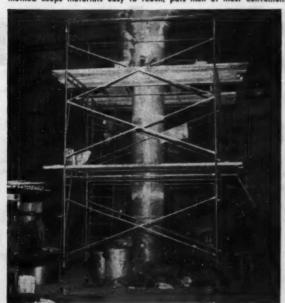
the average mechanic learns (Continued on page 98)



WALKROOM AND WORKROOM—On mesonry jobs it is important to get morter and brick from the hoist tower to the mesons quickly and easily, without delaying work. General contractor Cuzzi Bros. and Singer solves the problem on this 4-story Brooklyn job by using "Trouble Saver"® Sectional Steel Scaffolding for a wide, unobstructed platform. The 6'6" shallow-trussed frames provide plenty of headroom for delivery of meterials and support a 5'-wide platform to hold them. Mesons work from a separate, movable 20"-wide platform laid on sidewall brackets attached to the main scaffold. This scaffolding method keeps materials easy to reach, puts men at most convenient level.

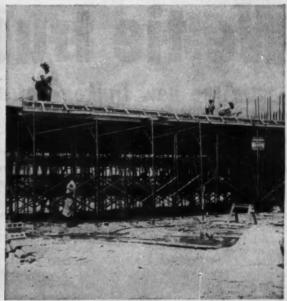


TAILORED TO FIT — This 160 ft. high, 260-frame "Trouble Saver" Sectional Steel Scaffold puts all workmen close to repairs on steeple and spire on First Congregational Church, West Haven, Conn. See how standard 5 ft. wide "Trouble Saver" frame conform to irregular contours. Patterson Construction Co., New Haven, is the contractor.



GOOD TRAVELERS—"Trouble Saver" Rolling Scaffolds were easily moved from one capital column to another during construction of a huge warehouse for Colgate-Palmolive in Jersey City, N.J. The mobile scaffolds, 5'x10'x14'-high, quickly and safely placed cement finishers conveniently close to overhead work. "Trouble Saver" Sectional Steel Scaffolding was also used for concrete shoring on the job. George A. Fuller Company was the general contractor.

To help you solve any scaffolding problem, PS offers a complete nation-wide engineering service—available locally. See the Yellow Pages in your 'phone book for the nearest Patent Scaffolding office or representative handling "Gold Medal" Scaffolds. Rentals and Sales.



GOLDEN SHORES—To provide safe, economical shoring for this concrete slab overpass, joining two parts of the Chatlos Motel in Golden Shores, Fla., the Taylor Construction Co. rented 413 5'-wide "Trouble Saver" Sectional Steel Scaffolding frames. Auto traffic will pass beneath the overpass, built on a curve. The center panel of the 8'-wide slab varies in thickness from 3' at the abutment to 16" at the center of the arch.

FOR GREATER SAFETY...EFFICIENCY...ECONOMY



38-21 12th Street, Dept. CM & F., Long Island City 1, N. Y.
691 Stanford Ave., Los Angeles 1, Calif.
Branches in all principal cities



We tie truck axles in

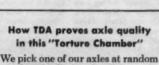
in the new Timken-Detroit indoor proving ground ... and only Timken has it!

We smash, twist, jerk and over-load them. Match every imaginable hauling situation. Then add a few ruinous tricks of our own.

It's done on purpose. So we can tell you in advance that a Timken-Detroit axle can take a more brutal beating on the job it was designed for than any other axle made.

To prove it, we condensed a multithousand acre proving ground into one room. In it, our engineers can apply 50 years of experience in building axles for trucks, buses and trailers. Here axles and gearing are subjected *indoors* to any possible *outdoor* hauling condition. Axle performance is measured and analyzed under absolute scientific control!

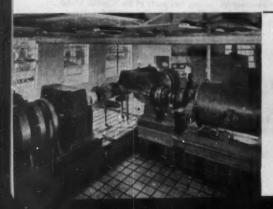
As a result: you enjoy longer axle life; less maintenance, repairs and downtime; lower operating costs; fatter profits. No wonder Timken-Detroit axles are the choice of manufacturers and owners everywhere!

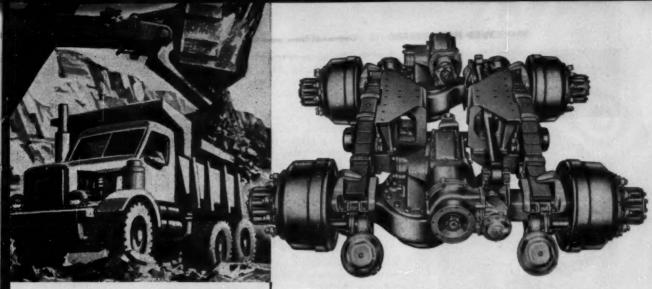


we pick one of our axies at random,.. then duplicate a hauling condition, hour after hour, day after day... simulating half a million miles of the toughest driving situations in just a few days. Or "invent" a test like going uphill with a full load from California to New York nonstop. There is no other axle testing like it in the world!



This is our "truck driver." He works in our "Torture Chamber." Above him are graphs showing speed and torque performance under any operating condition he chooses... soft ground at full load... mountains... express highways or side roads. With special dials, recorders and electronic devices, he actually drives the axle with scientific accuracy from his chair!





Soft ground? Heavy load—all up-grade? That's a tremendous strain on an axle. But it's nothing compared to what we do in the indoor proving ground! For instance—we take an axle shaft and twist it 14° forward and backward, 36 times a minute, 24 hours a day, week after week. And that's only one test to give you low-cost performance, long axle life regardless of your hauling conditions.

knots





"TORTURE-TESTED" to Save Money on the Job

WORLD'S LARGEST MANUFACTURERS OF AXLES FOR TRUCKS, BUSES AND TRAILERS

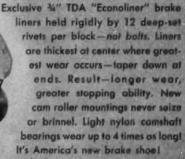
THREE TYPES: Hypoid-helical double-reduction, optional interaxle differential. Worm drive, without inter-axle differential.

For six-wheelers . . . the TDA Tandem Drive Rear Axle Unit

Now-the world's finest tandem drive rear axle unit for heavyduty motor trucks! And with these features, developed, introduced and pioneered by TDA: (1) Available in 3 types of final drives and 3 capacities. (2) Topmounted straight-line final drive eliminates propeller shaft angularity. (3) Optional inter-axle differential . . . spur gear design, cab-controlled power-lockout. (4) Torsion flow axle shafts . . . guaranteed for 100,000 miles or three years, whichever occurs first. (5) Hot forged steel axle housing . . . guaranteed for the life of the vehicle. (6) Unitmounted "P" series power brakes ... for longer life, greater economy and efficiency. (7) Cradle ride spring suspension and paralleled torque rod system . . . maintain correct alignment and weight distribution regardless of driving and braking conditions. (8) Exclusive two-piece trunnion tube bracket speeds servicing. (9) Removable torque rod and spring guide brackets . . . for positive alignment, easier replacement. (10) Rubber torque rod bushings and rubber spring seat bushings...eliminate metalto-metal contact. Require no lubrication.

New TDA brake shoes save up to 40 lbs. per axia

Lightweight, pressed steel construction to give you more payload plus long wear and safety.



WET JOBS

NEW SEA LIFE HOME FOR MARINE STUDIOS

Marineland, Fla.

Contractor: Arthur Perry, Inc.



50 POINTS, 240-ft header: What volume could be handled by a well-point system of such size, working in very coarse water-bearing sand just a few ft from the ocean? Answer below.



3,960,000 GALS per day were pumped round-the-clock for the life of the job—this entire flow handled by one Griffin Vac-u-matic wellpoint pump.

SUCH exceptional drainage volume—it's 55 gals per minute for each point—will surprise many contractors. Others know from repeated experience the superiority and efficiency of the Griffin system.

GRIFFIN

WELLPOINT CORP.

881 East 141st Street, New York 54, N. Y. Hammond, Ind. Houston, Tex. Jacksonville, Fla.

In Canada: Construction Equipment Co., Ltd. Toronto Mantreal Hallfax enough in several hours to troubleshoot, repair or rebuild its new system. Normal service work is done with the usual hand tools found in a mechanic's kit.

Troubleshooting of the system on the engine is simplified. Two gages, one attached to the intake side of the pump and one attached to the fuel manifold between the pump and injector inlets, give pressure readings to determine system functioning.

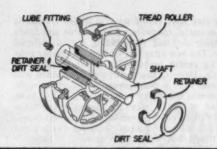
Early laboratory and field tests

proved out the basic PT fuel system design. Then a pilot production of approximately 500 PT fuel systems was sent out on field tests through the country. Not a single user returned a PT system when the test was terminated. They now are available throughout the world and exchange programs to make economical conversions of old engines have been established.

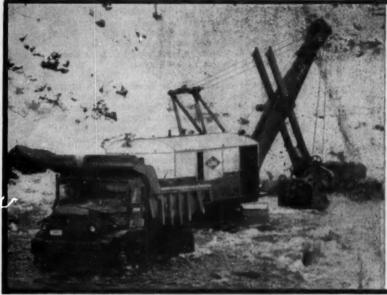
The PT fuel system is standard equipment on all Cummins diesels built since July 1, 1954.

Do You Worry Your Family?

This letter was written for railroaders, but the shoe fits construction men perfectly. CM&E publishes it by courtesy of the St. Louis-San Francisco Railway Co. and the Association of American Railroads.



CUT DOWN-TIME AND MAINTENANCE COSTS



This LIMA shovel, demonstrates the importance of LIMA'S dirt seals and grease retainers.

In such work, abrasive material which wears out the bushings and shafts of ordinary shovels is excluded. LIMA seals the lubricant in and dirt out, thereby reducing friction and prolonging the life of bushing, roller and shaft.

COMPARE! No other machine gives you as much as LIMA!

- Bronze bushings in tread, idler and drive rollers are protected by piston-type dirt seal rings and retainers.
- All gears, smaller parts and shafts which are subject to extra wear are flame or induction hardened for longer life.
- Main machinery is placed well back of center of rotation to eliminate excess counterweight.
- 4. Anti-friction bearings, used at all important bearing points, reduce destructive friction, fuel consumption and lubrication requirements.
- Big capacity drums and sheaves lengthen cable life by reducing the need for double wrapping and sharp bends in cable.
- Full air controls on travel, hoist, swing and boom hoist, result in smoother, more precise operation, minimum maintenance and less operator fatigue.
- Torque converter (optional) automatically adjusts speed to load requirements, minimizing shock loading, making performance smoother and faster.
- Wherever you are, you can depend on skilled service and nearby warehouse stocks of parts to keep your LIMA on the job continuously.

COMPARE and you'll specify LIMA for shovels (34 yd. to 6 yds.), cranes (to 110 tons) and drag-lines (variable).

DISTRIBUTORS IN ALL PRINCIPAL CITIES OF THE WORLD





BALDWIN-LIMA-HAMILTON CORPORATION
Construction Equipment Division
LIMA, OHIO, U.S.A.

Construction Equipment Division



Wet clay that bailed up into 2-foot clumps is the material encountered by Swords and Dietz on their contract for grading a new railroad spur. The new spur will serve a newspaper publishing center to be built on the outskirts of Peoria, Illinois. The gently-rolling terrain was covered with a deep layer of topsoil, beneath which was the sticky yellow clay that had to be moved to make way for drainage culverts. Louie Dietz, of the Swords and Dietz company, brought in dozers and scrapers for the job and the tough dirt was on the move in a hurry.

The Peoria contracting firm has handled every type of earthmoving — from leveling for homes to stripping for gravel. Louie Dietz has been in the business for many years — and for many years his choice of wire rope has been Broderick & Bascom Yellow Strand!

Dietz reports, "We've never found a better rope than Yellow Strand. It gives us outstanding service. It has just the right flexibility for easy handling, yet has a strong body. We always keep extra reels on hand and we get Speedi-Service from our B & B distributor."

You, too, can get outstanding service from Yellow Strand on your equipment. Call your nearby Broderick & Bascom distributor for a sample of Speedi-Service and for longer-lasting Yellow Strand Wire Rope!

BRODERICK & BASCOM ROPE CO.
4203 Union Blvd., St. Louis 15, Mo.



L. J. "Louie" DIETE

SPECIF

Yellow Strand

POR SAVINGS . . . SAPETY . . . SPEEDI-SERVICE



Big scrapers — equipped with quality-built Preformed Yellow Strand Wire Rope — are taking off the deep topsoil, exposing the tough, wet yellow clay below. The new rail spur will be about ½ mile long. A Swords and Dietz dozer brings a blade full of wet clay out of a hole. This dozer has a B & B Dozereel — a mounting device that can save as much as \$60 on each reel. Blueprints for the bracket can be obtained without charge from your B & B distributor or from Broderick & Bascom Rope Co.

Next Steps in Atomic Progress... A Challenge to American Industry

The purpose of this editorial is to throw light on the significance for American industry of recent changes in the statutes that control the development of atomic energy.

The need for clear light on the meaning of this new legislation is made more urgent by the political confusion and distortion that marked its course through Congress. The politically inspired charges of "giveaway" that delayed its passage—charges that were almost totally unrelated to the legislation itself—helped to obscure the vital importance of the step finally taken by Congress.

In sober, post-Congressional fact, the principal significance of the new atomic legislation is that it extends to private enterprise responsibility for the development of peaceful uses of atomic energy, whereas heretofore this responsibility has rested in a tight government monopoly. And this extension is made on terms that emphasize the responsibility far more than they open any opportunity for economic gain in fulfilling it. The revised Atomic Energy Act provides that:

- 1. Industry may now own and operate its own nuclear reactors, under license from the Atomic Energy Commission. And it may build and sell nuclear reactors for export.
- 2. Industry may use but not own nuclear materials at the discretion of the Atomic Energy Commission.
- 3. The Atomic Energy Commission will make available to industry scientific knowledge

that may be useful in developing peaceful applications of nuclear energy.

4. For the first time, industry will have the right to patent inventions in the field of non-military nuclear energy. However, "basic" discoveries must be made available to all companies in the field for a period of five years, after which they, too, will revert to normal patent status.

Two Kinds of Know-How

These provisions, despite the imposed limitations, represent the first positive step toward development of nuclear energy for peaceful applications in the United States. Potentially useful knowledge, previously locked in the minds of government scientists, will now be available to all those who are willing and able to put it to work for the good of mankind.

The advantages to be gained from enlisting the talents of American industry in the development of peaceful atomic applications are imposing. As The (London) Economist, Europe's leading economic journal, recently remarked, "The atomic scientists are in a position to surmise how atomic energy can be applied... but they lack the specialized knowledge of engineering design and operating technique just as industry itself lacks atomic knowledge." Now the engineers of private industry need no longer lack the atomic knowledge, and there is granted to them at least a restricted freedom to apply it to the solution of their engineering and operating problems. (Continued on next page)

But the new opportunity for private industry to find constructive uses for the science of nucleonics carries with it a grave responsibility. These uses must be so developed that they will benefit the people of all the free nations. It is essential that the United States, which pioneered in developing lethal uses for atomic fission, demonstrate to the world our paramount interest in its peaceful application. It would be a moral set-back to the free world almost beyond calculation if the Communists should be able to offer to the poorer nations of the world the benefit of low cost atomic power-provided by Communist technicians - while we concentrate primarily on building our stockpile of atomic and hydrogen bombs.

Race For a Peaceful Victory

Most of the experts are agreed that it may be many years—perhaps ten, fifteen or more—before the cost of electricity from atomic fission can be reduced to a level that will make it competitive with conventionally produced power in most regions of the United States. But most of the world is not nearly so fortunate as we are in power resources. Electricity, even at a cost far higher than the average that prevails in the United States, would be a blessing in many countries, and the nation that provides the technology to bring it into being will score a great moral victory.

The useful potential of nuclear energy is not restricted to the generation of electric power—although twenty years from now this use will be highly important to the power industry of the United States. Even with the limited research that has been done in this field thus far, the use of radioisotopes—the radioactive products of atomic reactors—is saving American industry an estimated \$100 million a year. Commissioner Campbell of the AEC, who made this estimate, believes that these savings may well reach \$1 billion a year within ten years. Radioisotopes are already at work in industries ranging all the way from paper manufacturing,

where they measure paper thickness, to pipeline transportation, where they mark the dividing lines between shipments of different products (at an estimated saving of \$500,000 a year). Medical applications of these same radioisotopes hold promise of longer and more comfortable lives for those who are stricken by cancer and other diseases.

Above All a Challenge

The new Atomic Energy Act is a crucial stride toward the day when all these benefits—and undoubtedly others not yet revealed by research—will be realized. But it is a step that is essentially permissive. It still leaves it to private industry for the most part to decide what is to be done and how soon.

The new act is thus, above all, a challenge. It confers on private industry the responsibility to assume a leading role in the development of peaceful uses for nuclear energy, a step long urged by NUCLEONICS, a McGraw-Hill magazine devoted to atomic energy. To achieve a success in this task that will measure up to the requirement of the national interest, this development must command all the resources and ingenuity that private enterprise can apply - and do so without promise of glittering prizes surely to be won. But now that the responsibility has been defined and the challenge offered, American industry will, we believe, measure up to its grave and mighty import.

This message is one of a series prepared by the McGraw-Hill Department of Economics to help increase public knowledge and understanding of important nationwide developments that are of particular concern to the business and professional community served by our industrial and technical publications.

Permission is freely extended to newspapers, groups or individuals to quote or reprint all or parts of the text.

Donald CMcGraw
PRESIDENT

McGRAW-HILL PUBLISHING COMPANY, INC.

TAKE IT FROM A MAN WHO KNOWS

HERE'S A MISSOURI CONTRACTOR WHO SAYS...



LIFTING



After using our new Austin-Western hydraulic orane for approxinstelly three months, we would like to express our thoughts to
your company as to the maneuverability of this piece of equipment. Austin-Western Commany Aurors, Illinois Gentlemen:

Up to date we have laid approximately 11,000 lineal feet of concrete pipe ranging from 48 inches in diameter down to 12 inches in diameter. inches in diameter.

The location of this drainage pipe was such that it was important to the strainage pipe was such that it was important to the second of the second to the high tension transmission lines and the bore account of the high tension transmission lines and the second tension to the strainage approximated in places that the from the strainage approximated in place that the second the strainage approximated in the strainage approximate the second tension that the strainage approximate the second transmission will be place and this tile with the state that the second transmission to place and the strainage approximate the second transmission that the strainage approximate th

Dile to the site.

It also replaced enother machine that would have our Austration of the perform these operations had we not pleased our Austrations to perform these operating we are very lease of the manual performance of the series of the series of the series who wish to contact us for further proof of the prospects who wish to contact us for further proof of the series who wish to contact us for further proof of the series who wish to contact us for further proof of the series who wish to contact us for further proof of the series who wish to contact us for further proof of the series who wish to contact us for further proof of the series who wish to contact us for further proof of the series who wish to contact us for further proof of the series who wish to contact us for further proof of the series who will be series when the series where the series where

R. S. HOUGE P.E.

CARRYING

LOWERING



SPOTTING

AUSTIN-WESTERN COMPANY

AURORA ILLINOIS, U.S.A

Power Graders . Motor Sweepers

Road Rollers . Hydraulic Cranes

AUSTIN-WESTERN COMPANY 607 Farnsworth Avenue, Aurora, Illinois

Please send complete information and literature on the Austin Wastern Hydraulic Crane.

A Submarine Comes to Chicago



CURIOUS SAFETY SIGN along a busy expressway informs the public that LaPlant-Adair Co., Indianapolis building mover, is busy moving the captured former Nazi submarine, U-505, 700 ft—from the sandy beach of Lake Michigan across Chicago's Outer Drive to a permanent exhibition site at the Museum of Science and Industry.

SAND DIKE 9 ft high is hastily dozed along beach to protect sand-supported cribbing from breakers whipped up by strong winds. U-505 was floated to beaching location opposite museum where temporary pier had been eracted. The big fish's supporting cradle rolled along easily over 2½-in. steel rollers resting on 80-lb rails.





ANOTHER STRAND of wire rope is wrapped around dozer blade of International TD-24 that did utility work during the moving.

Here the big crawler acts as an anchor for winching operations as sub comes close to its permanent concrete piers.

Page 104 - Construction METHODS and Equipment - Nevember 1954





Photographs taken on the job in Long Island, N. Y

Here's what they say about the new MICHIGAN® 3/4 YARD

Contractor: Hendrickson Bros., Inc., General Contractors

Valley Stream, New York

Job: Excavation and pipe laying for Southern State Parkway, Long Island

MASTER MECHANIC:

"We tried out the new T-24 for a week; and, because it did such a good job in that short time, we bought it."

OPERATOR:

"It's got delicate control and positive action. I can put the bucket down just where I want it, pick up a cable or wooden stake and not even disturb the dirt. It's a fast machine."

OILER:

"This Michigan is an oiler's dream. The liberal use of ball bearings on shafts, drums and rollers means less wear and much less oiling. All we do is oil our T-24 once a week."

There's little to add to these Hendrickson statements—except to emphasize that you, too, will move bigger yardage faster and at less cost with a MICHIGAN Series "24" ¾-yard excavator-crane. Best way to prove it is to do as Hendrickson did . . . TRY IT! Send for the booklet "Bigger Yardage Through Air Power"; and for detailed specifications.



City.

CLARK EQUIPMENT COMPANY
Construction Machinery Div.
380 Second Street
Benton Harbor, Michigan
20

Please send the booklet "Bigger Yardage Through Air Power" and specifications of MICHIGAN Series "24".

Name_____

Address



TYPICAL SCENE at a session of the American Arbitration Association. Both parties agree on a panel of arbitrators who serve without pay of any kind. Meetings are informal with an air of "let's

talk this over." Decisions, which are upheld by both state and federal law, are handed down within 30 days. Cost is considerably lower than regular courts.

-Photos by Dan Nilva

How to Avoid a Lawsuit

An Easy Way to Settle Disputes Out of Court

REGARDLESS OF WHERE you live, whatever your occupation may be, you can avail yourself of a swift, inexpensive but competent means of settling almost any kind of a dispute and never go near a court room. You can enjoy a private hearing of your case with no worry about outside publicity.

You can help pick your own men to hear your case—men who are probably in the same profession you are. You can pick your own time, and usually the place, for your case to be heard. And once the hearing is completed, you will get a decision that both federal and state laws will uphold, and you'll get it within 30 days, but more often in a week. You can do all this for a fraction of what it would cost you to take your case to a regular court.

It's all available through the American Arbitration Association, a nation-wide organization, which is devoted solely to the advancement of the knowledge and use of voluntary arbitration. The AAA is non-profit, privately organized and financed, non-partisan and non-political.

For such services the Association charges 1½% of the amount in dispute in small cases, down to 1/10 of 1% in large settlements. Labor cases cost a flat fee of \$25 per hearing.

The smallest judgment ever awarded by the arbitrators working through the AAA was \$1.47. The largest was the staggering sum of \$4,000,000.

Voluntary arbitration is not a new idea, but one that largely through the efforts of the AAA has recently attained national prominence and promises to



ARBITRATORS such as these can be one to three persons. The AAA has a list of 13,000 names of individuals, experts in trades and professions, who are available to serve as arbitrators.

ease the burden of regular courts of law. The AAA recently celebrated its 28th birthday. Early progress was slowed primarily because of lack of understanding by the public and lawyers. Lawyers regarded arbitration as a form of competition, but today most lawyers will readily participate in voluntary arbitration of some form.

Just to give you an idea of the wide scope of operations of this organization, the AAA can make available a list of more than 13,000 arbitrators, all experts in various trades and professions, located in some 1600 cities. These arbitrators contribute their services without pay of any kind. When a person receives an invitation to serve as an arbitrator, he regards it as an honor and privilege to help his fellow man. As one arbitrator put it: "Who knows, we might be sitting on the other side of the table some day." Actually some of the arbitrators have already been on the other side of the table.

Just to see how voluntary arbitration works, CM&E



Construction men report on equipment using Cities Service gasolene, oils, greases!

Above are excerpts of actual reports received from several different types of construction operations. They have been placed together on one page because they demonstrate very clearly that testimonials of unexcelled performance are the usual rather than the unusual when using Cities Service gasolene, oils, and greases. If there were room, many more could be added.

But no matter how many were added, they'd still tell the same story . . . a story of longer engine life, longer chassis life, fewer repairs, and far greater mileage and economy using the Cities Service line of highest quality petroleum products.

Whether you employ diesels or standard equipment... whether you use bulldozers, cranes, shovels, tractors, or heavy dump trucks, you'll find there's a Cities Service lubricant for every lubricating point on every piece of motorized equipment. Our job has been to make these lubricants... your job will prove they're better.

When you do business with Cities Service, it means you can buy everything from one source, save time in buying, and add dollars to your profit column. Try Cities Service one-source buying. Call your nearest Cities Service office or write Cities Service Oil Company, Sixty Wall Tower, New York 5, New York.





CAUGHT IN THE ACT OF SAVING A LIFE!

High speed photographs of a 3-lb. pipe wrench dropped from 14 ft. prove that Bullard's exclusive ribbed crown construction gives an added margin of safety, and exceeds standard 40 foot pound drop tests.

BULLARD ALUMINUM SAFETY HATS & CAPS



Flared brim protects ears and neck, but does not interfere with carrying or working in close quarters.



Weighs only 12 ounces. Universal headband can be adjusted to any standard size in two minutes.



'B REG. U. B. PAT. OFF.

Since 1898

FREE-

write for

illustrated

E. D. BULLARD COMPANY

275 Eighth Street, San Francisco 3, California Distributors Throughout The World

AVOID LAWSUITS .

Continued from page 106

attended a couple of arbitration sessions at the invitation of AAA in cases involving disputes among contractors.

In the first case, a general contractor was seeking damages from a subcontractor, who, it was claimed, had caused a general work stoppage by his failure to finish his subcontract on time. The general contractor had dismissed the subcontractor from the job before his contract had been completed. The arbitrators in this case were people who really knew the contracting business, as all three were active in some form of construction. Both sides had legal representatives. The session was lively but with no display of temper. All complaints and alleged violations were aired, and when it was all over the arbitrators awarded damages to the general contractor in the amount of \$2,500. It was settled "out of court," with no publicity, and the hearing was completed in just two days' time.

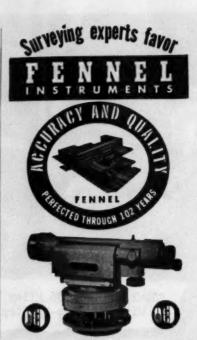
The second case involved a dispute arising over 30 alleged violations on the part of a contractor building a new private home. This case was interesting because only two months had elapsed between the time the original complaints started and the settlement was made by the common-sense board of arbitrators. The arbitrators even journeyed out to the home in question to make sure the contractor fulfilled the promises he had agreed upon during the hearing.

The arbitrators of this case were a bank president, the head of a real estate agency, and an architect. The hearing lasted only one day, and the differences were settled to the satisfaction of all parties. Every week in the 13 offices of the AAA, similar disputes, big and little, are being heard and settled. The AAA will handle them all.

How the AAA Will Work With You

Now, what do you do if you are involved in a dispute and would like the AAA to handle it for you? First, you get your adversary to agree to let AAA handle it. Then write a joint letter to the Association stating your differences and requesting arbitration. The address is: American Arbitration Association, 9 Rockefeller Plaza, New York 20, N. Y.

In a few days both you and your adversary will receive a list of several prominent citizens in or



"NITAC" — World's only level with split bubble, erect image. One of many super-fine levels, transits, theodolites, made by Fennel's old-world craftsmen. Performance-proved in 58 countries. Send for particulars, prices.

FENNEL INSTRUMENT CORP. OF AMERICA

11-27 44th Rd., Long Island City, N. Y. Dealers in principal cities



The tips swivel after the flame is lit!
Look what that means: You can change the working angle of your torch in a split second without any loss of time. No more wasting time shutting off the gas, looking for wrenches, lighting up again.

Ask us about it - drop us a card.

SMITH WELDING EQUIPMENT

Dept. CME-121 2633 S. E. 4th St. Minneapolis, Minn.





No Other Front End Loader Combines All These Pettibone SPEEDALL Features

Reach, height, down-pressure, bite . . . add smooth torque converter power, balanced-designed frame, fast bucket ascent and descent, quick dumping, big tires all around and power. Man, what a front end loader! That's what you, too, will say when you get behind the Pettibone Speedall wheel. Naturally, you can expect the best performance from the first front end loader to use torque converter power! It's a husky loader, designed for tough jobs hour in and hour out. Speedall's performance will amaze you. That's why the full details are worth studying. Ask for them today.

By the Manufacturer of Over 70 Material Handling Products!



Over 300 models and sizes of over 70 construction equipment and material handling products made by the Pettibone Companies are shown in this 44-page booklet. It's free!





★ Torque Converter Is Standard!

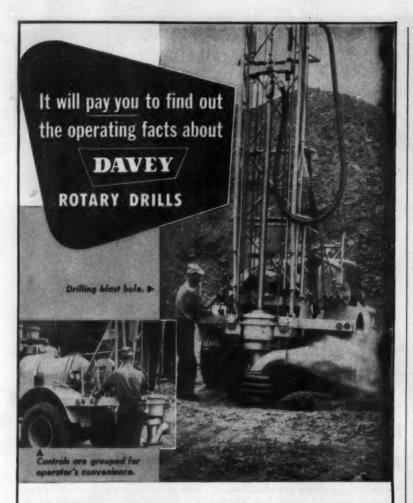
PETTIBONE SPEEDALL TOADERS



Another Member of the Labor-Saving "Speedy" Material Handling Family!

PETTIBONE MULLIKEN CORP.

4700 W. DIVISION ST. . CHICAGO 51 . SPAULDING 2-9300



for construction jobs ... coal work ... quarrying

shot holes...blast holes...core drilling...structure testing water well drilling...oil exploration

Here, at last, is the new line of rotary drills that operators have always wanted and needed.

Available in several "air blast" or "mud pump" models to meet individual requirements, Daveys drill faster and more economically than previously available units. For example, rated capacity of Model M-8A (as illustrated) is 5% inch holes to a depth of 300 ft. with air and 7% inch holes to 2,000 ft. with mud. Suitable for mounting on any make of truck, Davey Rotary Drills may be driven from the truck engine by a power takeoff or by a separate gasoline or diesel engine.



AVOID LAWSUITS .

Continued from page 108

near your home town who are available as arbitrators. Both of you indicate your preference and mail the list back to the Association. In a week or two you will be notified of the date and place of your hearing. The arbitrators will be persons you have indicated by mutual preference. The hearing will be informal, with no stenographer, unless requested, or court protocol. The AAA will probably have a clerk to handle technical proceedings.

Before your hearing begins, you and your adversary will probably be asked to sign a Submission Agreement which reads: "We, the undersigned, hereby agree to submit to arbitration under the commercial rules of the American Arbitration Association a controversy involving..... (nature of complaint). We agree that controversy be submitted to three arbitrators selected from the panels of arbitrators of the AAA. We further agree that we will faithfully observe the agreement and the rules, and that we will abide by and perform any award, and that a judgment of any court having jurisdiction may be entered upon the award."

Include in Contracts

That's one way to do it, but not necessarily the best way, according to AAA. They recommend that a provision for arbitration of possible disputes be included in contracts when written. Such a clause might read: "Any controversy or claim arising out of or relating to this contract, or any breach thereof, shall be settled in accordance with the rules of the AAA, and judgment upon the award may be entered in any court having jurisdiction thereof."

Such a clause serves a double purpose. It provides a sure way to resolve controversies and creates an atmosphere of understanding right at the beginning, often making it possible to settle differences without resorting to arbitration at all.

Summed up, the American Arbitration Association is a mighty handy and economical means whereby when two parties disagree they can meet informally and "talk it over" and have the services of one or three arbitrators, whom they have helped select, and receive an unbiased decision in a matter of days, not years.

TERRIFIC

BREAK-OUT

The versatile Drott Skid-Shovel easily out-performs any comparable equipment. Its exclusive pry-over-shoe power provides amazing break-out action — a digging force greater than the weight of the tractor — big loads every time. It lifts higher and reaches farther providing greater range for more effective loading, back-filling, and piling. Exclusive Hydro-Spring is a super shock-

DROTT

absorbing system that eliminates two-thirds of normal strain on tractor, loader, and operator. Get complete details. Write for Catalog 108.

LEVEL LIFT

Exclusive
"PRY-OVER-SHOE"
Action

PENETRATION

Designed for International TD-6, TD-9, TD-14A, TD-18A Crawler Tractors.

DREAK OUT

BREAK-OUT

1. Bucket forces its way under 10" concrete readway.

Tremendous pry-over-shee power snaps off 4500 lb. chunk.

ROLL-BACK

3. The powerful TD-9 Int. tractor continues to move forward, forcing the big slab well up as the bucket begins its rollback to retain and balance the load.

SKID MOVE

4. Bucket rolled back 42°, holds slab in close,

MANUFACTURING CORP. MILWAUKEE 8, WIS.

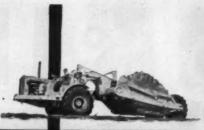
D R (451)

 Exclusive parallelogram arrangement maintains absolute level bucket throughout the raise to a loading height of 10'8".

CONTACT YOUR DROTT I INTERNATIONAL DISTRIBUTOR TODAY



FIRST in earthmoving equipment—chooses.







PUNCH-LOK

FIRST IN HOSE CLAMPS

no snag

* everlasting

☆ fast

☆ no leak



Stocked by your near-by Punch-Lok distributor





Dept. F, 321 North Justine Street, Chicago 7, Illinois



Get Fast Starts In Cold Weather

STARTING cold diesel engines no longer needs to be a time-consuming, battery-wasting, temper-fraying job. A new starting aid has been developed to give fast starts to cold-soaked engines at temperatures down to 40 deg below zero.

The Ampco-Sinclair engine starter is, briefly, a device that automatically injects into the air-intake system the right amount of fastigniting starting fluid at the right rate to insure normal fuel firing. It works, too. CM&E saw an International UD-14A diesel (which, along with its fuel and lube oil, had been held at -20 deg for 24 hr) start in a matter of seconds. The start was made directly on the diesel cycle, without recourse to the engine's built-in gasoline starting cycle.

Several important features are claimed for the Ampco-Sinclair unit:

It is adaptable to all diesel and gasoline engines up to 1,000-cu in. displacement. Simply turning a calibrated pressure-relief valve adjusts the starter for use with various engine sizes and cycles.

The starter's automatic metering

device prevents harmful detonation. At the same time, it eliminates operator guesswork, so he can get a fast start even if he is inexperienced. All controls are large enough for manipulation with gloved hands.

For safety, the unit is loaded with a sealed can of starting fluid (which it punctures within a closed chamber) to eliminate pouring. The entire circuit is closed, so there are no fumes or fire hazards.

The starter uses an aerosol principle as opposed to solid starting fluid injection. It also gives a diminishing fluid/air flow rate after starting, to sustain combustion

The new starting aid was developed by Sinclair Research Laboratories and is being made by Automotive & Marine Products Corp. Price for the unit is about \$60. A 10-oz can of starting fluid—enough for 20 to 60 starts—costs \$1.—Sinclair Refining Co., 600 Fifth Ave., New York City.

Moles to Honor Jansen and Walsh

THE MOLES AWARDS for Outstanding Achievement in Construction will be given for 1955 to Carl B. Jansen and Thomas J. Walsh. Considered contracting's highest honor, the awards are presented annually by The Moles, a New York association of leaders in the construction industry.

Jansen, president of Pittsburgh's Dravo Corporation, joined that firm as field engineer in 1922 after graduation from Union College. He was superintendent in charge of such varied projects as the substructure for the East Bay Crossing of San Francisco's Bay Bridge and the Market St. Subway in Philadelphia. Long active in contractor and civic affairs. Jansen is a past chairman of AGC's labor committee.

Walsh, chairman of the board of New York's Walsh Construction Co., started working for that outfit as a pit man under a steam shovel during college vacation shortly after the turn of the century. He became president in 1916 and board chairman in 1946. Major Walsh jobs include New York's Queens-Midtown Tunnel, United Nations Building, Fairless Steel Works, Clark Hill Dam, Pit River Tunnel No. 4, and graving docks at New York Naval Shipyard.



The Wellman Stone Grab thrives on rugged work. This tough grab is built with three jaws for gripping big, irregular-shaped stones with speed and safety. Develops tremendous closing force in its jaws. Welded construction and alloy steels give great strength with minimum dead weight. Available in 5, 10 and 15 ton sizes.

THE WELLMAN ENGINEERING CO.

CLEVELAND 4, OHIO

Mail	
coupon	
for free	
bulletin	

The Wellman Engineering C 7028 Central Avenue, Clev	
Please send me a free copy of Clamshell Buckets	bulletin on:
Dragline Buckets	Log Grabs
Your Name	FEED DEED WA
Address	
City	State
Position	_Company

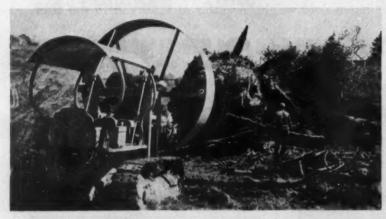
0



Tractor Knives Rip Roots...



... Stinger Arm Topples Tree...



...and Blower Fans Fire

now be felled in a matter of minutes with a team of two new tractor attachments. A hydraulic ripper mounted on the rear of a Caterpillar D8 first makes several passes around the trunk cutting large roots. Then, a cable controlled stinger arm, mounted on the dozer arm of the tractor, pushes the tree over, raising the roots above ground.

Forty thousand trees on a con-

TREES UP TO 6 ft in diameter can

Forty thousand trees on a construction site at Millbrae, Calif. were toppled this way. Peterson Tractor & Equipment Co., Caterpillar distributor in San Leandro, Calif., and American Tractor & Equipment Corp., Oakland, Calif., developed the equipment to eliminate the difficult and costly job of digging out the roots and stumps.

The ripper consists of two special root-cutting knives. Each knife is made in one piece and weighs 860 lb. It is hardfaced on one side of the cutting edge so that it is self-sharpening. A slightly hooked shearing edge 44 in. long extends 36 in. into the ground.

Ripper Severs Roots

For larger trees, the Cat D8 Tractor makes passes with the cutting knife close to the trunk on four sides. This cuts or snaps off the large roots that spread out beneath the tree. For smaller trees, 1 ft or less in dia, two passes are sufficient to sever the roots. The hydraulic ripper enables the operator to utilize the full weight of the tractor.

The second part of the team then takes over. The stinger contacts the tree 12 ft high and 9 ft 14 in. ahead of the dozer blade. One good thrust pushes the tree over.

Roots left in the ground are later rooted out and burned. The fallen trees are bulldozed into flat areas where they are cut up into shorter lengths and burned.

Another piece of special equipment takes over in the burning process. To speed up operations the trees are ignited while they are still green, and the flames are fanned by a special blower devised by Peterson Tractor & Equipment Co.

A Caterpillar D4 tractor is the mounting for this wind machine. Equipped with a Blevans Wind Machine propeller, the D4 really speeds up burning. The unit consists of a four bladed wooden propeller 7 ft 4 in. in diameter driven by a Trackson Loader drive with pulleys and four V-belts.



Exceptionally smooth accurate control —plus ready mobility—make the 15-B and 22-B Transit Cranes real producers on construction jobs. Here are some of the control advantages that pay off in big output.

BOOM CONTROL IS ACCURATE, RE-LIABLE with fully independent power boom hoist and power controlled load lowering on the main hoist line.

BOOMS ARE EASY TO SPOT because friction swing brake, in addition to regular swing lock, holds boom exactly where operator wants it.

QUICK, EXACT CONTROL RESPONSES are delivered by direct-connected mechanical

controls. Elimination of all excess weight and excellent machine balance mean fast, smooth swing.

SPECIAL 16-PART SUSPENSION provides slower boom hoisting or lowering for even greater precision in setting steel, etc.

See your Bucyrus-Erie distributor now for full information on the 15-ton capacity 15-B Transit Crane, convertible to ½-yard excavator service; and the 22-B Transit Crane, outstanding in the 25-ton capacity, ¾-yard class.

BUCYRUS

South Milwaukee, Wisconsin



SELF-PROPELLED DRILL RIG averages up to 1,300 ft of blast holes a day. Four LeRoi drills are operated from a one-man control panel.

Air is supplied by two Ingersoll-Rand Gyro-Flo 600-cfm compressors mounted on each side of a Caterpillar D8 tractor.



PIPE FRAME, mounted on dozer arms of tractor, can be plumbed up by pivoting it on the middle cross-bar. One man controls drills, and one operates the tractor. Air jet cleans blast holes.

Unique Drill Rig Rides on Tractor

BY MOUNTING TWO COMPRESSORS on the back of a Caterpillar D8 tractor and four rock drills on the front, a contractor has developed a self-propelled and self-contained rig that not only out-performs wagon drills but also does it more cheaply. Baltimore contractor C. J. Langenfelder & Son, Inc. is working two of his unique machines on Philadelphia's Schuylkill Expressway, and both units are drilling up to 1,300 ft of blast holes a day. The second rig was made only after the first had definitely proved itself in the field.

The drills are standard LeRoi D14's that ride on wagon-drill masts. A supporting pipe frame is mounted on the dozer arms of a Caterpillar D8 tractor. Air is supplied by two Ingersoll-Rand Gyro-Flo 600-cfm compressors set on outriggers.

All four drills are operated by one man from a LeRoi control panel cantilevered out from the top of the pipe frame. After a line of holes is drilled, the entire frame is lifted from the ground by the dozer arms, the tractor moves to the next position, lowers the frame, and the drills are ready to start again. If

(Continued on page 118)

Page 116 — Construction METHODS and Equipment — November 1954







...Lasts four times longer than sign cuts either way, gives twice the cutting edges! May be reordinary blades...yet never needs resharpening!

> Here is the first real cost-cutting development yet made in circular saw blades! The new SKIL Two-Way Blade . . . lets you save three ways: (1) Gives you four times as many cuts! (2) Eliminates three to four costly resharpenings! (3) Reduces down-time!

> SKIL Two-Way Blade is top quality throughout: Specially-treated alloy steel, 50% harder than ordinary blades. Precisionground, uniformly-set teeth of patented design. Special no-glare, rust-resistant finish. Constant diameter for uniform cut-depth. All insure controlled cutting performance under toughest job conditions! Give it an on-the-

		pt. CME-114 Chicago 30, Illin	ols
	like a demons -Way Saw Bl	tration and free tria	l of th
	end me literati w Blade.	ure on the New SKIL	Two-
Name			
Company			
Street			

UNIQUE DRILL RIG . Continued from page 116



DRILLER ON control panel platform gives signals to tractor operator as the dozer arms lower the pipe frame into position. The contractor built this second rig identical with the first, except for a wider ramp around the outside of the compressors.

the drills need re-plumbing, an airpowered hydraulic motor mounted on the frame's top cross-bar actuates a piston-type brace that pivots the frame on the middle cross-bar and restores the drills to the proper position.

Only four men are required to handle the rig: one driller at the control panel, two helpers on the ground, and one operator for the tractor and the two compressors.

On the Philadelphia job, holes are drilled 5 ft apart and about 18 ft deep. Bits are Timken carbide. An air jet cleans the holes before they are loaded.

R. Strong is superintendent and J. Burrell is drill foreman for C. J. Langenfelder & Son, Inc.

Jamous Last Words ...

(By L. H. Scott, Turner Construction Co.)



"I GOT GOOD FOOTING !"

ersed again and again!

SELF-HONINGI Trailing toothedges are haned while leading edges cut. Always a sharp cutting edge ready for instant use!



DISPOSABLE! Four times longe ening! Low cost makes dispractical when worn out!

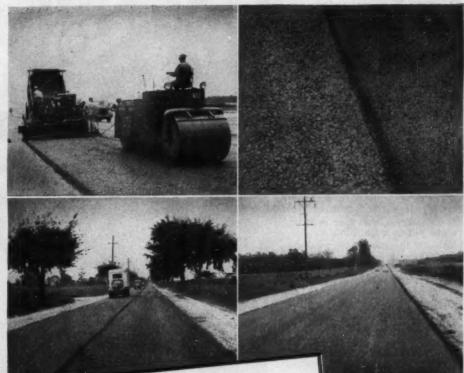


(upper left) Laying Hotmix Texaco Asphaltic Concrete over old rigid pavement on Delaware State Route 18.

(upper right) Close-up showing the two courses of Texaco Asphaltic Concrete used on Delaware resurfacing project.

(lower left) Traffic used the State Highway without interruption while new surface was under construction.

(lower right) Section of completed pavement before shoulders received three applications of Texaco Cutback Asphalt.



CONTRACTOR: Nello L. Teer Co., Durham, N.C.

Delaware's answer to ...

"What thickness of Asphalt is needed when resurfacing old concrete highways?"

When an existing highway of the rigid type is to be resurfaced with hot-mix asphaltic concrete, an important question calling for a decision by the engineer concerns the thickness of the new asphalt surface.

Pictured here is a recent resurfacing project of the Delaware State Highway Department, located on its Route 18. The new Texaco Asphaltic Concrete pavement constructed on this highway was laid in two courses having a combined thickness of 3¾ inches.

Sound engineering practice dictates that when a new asphalt wearing surface is laid over an old rigid pavement, it should have a minimum thickness after compaction of $2\frac{1}{2}$ inches to deliver lasting service with lowest upkeep. The thickness to be specified for a particular project must be based on an accurate knowledge of the volume and

weight of traffic to be served.

Where necessary, undersealing of the old pavement with asphalt before resurfacing will greatly enhance the performance of the new asphalt wearing surface.

Whatever your street, highway or airport paving problem, there is a Texaco Asphalt Cement, Cutback Asphalt or Slow-curing Asphaltic Oil exactly suited to your needs. These products are used in the construction of Plantmixed and Penetration Macadam pavements for heavy traffic; low-cost, intermediate-type asphalt surfaces for secondary roads and streets; as well as inexpensive surface-treatments. Helpful information regarding materials and methods recommended for all types of Texaco asphalt construction is provided in two free booklets, which you can obtain without obligation by writing our nearest office.

THE TEXAS COMPANY, Asphalt Sales Dept., 135 E. 42nd Street, New York City 17
Botton 16 · Chicago 4 · Denver 1 · Houston 1 · Jackson iilo 2 · Minneapolis 3 · Philadelphis 2 · Richmond 19



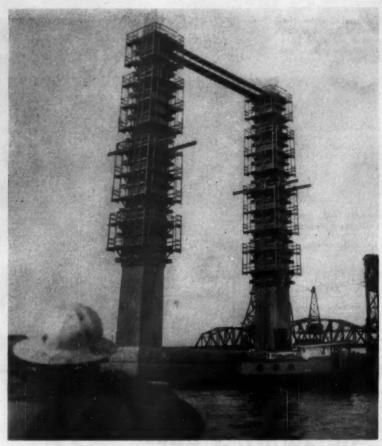
Pier Form Is Safe, Strong, And Simple

"A MAN DOES a lot more work when he feels safe," says superintendent Roy Switzer of the Dravo Corp. And a quick look at his Newark Bay bridge job in New Jersey shows how this principle can be put to work.

Among the job's most outstanding features are the forms for the shafts of 16 high concrete piers, all of which are over water. Experienced dockbuilders say it is the best bridge form they have ever seen in the New York area. It is sturdy, easy to assemble, simple to strip, and most important-safe to work on. The form is without internal tie rods, easily mounts scaffolds, needs few guy wires, and even helps keep the trades separated. It is a heavy form, but there are plenty of big floating rigs available on the job to do the lift-

The twin-shaft piers rise as high as 120 ft and range up to 10x11 ft at the base. The inside face of each shaft is plumb and the other three are battered.

All forms are made and assembled into box sections in Dravo's yard adjacent to the Bay. At the site, boxes are set on top of each other to make 40-ft lifts. Panels 16 and 24 ft high are made of 3-in.



TWIN-SHAFT PIERS more than 100 ft high are ready for third and final pour. Steelcollared forms mount network of scaffolds and ladders to provide maximum safety for workers. Top-lift forms are guyed to previously poured lift and also to steel outriggers.

t. & g. lumber. (Joints between the 8-in. wide strips produce the required ornamental lines on the faces of the concrete shaft.) Panels are backed by horizontal 12-in. Ibeams 4 ft apart. The inner flanges of the I-beams are bolted to the t. & g. strips, while the outer flanges are tied together with two 34-in. vertical rods.

Four panels are easily assembled into a sturdy box section by 1-in.



BOX-LIKE FORM SECTIONS 16 and 24 ft high are assembled in made of 3-in. t. & g. lumber backed by 12-in. horizontal 1-beams contractor's yard complete with scaffolds and ladders. Panels are 4 ft apart. No internal tie rods are required.

HOW HUBER SOLVES Two Special Problems

SMOOTH BERMS IN ONE PASS

Hydraulically controlled blade (1) pulls in berm material to edge of pavement where gathering blade (2) carries it until needed to fill low spots. Rear wheel compresses fill material. Hydraulically controlled berm leveler (3) removes and feathers-out excess material. Cleaner blade (4) sweeps pavement clean.

CLEANING UNDER GUARD RAILS

Huber Side Dozer attachment enables Maintainer to scalp berms and shoulders under any guard rail 6" or more off ground. Hydraulic action pushes 48"x 6" blade to remove sod and gravel, formerly a laborious hand operation. Side dozer has 72" reach.

THESE ARE ONLY TWO OF THE JOBS

a versatile Huber Maintainer can do. Other attachments convert it to a bulldozer, lift loader, highway mower, snow plow, broom, road planer or patch roller. Its 42½ horsepower puts a heavy push behind its 9-foot moldboard, and its 6,000-pound weight, ability to travel at pick-up truck speeds and to turn and work in close quarters make it a favorite tool for many classes of work.



Talk with the political subdivisions in your area about handling their berm leveling and guard rail cleaning problems on a contract basis.

HUBER MANUFACTURING CO. . Marion, Ohio, U. S. A. Manufacturors of Huber Maintainers, Graders and Complete Line of Rollers



SCHRAMM BUILD A ROTARY COMPRESSOR?

Schramm might build a rotary compressor when the rotary compressor can be built that will perform better than the Schramm UNISTAGE compressors they are now building.

Schramm might consider a rotary compressor if one could be built that would:

Have as low maintenance as the Schramm UNISTAGE;

Use as little fuel as the Schramm UNISTAGE

Be as easy to service as the Schramm UNISTAGE

Have as simple controls as the Schramm UNISTAGE

So far — none have been built that can equal the economy and performance of the Schramm UNISTAGE.

Records of Schramm users have proved this!

SCHRAMM, INC.

WEST CHESTER

PENNSYLVANIA

SCHRAMMAIR YOUR JOBS

Keeps Machines Running Longer



MARQUETTE No. 550 HARD ROD

This tough-hard, wear-resistant rod adds as much as 5 times more life to built-up parts! Designed to fight wear where earth and sand abrasion are severest . . and it's easy to apply. Smooth durable deposit, free from cracks and porosity, keeps machines on the job!

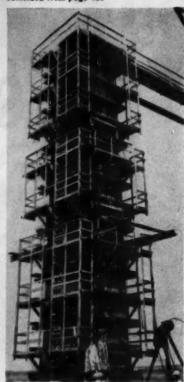
For high-tensile strength on all repair and maintenance jobs use Marquette No. 130 Red-Rod, unequaled for easy operation in all positions.

MARQUETTE

MANUFACTURING CO., INC.

307 E. Hennepin, Dept. CM, Minneapolis 14, Minn

SIMPLE PIER FORM .



SCAFFOLDS ARE BUILT just below every other I-beam collar to permit a workman to reach all external tie rods without difficulty.

tie rods placed just outside the form and extending between the I-beams of opposite panels. The rods pass through holes in the I-beams and are bolted at each end. When the bolts are tightened, the I-beams act as collars.

Sturdy scaffolds with double railings are permanently attached to two opposite panels just below every other I-beam to allow workmen to reach all tie-rod bolts on two collars. At the top of each box section, the scaffold is built completely around to provide a safe area for workmen as they set one box on another. Ladders are also built in on two sides.

Fully assembled boxes are carried out to the piers on barges and set in place with floating cranes. Abutting boxes are bolted together through horizontal angles attached to the tops and bottoms of each panel.

This type form without internal tie rods eliminates overcrowding of the work area by allowing dock builders to complete most of their work before the steel reinforcing workers move in.

The weight and stability of the



ONE MAN AND A Pit-Bull CAN DO HUNDREDS OF DIFFERENT JOBS ... AT LESS COST

Save on equipment costs and better utilize your manpower. Invest in the Davis Pit-Bull...a topquality, hydraulically operated unit for Ford or Ferguson tractors that has eleven different attachments. You can keep the Pit-Bull and its operator busy all the time. Look at the jobs it will perform. Your initial investment is far less...and the cost of additional attachments is only a fraction of machines that do comparable work.

The Pit-Bull actually turns your Ford or Ferguson tractor into a powerful machine. A syncro-mesh transmission gives four speeds each direction, plus extra power for digging and loading. Notice how the operator sits high...out of the dirt...with perfect vision. Controls, steering and seating are reversed so he has absolute finger-tip control over the Pit-Bull and the tractor. Let a demonstration...and a look at the price...convince you!

LOOK AT THE ATTACHMENTS THAT FIT THE Pit-Bull

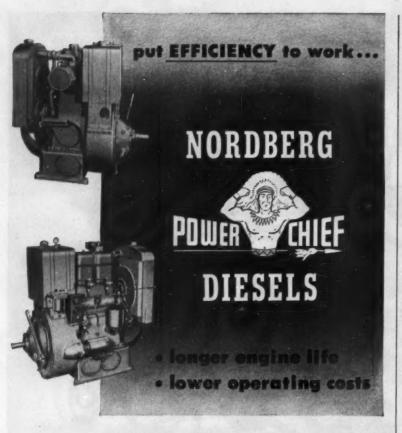
- 1. LOADER WITH OR WITHOUT SCARIFIER
- **BACK-HOE**
- TRENCHER
- ROTARY BROOM
- SWINGING CRANE
- LIFT FORK
- ROLLER
- POST AUGER
- DOZER
- HAMMER
- 11. ROTARY MOWER

Write for this brochure on the Davis Pit-Bull and ask for the name of your nearest dealer

MID-WESTERN INDUSTRIES, INC. 1009 SOUTH WEST STREET Dept. M WICHITA, KANSAS

The Davis Pit-Bull Is Manufactured by the Makers of the Davis Loader, America's Quality Front-End Tractor Loader!





... for dependable CONSTRUCTION SERVICE

In addition to the low initial cost of the 1, 2 and 3-cylinder Nordberg Power Chief Diesel engines, the outstanding design and construction of these compact units assures extremely low fuel and lube oil consumption...which has been proved in a wide range of construction power jobs.

And, like all Nordberg Diesels, the *Power Chief* series engines are sturdily built to give years of reliable service with a minimum of maintenance time and expense.

Write for further details on Nordberg Power Chief Diesel power units from 10 to 45 hp and Diesel generator units from 6 to 30 kw.

Nordberg Mfg. Co., Milwaukee, Wisconsin

THERE IS A NORDBERG DISTRIBUTOR TO SERVE YOU IN ALL PRINCIPAL CITIES

RO Builders of	RDBERG America's Largest Line of Heavy Duty Diesels HAIDHIER
MAIL	Nordberg Mfg. Co., Milwaukee, Wis. CM Please send full details on Nordberg POWER CHIEF Diesel Engines. Name
COUPON FOR DATA	CompanyAddress
	CityState4-454-C

SIMPLE PIER FORM . Continued from page 122

form eliminates the network of guy wires often required for high piers. Generally, the form for a 40-ft lift is stabilized with four simple guys tied down to steel outriggers placed at the top of the previously poured lift.

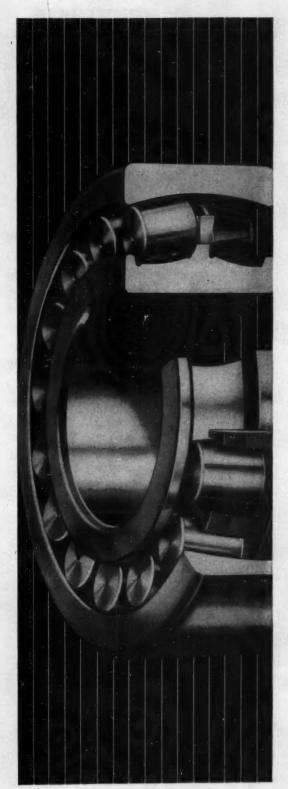
Form stripping is a simple matter of removing the bolts and external tie rods. Each panel is lifted away by a crane, as the others hang from the angles at the base of the higher forms. When all four panels are removed, the box is reassembled on a barge and ready for another pour. Similar tapers on all shafts make it simple to reuse forms. Box sections are adapted to smaller shafts by cutting a piece from the bottom. Switzer expects to get six reuses from his forms on the Newark job, and even then they will be almost completely salvageable.

Dravo is using a somewhat different type form on four big piers that will support the bridge's main cantilever span and its two anchor arms. All of the above safety features are incorporated. However, because I-beam collars are not practical for such large shafts, the contractor is using internal tie rods. The same t. & g. strips are backed by horizontal timber studs and vertical wales. The form is adjusted for reuse by cutting vertical strips from only one of the four side panels. The panel on the one plumb side of the shaft is made extra large to allow the two adjacent panels to be placed at various width settings. A closure panel, which fits between these two side panels, is cut for every reuse.

Both types of forms improve the safety and morale of the workers, and speed construction. Dravo has a \$4,000,000 contract with the New Jersey Turnpike Authority to construct the 20 high piers that will carry the Turnpike's new Hudson County extension over Newark Bay.

Hot Air Better

MOBILE AIR COMPRESSORS supplying hot air directly to rock drills increased the number of feet drilled per shift by 15 to 20% in tests carried out by Atlas-Diesel in the Kiruna iron mines in Sweden. The air heated to 165 deg is believed to improve lubrication and cut down the volume of air required so that smaller compressors can be used.



why it pays to specify

TORRINGTON

Spherical Roller Bearings

Uniform, close control of precision-ground contoct surfaces—for even load distribution and maximum bearing life.





Accurate geometrical conformity between races and rollers—for ultimate load carrying capacity and performance.

Races and rollers heat treated according to the most advanced metallurgical procedures—for maximum durability.





Individual one-piece cage for each path of rollers
—assures freedom of operation.

integral flange on inner race—to give radial stability and positioning for thrust loads—both essential to satisfactory performance.





Self-aligning—for continuous, free-rolling service under shock loads and at sustained speeds.



Unit assembly — for easy, economical handling.



Available from stock with either straight or tapered bore—for shaft or adapter mounting.

These are advantages that give you long, efficient, low-maintenance service in the toughest heavy-duty application. To get maximum value for your bearing dollar, specify TORRINGTON Spherical Roller Bearings.

THE TORRINGTON COMPANY
South Bend 21, Ind. Torrington, Conn.

TORRINGTON

SPHERICAL ROLLER

BEARINGS

Spherical Roller

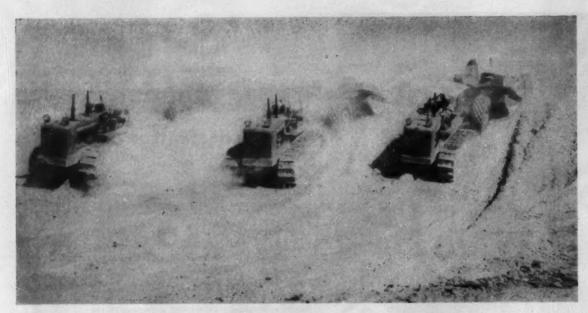
Tapered Roller

Cylindrical Roller

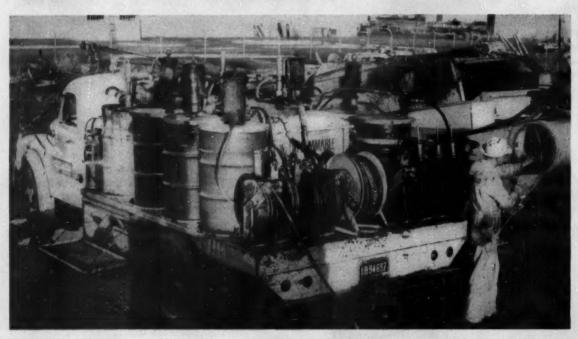
Needle

Rell

Hoodia Rollars



Swirling dust around busy earthmovers means...



...Lubrication must be frequent and thorough.

Lubrication Must Match Rough Service

THESE PICTURES were not taken on the same job, but they illustrate a typical operation and good maintenance practice. The three International TD-24 crawlers pulling scrapers are cutting down a dry hill for Ryan Construction Co., Evansville, Ohio.

The compact and efficient Alemite lube outfit on the 2½-ton Dodge truck was assembled by excavating contractor J. O. Archibald, Redwood City, Calif., who recently battled a forest fire 24 hr a day for two weeks with his scrapers and tractors. Truck carries lube, diesel fuel, water, solvent.



Stop whipping yourself with a starter rope ...





Here, PRIME-MOVERS handled everything!

Three Prime-Movers handled ALL concrete and masonry materials for this seven-story building. These Prime-Movers hauled, spotted, and placed CONCRETE onto pan-forms for upper-floor pours! And then, with quickly interchangeable flatbeds hauled BRICK, TILE and LUMBER direct to the men who used them. Write for complete on-the-job studies covering this and other projects.

THE PRIME-MOVER COMPANY, MUSCATINE, IOWA

CONCRETE BRICK TILE MORTAR LUMBER



* SERVICE *

News of manufacturers' activities designed to assist the reader in the purchase of machinery, equipment and materials and help him obtain quick service on parts and maintenance.

Distributor Appointments

Baldwin-Lima-Hamilton Corp.: The construction equipment division, announces appointment of R. S. Armstrong & Bros. Co., Albany, Ga. as distributor for the southern portion of that state for Lima shovels, cranes, draglines and pull shovels. The new distributor for the northern portion of Texas is the Fred Berryhill Equipment Co., Inc., of Lubbock, Tex.

Worthington Corp.: Three new distributors will handle this company's construction equipment line, including portable compressors and contractors tools manufactured at the Holyoke Works and truck mixers, pumps and portable mixers produced at the Plainfield Works. Jackson Machinery Co. Inc. of New Orleans will handle sales in all the parishes of Louisiana; Hunter Tractor & Machinery Co., Milwaukee, Wis., will cover territory north to the Illinois state line, to the Michigan state line and West from Lake Michigan to the Minnesota border; Heil Equipment Co. of New York, Inc., Astoria, L. I., will cover sales in Kings, Queens, Richmond, Suffolk, Nassau, Bronx, Westchester, New York, Putnam, Dutchess, Rockland, Ulster, Orange and Sullivan.

Hyster Company: Herd Equipment Co., of Oklahoma City has been named Hyster industrial truck equipment dealer for the entire state of Oklahoma. Branch offices are maintained in Woodward and Tulsa, Okla. The Herd Co. will handle the Hyster lift trucks, mobile cranes and other material-handling equipment.

Dorsey Trailers: Has announced the appointment of Missouri Valley Machinery Co., with Iowa headquarters at Sioux City, as distributors of its line of heavy-duty "low bed" trailers. From Sioux City this distributor will serve 23 counties in Western Iowa, and from its Omaha, Neb., headquarters it will supply 28 counties in Northeastern Nebraska.

The Galion Allsteel Body Co.: Announcement has been made of the appointment of Truck Hoist and Equipment Co., Minneapolis, as Minnesota distributors of the full line of Galion Allsteel bodies, hoists and LOAD-evator hydraulic end leaders.

Detroit Diesel Engine Division, General Motors Corp.: Southern Diesel Sales will now be the new dealer for GM Diesels at Ft. Myers, Fla. The company will be under the sole ownership and management of Roy T. Sorrell, Jr.

Construction Machinery Div., Clark Equipment Co.: The newly formed Long-Talbott Equipment Co., Columbia, S. C., has been appointed to sell and service the Michigan line of excavator cranes and tractor shovels, for the entire state of South Carolina.

Page Engineering Co.: Has named Spreitzer, Inc., Cedar Rapids, the new Iowa distributor for Page automatic dragline buckets, chains and accessories. Dealership will cover the eastern half of Iowa, selling four classes of dragline buckets, light-to heavy-duty, in all sizes from % to 3 cu vd.

W. A. Riddell Corp.: Newly appointed distributor for Warco Motor Graders is the Ross, Young, Dilts Co., of Three Bridges, N.J. From this location and through their sales office in Trenton, complete sales and service facilities will be available.

Euclid Div., General Motors Corp.: Announces the appointment of Min-A-Con Equipment Co., Phoenix, as Arizona dealer. The company will represent Euclid in the entire state, except for the counties of Apache and Mohave, and will provide sales, service and parts facilities for the complete line of Euclid earthmoving equipment.

On the Sales Front

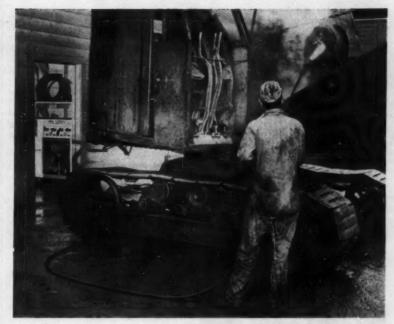
Euclid Division, General Motors Corp.: J. W. Bloomquist has been appointed domestic sales manager, according to an announcement made by V. L. Snow, director of sales

by V. L. Snow, director of sales.
Succeeding Bloomquist as sales
and service manager at the Hibbing,
Minn. branch is R. M. Brown, Euclid
district sales representative in Ohio,
Michigan, Kentucky and Western
Pennsylvania since 1950.

J. E. Ehlert has been appointed district sales representative for the territory formerly covered by Brown.

The Galion Allsteel Body Co.: George J. Bockmann has been appointed northwestern regional sales manager, with headquarters in Omaha from which he will direct sales of Galion Allsteel dump bodies, 3-to 60-ton capacity hoists and LOADevator rear-end loaders.

Butler Manufacturing Co.: R. J. Atkinson has been appointed sales manager of the Steel Buildings Division. He will direct the sale of Butler buildings throughout the United States.



MALSBARY 250 steam cleaner cleans heavy grease, caked clay, dirt from shovel in 4 hours.

ARE YOU SPENDING TOO MUCH TIME CLEANING EQUIPMENT?

Switch to Malsbary HPC* Cleaners Get results like these: **Equipment Cleaned**

D7 and D8 Tractors TD 9 Dezershovel Motor Grader 1½-yd. Shavel Clamshell buckets MALSBARY HPC* Cleaning Time

1½-2 hours 2 hours 3½ hours 3-4 hours 30 minutes 45 minutes

*HPC (patented) = high pressure (to 400 p.s.i.) + combination of either hat solution to 325° F., cold water, or show.

HOW MALSBARY CLEANING PAYS OFF

- Checks wear by removing abrasive, corrosive dirt, grease, road oils.
- Reduces downtime by revealing worn or faulty parts in time to replace or repair before expensive breakdowns occur.
- Saves up to 40% of mechanics' time by eliminating grease wiping.
- · Cuts painting costs.
- Increases efficiency of equipment and operators.

See for Yourself

Ask us to demonstrate on your job, against your present cleaning methods, how MALSBARY HPC Cleaners save time and do a better cleaning job. Fill in and mail coupon NOW.



Room C11, 845 92nd Ave. . Oakland 3, Calif.

I AM INTERESTED IN -	15 - 92nd Avenue, Oakland 3, California	
On-the-job demonstration.	MALSBARY catalog-in-brief No. 150-R	
☐ "Why and How of \$1	leam Cleaning" reprint.	
☐ "Why and How of \$1	leam Cleaning" reprint. Position	

Ask the man behind the gun.

White gives you everything you want in an engineer's transit



Shown, model 7014 with "A" standard. "U" type also available.

WHY are more and more engineers and builders choosing White Engineers' Transits? Basically, the reason is simple: White transits are designed and built for the man in the field. They incorporate all the work-saving, accuracyboosting features . . . the rugged construction . . . the simplified quality components that you want. In addition, you get coated optics, covered leveling screws and internal focusing Telescope. Wide frame tripod is optional.

YOUR CHOICE OF THREE RETICULES AS SHOWN BELOW -







Fig. 111

To get the details on the complete White line of instruments for Engineers, Surveyors and Builders, write for Bulletin 1053. DAVID WHITE COMPANY, 343 W. Court Street, Milwaukee 12, Wisconsin.



Nordberg Manufacturing Co.: Transfer of Peter C. Friend, sales engineer, to the San Francisco district office is announced by D. A. Cheyette, vicepresident, Crusher Division. In his new assignment, Friend will assist T. D. Davis, Western branch manager, serving customers and pros-pects for Symons crushers and screens, and the complete line of Nordberg machinery for processing ores and minerals in the Western States

Wright Power Saw and Tool Corp.: Has named Arthur Waldie of Lakewood, Calif., district manager in charge of sales for the eleven western states, British Columbia, and Alberta. The Wright Co. manufactures a line of power saws, including the recently introduced gasolinepowered model.

The Frank G. Hough Co., Libertyville, Ill.: Has announced the appointment of Jim Suter to the post of sales engineer. He will act as liaison between the sales department, Hough district representatives and other departments, and will also be concerned with improvement and development of the company's line of "PAYLOADER" tractor-shovels and tractors.

The Lincoln Electric Co.: Robert J. Hirsch as district sales manager will head the company's North Haven office. He will be responsible for the sales of Lincoln arc welding machines and electrodes throughout Connecticut.

Richard P. Lindgren will be district manager in Moline, Ill., serving northwestern Illinois and central and eastern Iowa areas.

Gar Wood Industries: B. F. Whitbread has been appointed product sales manager for hydraulic hoists and dump bodies. In his new assignment, he will be responsible for a concentrated sales effort in the construction and automotive fields.

Ross Miller has been named sales manager of St. Paul Hydraulic Hoist, Mattoon, Ill. One of the world's oldest manufacturers of truck equipment, St. Paul produces hydraulic hoists and dump-truck bodies, Paxall refuse collection bodies, Dump-it farm conversion hoists and Frate-Gate elevating end gates.

H. J. Howerth has been named product sales manager for Gar Wood truck winches and cranes.

H. H. Hippler is the new director of sales and service administration. He will be responsible for distribution of all corporation products, including truck equipment-hydraulic hoists and dump bodies; Load-Packer refuse collection bodies, winches and cranes; and construction equipment -bulldozers, ditchers, excavators and road-building machinery.

(Continued on page 132)

CONSTRUCTION **ESTIMATES** and COSTS

estimates and costs

A practical book that shows you how to
estimate construction costs quickly and accurately. Gives step-by-step instructions for
estimating construction work of all kinds,
including excavations, all parts of buildings, concrete, structural steel, and material
transportation, profit,
overhead, etc. Includes
many illustrative, workedout estimates of typical
jobs. By Harry E. Pulver.
Prof. of Civil and Stractural Engineering, Univ.
of Wisconsin. Second Edition. 653 pp., 257 illus.,
and tables, 55.00



SOIL MECHANICS, **FOUNDATIONS** AND EARTH STRUCTURES

Covers the theory of soil mechanics and the principles and practices of designing and constructing foundations and earth attractures. Emphasizes experimental data and field observation, giving numerous examples of structures. Covers estimation of shearing strength of soils, lateral earth pressures, effects of plastic flow, sensitivity of various clays to remolding, etc. By Gregory P. Tschebotarioff, Prof. of Civil Engineering, Princeton Univ. 655 pp., over 466 illus., \$7.50

PILE **FOUNDATIONS**

Provides the information required for the design, driving, and maintenance of pile foundations. Covers the relations between borings, soil mechanics, and pile foundations: the most effective methods for determining pile capacities from driving resistances and friction values; the selection of rigs; the factors affecting choice of pile type, etc. One chapter supplies over 50 actual cases of pile foundation failures, with causes, methods of prevention, and remedies. By Robert D. Chellis, Structural Engineer, Stone & Webster Corp. 640 pp., 254 illus., \$14.00



WRITING the **TECHNICAL** REPORT

Shows clearly and step by-step how to write the kind of technical reports that are clear, easy to read, and that win acceptance for your ideas. Tells how to analyse the type of report, how to choose the best form and style, how to organize the material, how to use figures, tables, and annotations, etc. By J. Raleigh Nelson, Prof. Emeritus of English in the Coll. of Engineering, Univ. of Michigan. Third Edition. 356 pp., \$4.56

SEE THESE BOOKS TEN DAYS FREE

McGraw-Hill Book Co., Dept. CM-11 330 W. 42 St., NYC

Such me book(s) checked below for 16 days' examination on approval. In 26 days I will result for book(s) I keep, plus few cents for delivery, and return unwanted book(s) postpatid. (We pay for delivery if you remit with this coupon—same return privilege.)

Pulver—Const. Est. & Costs—88.06

Tachebotarioff—301 Mechanics—37.50

Chellis—Pile Foundations—514.00

Nelson—Tuchnical Report—54.50

(Print)

City....

Zone State

Company Position

For price and terms outside U.S., write McGraw-Hill Int'l., NYC 0M-11





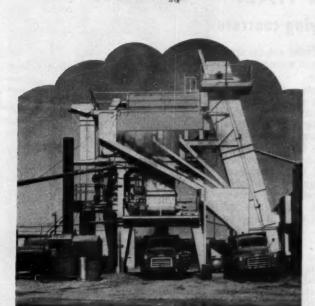
MADSEN ASPHALT PLANT

5000-LB. PLANT

...is right for your operation

TODAY?
NEXT YEAR?
5 YRS. FROM NOW?





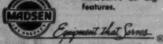
Here is a MADSEN Model 481 Asphalt Plant in operation for a mid-west contractor. Note the clean, efficient appearance of the plant...the operator platform on the end of the plant away from heat and dust...the combination overflow and reject bin mounted on the side of the plant for easy accessibility.

You may be certain what your asphalt plant requirements are today, but what about next year or 5 years from now? The chances are you will want to increase your production capacity as the years go by . . . and MADSEN engineers have taken this important point into consideration in designing the outstanding MADSEN Model 481 Asphalt Plant. You can purchase the Model 481 as a 4000-lb. Plant and, with only minor modifications, and at very little cost, you can convert this plant into a 5000-lb. or 6000-lb. plant at a later date. Basically, the Model 481 is a 6000-lb. plant, being oversize throughout including larger elevator, screen, bins, weigh-box, mixer and drives. Take advantage of this in-built MADSEN versatility, and buy the MADSEN Model 481 — the asphalt plant that lets you increase production up to 50%.

CHECK THESE EXCLUSIVE MADSEN FEATURES

- In-built reserve capacity.
- Exclusive bin design (Patent Pending) eliminates segregation, provides uniform aggregate withdrawal, and promotes improved aggregate distribution in the weigh-box.
- Oversize capacity weigh-box with air-operated gate, 4-point lever suspension, roller-mounted so that it may be quickly rolled out of the way for field maintenance.
- In-built duct work to relieve pressure on mixer weigh-box housings, bin, hot elevator and screen housings to draw off vapors,

Write today for your copy of Catalog No. 800 and list of MADSEN's 25 big Model 481 features.



MADIEN IRON WORKS, INC.

14100 EAST ROSECRANS AVENUE, P. O. BOX 38 LA MIRADA, CALIFORNIA



NEW 33' SCREED CUTS SET-UP TIME IN HALF

Kept 6 ready-mix trucks busy supplying concrete

Most small contractors still pour floors in small sections, striking off the concrete with a two by four. Then they must wait three or four hours before they can use a rotary trowel to finish the job properly. This often involves overtime payment.

A contractor who saw one of STOW'S large screeds in action asked that they make up a 33' screed for him—with one special feature. He wanted the beam split at the center to make for easier shipment. Tie-rods were used to prevent sag (see photo). No difficulty is encountered in moving the screed because of the efficiency of STOW roller assemblies. Only three men are necessary to operate this screed—one on each end and one in the center with a rope-pull. Use of the long screed eliminated a

great deal of form set-up time, since fewer forms were needed.

In this operation, a layer of concrete was first placed to about half the height of the forms. The steel reinforcing was put down and more concrete poured—up to the level of the forms. Then the slab was screeded. Where bare spots were left, because the concrete was not quite up to screed level, the screed was simply tilted back on its rollers and rolled back part way for a second pass.

Because of the STOW screed's vibrating action, a stiff, 1" slump mix was used, producing a stronger concrete. And, because the mix was stiff and dry, they were able to put rotary trowels on the floor for an extra-fine finish one hour after screeding.

For complete information on the STOW line of concrete vibrators and screeds, see your STOW Distributor, or write for Bulletin 526, specifying the equipment in which you are interested.



STOW

MANUFACTURING CO.

31 SHEAR STREET

BINGHAMTON, N. Y.

SALES AND SERVICE . . .

Continued

Autocar Division, The White Motor Co.: Karl Pearson, formerly Autocar district manager in Detroit, and the state of Michigan, has been named regional sales manager for Pennsylvania, Southern New Jersey, Delaware, Maryland and Virginia.

Aeroquip Corporation: Announces the appointment of Forrest F. Hinkley as general manager of Aero-Coupling Corp., Burbank, Calif., Aeroquip subsidiary. Hinkley will be responsible for all sales and manufacturing functions of the West Coast subsidiary.

Charles W. Sawhill is the new general sales manager of this corporation. He will be responsible for sales to industrial and aircraft accounts on the West Coast. Aero-Coupling Corporation serves the West Coast market for aircraft and industrial hose, fittings, and self-sealing couplings.

In the Main Office

Gardner-Denver Co.: A. G. Lindquist, secretary and comptroller, has been elected vice-president of the company. Lindquist, who has been associated with Gardner-Denver for the last 16 yr, will continue as secretary and comptroller, in addition to his new duties.

Special Mention

Harnischfeger Corp.: Announces an agreement with Steelweld Pty. Ltd. of Sydney, New South Wales, covering manufacture of P&H truck cranes in Australia. Steelweld is a subsidiary of Industrial Engineering Ltd., which manufactures or assembles other American and English-designed equipment under license. Under the agreement, Steelweld will manufacture the P&H Model 55 TC Miti-Mite and the P&H Model 105 TC. These machines are the smallest members of the P&H truck-crane line-up, being of 7- and 10-ton crane capacity respectively.

Jamous Last Words ...

(By L. H. Scott, Turner Construction Co.)



"I ALWAYS LOOK WHERE I'M GOING !"

You Get More Use per Dollar

with Homoflex Hose

For air, water, other fluids and gases Homoflex Hose as easier to handle because it has no pre-set twist, coils and uncoils easily with no kinking, is light in weight, yet strong, and "Flexible as a Rope."

R/M Hose Engineering makes possible high flexibility . . . homogeneous cover, strength member and tube that are inseparable.

Homoflex Hose gives you

"More Use per Dollar" two ways
men do more work with it ...
and it lasts longer.

Ask the R/M Distributor for Bulletin 6879 . . . and, don't forget, there's equally good "More Use per Dollar" engineering in All other types of R/M hose, conveyor belts, V-belts and flat transmission belts.



MANHATTAN RUBBER DIVISION-PASSAIC, NEW JERSEY

RAYBESTOS-MANHATTAN, INC.















lat Belts V

Conveyor Belts

Hose

Roll Covering

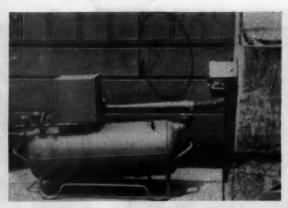
Other R/M products include: Industrial Rubber * Fan Belts * Radiator Hose * Brake Linings * Brake Blocks * Clutch Facings

Asbestos Textiles * Packings * Engineered Plastic, and Sintered Metal Products * Bowling Balls 8138 408

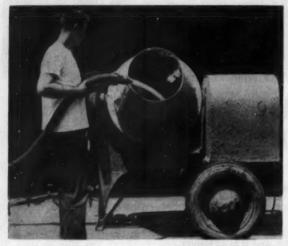
November 1954 — Construction METHODS and Equipment — Page 133



AEROFILL, a new lightweight insulating cellular concrete is made by introducing air cells consisting of preformed stabilized foam into a mix of Portland cement, sand and water.



FOAM IS MECHANICALLY PRODUCED by this simple aerator machine which quickly makes a fine textured foam. The foam is then added to the mortar mix in predetermined amounts.



NO SPECIAL EQUIPMENT is needed for mixing—any standard concrete, mortar or plaster mixer can be used. Aerofill concrete sets and hardens like ordinary concrete.



AEROFILL IS EASY to pour in place, apply by spray. The properties of Aerofill prevent segregation, making it possible to pump through small bore hoses.



MATERIAL IS EASILY SAWED, bored, nailed, chopped or shaved, using only carpenter's tools. Cutting away for electrical conduit or piping is similar to working with wood.

"Whipped Cream" Concrete

CONTINUED IMPROVEMENTS in building techniques and increasing interest in thermal insulation have resulted in low-cost lightweight insulating cellular concretes that have low absorption features and are practically fireproof.

Aerofill is made by a new method. Water and a stabilizing chemical are transformed into a stable foam by a special generator, which is a simple, compact unit with a single valve control. This foam, composed of air cells of uniform size, is then added to a conventional mix of portland cement and sand in predetermined quantities. Relation of strength to weight remains constant and reproducible for any given density. Because of the low water content, Aerofill sets very

Aerofill is being marketed by Cellular Products Company, 1238 S. Atlantic Blvd., Los Angeles, Calif.



MULTI-PURPOSE LOADERS SAVE MONEY



Examples of many uses for Eimco 105 Tractors with excavating attachments are sent in by Eimco's field engineers. The customer buys his Eimco for loading but usually finds that it also performs many additional jobs that make the 105 pay for itself quickly in bonus work.

The picture above shows an Eimco high discharge excavator attachment on an Eimco 105 Tractor loading into an ore bin. The owner decided he could save time by cutting a new road into his pit and found the 105 could cut its own road.

Many other Eimco 105 owners are finding them ideal for ripping up old curbs and paving, tearing out old foundations, digging ditches, basements, patching highways and many other jobs in the heat of the desert or the cold of the Yukon — Eimcos are tops on any job anywhere.

Write for more information.







Rimeo 105 with buildozor attachment

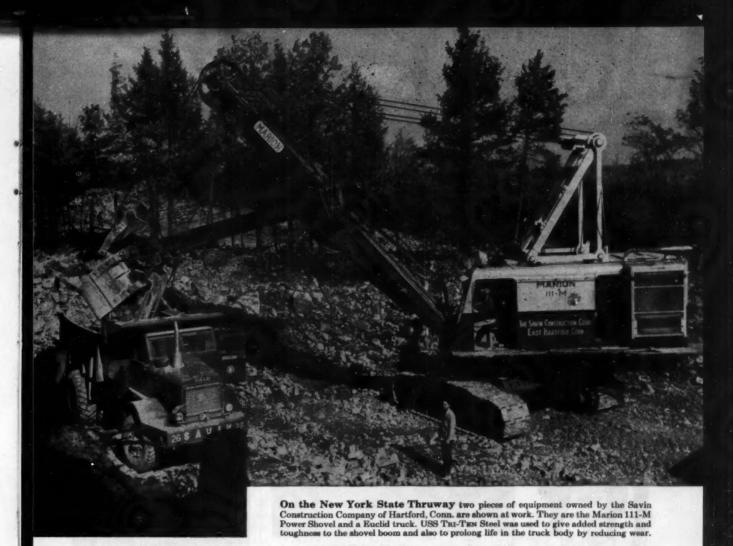
THE EIMCO CORPORATION

Salt Lake City, Utah—U.S.A. • Export Offices: Elmco Bldg., 52 South St., New York City



Sport Yards, H. V. Chicaga, H. Sen Francisca, Calif. 21 Pass, Texas Miredegham, Alex Sulath, Miles. Hallage, Ide. Landon, Eng. Paris, France Miles, Ingil





USS HIGH STRENGTH STEELS help build famous New York State Thruway!

• Outstanding among the many pieces and types of earth-moving equipment working on this big highway project is the Marion 111-M Power Shovel. Working 50 hours per week, this 111-M with its 4-yard dipper, has been moving between 40,000 and 50,000 yards per month—a really remarkable record when you realize that this is the toughest kind of digging. It's 100% very hard lime rock.

To give this shovel the strength, toughness and fatigue resistance needed to handle jobs like this, the Marion Shovel Company selected USS TRI-TEN for use in the all-important shovel boom. The Engineering Department at Marion says,

"TRI-TEN was used because of its shock resisting ability at low temperature, together with high tensile strength. It also lends itself well to welding in the shop, which makes it relatively easy to handle."

Marion and other companies specializing in the construction of heavy-duty earth-moving equipment have a long record of use of USS HIGH STRENGTH STEELS. This is convincing proof of the ability of these steels to give equipment the stamina to stay on the job.

USS TRI-TEN, USS MAN-TEN and

USS TRI-TEN, USS MAN-TEN and USS COR-TEN Steels resist wear, impact and abrasion. They have a yield point 50% higher than carbon steel. With these outstanding steels it is

possible to build maximum strength and toughness into vital parts ordinarily prone to failure. With them you can materially increase the strength of parts without increasing their weight. Or you can use USS TRI-TEN, USS MAN-TEN and USS COR-TEN Steels in lighter sections to reduce weight without reducing strength and stamina.

Contact our nearest office and let us show you exactly how you can apply USS HIGH STRENGTH STEELS to make your equipment able to do more work with less downtime for maintenance and repairs. For 20 years our engineers have cooperated with equipment manufacturers in applying these steels.

UNITED STATES STEEL CORPORATION, PITTSBURGH . AMERICAN STEEL & WIRE DIVISION, CLEVELAND . COLUMBIA-GENEVA STEEL DIVISION, SAM FRANCISCO
NATIONAL TUBE DIVISION, PITTSBURGH . TEMMESSEE COAL & IRON DIVISION, FAIRFIELD, ALA. . UNITED STATES STEEL SUPPLY DIVISION, WAREHOUSE DISTRIBUTORS
HAVE STATES STEEL EXPORT COMPANY, NEW YORK

USS HIGH STRENGTH STEELS

USS MAN-TEN . USS COR-TEN . USS TRI-TEN .. USS A-R STEEL



4-1477

Shop-Made Crane Hook Saves Labor, Promotes Safety

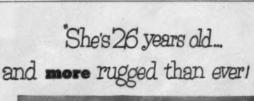
A 10-TON CAPACITY crane hook, designed by William Mittry Constructors of Los Angeles and built in the company's own shop, is in use on Oahe Dam and is proving not only a labor saver, but also a valuable safety device.

The hook, resembling a pair of ice tongs, has two semicircular arms that are opened and closed by air-actuated cylinders controlled remotely through air hose by the crane operator. The arms interlock and dovetail and cannot be disengaged while carrying a load.

The buckets containing 11,000 lb of concrete are delivered by truck from the mixing plant and are automatically picked up by the hook, saving the services of a man normally on hand to engage and free the conventional hook.



CRANE HOOK opens and closes by airactuated cylinders controlled through hose by crane operator in cab.





Railway Crane repowered with a D-326 Cat equipped with S-N Gear Model 2265-12/3065 - 5P

thanks to S-N reduction gears"

says The Dolomite Products Co., Penfield, N. Y.

Repowering this Brownhoist Railway Crane with a new "Cat" engine called for a transmission gear unit that would stand up to the gruelling, rugged grind of heavy stock-piling jobs . . . provide smooth transmission of full power from engine to load with a minimum of maintenance cost. S-N heavy duty herringbone Reduction Gears with Cut-off Clutches, meet all these requirements . . . and more! Can be installed as original equipment, too, with all types of engines from 40 H. P. units to 775 H. P. giants. Available in a broad range of reduction ratios - 1.5:1 up to 4:1. Write industrial division for catalog sheets.



HUGE CRANE TONGS lift 11.000-lb bucketload of concrete, cannot be disengaged while in transit.

Mechanical handling of buckets also does away with two safety hazards: (1) prevents man's hand from being caught between bucket bail and hook, as sometimes happens, and (2) reduces chances of man being hit or knocked off the truck by the bucket as it is swung by the crane.

Mittry Constructors has a \$9,-459,584 contract for construction at the Army Engineer's Oahe Dam across the Missouri River near Pierre, S.D.



SNOW-NABSTED

Transmission Engineers

THE SNOW-NABSTEDT GEAR CORP., HAMDEN, CONN.

The Engineer's Report

CASE HISTORY
RPM Multi-Service
LUBRICANT Gear Jub.
Orr + Orr Construction Co.,
FIRM Phoenix, Origona

Rear axles "perfect" after 1755 hours on rock haul



SHORT HAULS ON STEEP GRADES WITH OVERLOADS OF ROCK was the tough job assigned to three Orr & Orr Construction Co. Kenworth dump trucks. But rear axle gears, lubricated with RPM Multi-Service Gear Lubricant, showed no measurable wear when torn down for inspection by the manufacturer's mechanics after eight months—1755 hours service. Mechanics reported

hypoid differential gears and final reduction planetary gears "perfect." All gears, bearings and other parts were put back in service. Orr & Orr Construction Co. uses RPM Multi-Service Gear Lubricant in all types of gear units. They operate equipment on highway, street, dam and other construction projects throughout the Southwest.



ONE OF THE KENWORTH AXLE UNITS is shown here. All three are full floating, planetary type. Gears have a total reduction of 19.23 to 1. RPM Multi-Service Gear Lubricant protects all gears in the most severe operations.

FOR MORE INFORMATION about this or other petroleum products of any kind, or the name of your distributor, write or call any of the companies listed below.



How RPM Multi-Service Gear Lubricant prevents wear in severe conditions



- A. Contains a special compound that reacts chemically with metal to form a protective lubricating coating...resists rubbing action of hypoid gear teeth.
- B. Withstands extreme temperatures and pressures...highly oxidation resistant. Keeps gears and bear*ngs cool.
- C. Inhibitors resist ru ting, stop foaming in cases. Lubricates integral bearings and other parts. Will not separate.

STANDARD OIL COMPANY OF CALIFORNIA, San Francisco 20 • STANDARD OIL COMPANY OF TEXAS, El Paso THE CALIFORNIA OIL COMPANY, Barber, New Jersey • THE CALIFORNIA COMPANY, Denver 1, Colorado

L or TOLL

Whether the job is building a mountain trail, a farm to market road or a modern super-highway, there is a size and type of Euclid earth moving equipment to do the job fast and economically.

For example, Rear-Dump "Eucs" for hauling rock and heavy excavation range in payload capacity from 10 to 50 tons... Bottom-Dumps carry heaped loads of 15 to 30 cu. yds. of earth, gravel and free flowing material... self-powered Scrapers pick up and haul

heaped loads of 9 to 21 cu. yds. (7 to 18 yds. struck). And for fast mobile loading of large capacity hauling equipment on big yardage jobs, the Euclid Loader is unequalled for low cost production.

Road contracts during the next 10 years will be awarded at a record rate. They'll go to contractors with equipment that does the job faster and at lowest cost. Your Euclid dealer will be glad to provide helpful facts and figures...get in touch with him soon.

EUCLID DIVISION GENERAL MOTORS CORPORATION, Cleveland 17, Ohio

Cable address: YUKLID

Code: BENTLEY



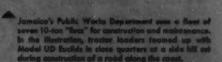
Euclid Equipment

GENERAL, MOTORS

FOR MOVING EARTH, ROCK, COAL AND ORE

Eucs' do the job!

On the Ohio Tumpike "Euca" autnumbered competitive rubber-tired equipment by better than 4 to 1 and were an practically every section of this 241 mile job. In this photo, a Bottom-Dump with a heaped lead of 18 yds. pulls away from a "Euc" Loader for a long hout to the fill. Two Loaders and 16 Bottom-Dumps made the dirt fly for D. W. Winklemen Co. on this centern section.



in California, Fredericksen & Kasler used 4 "Eucs" to move clay overburden and wet sand fill material for an overpass project on U. S. Highway 99. Unusually high job availability and long blade life were important factors in maintaining low yardage cost and high production for this contractor.

PERFORMANCE AND HIGH JOB AVAILABILITY HAVE MADE "EUCS" THE PREFERRED EQUIPMENT OF EARTH MOVING CONTRACTORS

For small road grading jets and other projects where speed enexceptional managerability are important, the Budid 5-7 Scrape is the answer, it is powered by a 138 k.p. engine, has a struck capacby of 7 os, yds, and makes a non-stop term in 25 feet. On the New York Throway contractors used all types of Euclid equipment for the wide range of job conditions. On a 2½ million yd, contract near Kingston, John Arborio, well known Poughteepsie read builder, used 7 Twin-Power Scrapers on a particularly tough section of the job. The Twins' tremendous power and traction test in job going when other equipment was stynied... they moved loads of 17 cent yell. On grades up to 20% and had power to spore.

Easy loading and fast travel speed of "Buc" Scrapers paid off for Cook Construction Co. on this section of the Ohio Turnpiles. Top extensions on the six "Eucs" increased the struck capacity to 18.5 cs., yds. Complete cycle time—load, houl, dump and return—was only 3.6 minutes for the 2000 ft. round trip with heaped loads of about 20 yds.







A GOOD BLAST 15 NOT SPECTACULAR. Properly placed explosives shatter rock, expand and lift the mass several feet — but there is no flying material, only boiling gas. Buildings adjacent to this highway job are in no danger.

How to Protect Public Property When Blasting (No. 4 of a series)

Property Owner vs. Contractor

When the property owner feels the vibration and hears the detonation of explosives he immediately questions, "Will the contractor's blasting damage my building!" By the same token, when a contractor sets up his procedure for the use of explosives, he is likely to ponder, "How many pounds can I use without affecting buildings? Will I Have to reduce the number of pounds because of the nearness of these structures!"

The Safe Charge

A safe charge delivers an energy ratio (ER) less than three at a building. ER is a function of acceleration (a) and frequency of vibration (n) which in turn depend upon the explosion-to-building distance (D), the weight of explosive (c) and a ground transmission constant (K).

$$ER = \frac{a2}{a^2} \tag{1}$$

$$ER = \frac{(50)^2}{D} C^2K$$
 (2)

$$\frac{a2}{n2} = \frac{(50)^3}{D} C^2 K$$
 (3)

A safe charge is computed with (2) by giving ER a value of 3 and solving for C.

ER a value of 8 and solving for C.

The constant (K) ranges from .001 (hard rock) to .008 (awampy ground). It is obtained by placing an accelerograph 50 feet from a known explosive charge, then detonating the charge. Weight of explosive (pounds), distance (feet), acceleration (feet per second aquared) and frequency (cycles per second) are substituted in (8), which is solved for K.

The accelerograph records frequencies (n) and relative amplitudes in three planes. Amplitudes are translated into acceleration (a) for use in computing K.

Charges based on the formulas are sufficient to break up effectively the materials encoun-

Building Surveys

• Courts all over the country have been prompted to adopt liberal views on blasting liability with the increased use of explosives. In the majority of states they have held that there is absolute liability in blasting damage, and in some jurisdictions no proof of negligence is needed.

State statutes vary as to what constitutes negligence, such as continuation of work after the contractor was notified that the blasting was causing damage, using more powder than necessary, failing to use a different pattern of blasting from the one causing the damage, and similar actions. • Arrangements should be made to have a reputable impartial engineer survey every building within 100 feet of the area before blasting begins on a site where there is a chance of damaging buildings.

The survey should detail every room, noting plaster cracks, broken windows, cracked ceilar walls and floors, sidewalk cracks, waterdamaged paper, repatched plaster, signs of settlement or previous movement of the building, dampness in the ceilar, condition of roof and a general opinion regarding the state of repair of the building.

Tenar of the building.

The survey should be signed by the property owner and contain the date the inspection was made and the name of the engineer making the inspection. When completed, these surveys should be kept on hand or turned over to the claims department of the contractor's casualty insurance company for future use, in case damage claims are reported.

Fly Rock

• To prevent property damage by a direct hit, fly rock should be held down by covering the area prepared for blasting with heavy mate of fibre or wire rope, where possible. Railroad ties or heavy logs may be used, if chained together with at least two heavy chains.

Correct loading and tamping of blast holes also will control fly rock. This knowledge may be obtained by experimenting with the initial shots; and an experienced blaster will be able to obtain this information before damage is done.

 Before the blasting is started, considerable thought should be given to the position of the open face in regard to the location of surrounding structures. The face should be away from buildings, if possible.

Blasting Records

Progress records showing the number of blasts per day, the amount of powder used, the delays, and the amount of rock excavated per day should be kept by the contractor. This information becomes extremely valuable when property damage claims are being reported by residents in the area.

Signal System

In some areas a signal system of sirens or bells may be found useful in winning the property owners' confidence and also take the surprise out of blasting. The contractor should arrange to have the homes visited, the signals explained, why the blasting is necessary and give assurance that there is no danger.

This article is the fourth in a Public Safety Series designed to reduce damage claims. If you would like a copy of this complete series, write to Loss Prevention Department, Liberty Mutual Insurance Company, 175 Berkeley St., Boston 17, Mass.



Tractor-Mounted

MOLDBOARD



Keeps Rolling Rocks From Busy Highway

A STAR PERFORMER on the Waldo Grade 4-mi approach widening project now under construction between Golden Gate Bridge and Manzanita, Calif., is a moldboard built to a frame and attached to the rear end of a Caterpillar D8. This unit enables the bulldozer operator to reach out over embankments and scrape loose rocks away from the edge where they might roll to the highway below and prove an obstruction to fast-moving traffic.

This handy combination is being used by the Guy F. Atkinson Co. of South San Francisco, Calif., on its \$4,122,382 contract for grading, structures and portion of base and surfacing on the Waldo Grade widening.

The Atkinson contract is part of the \$7,000,000 project, which, when completed, will relieve a longexisting bottleneck on the northern approach to Golden Gate Bridge by the addition of two traffic lanes and a second highway tunnel.

SIX reasons for the superior performance of



EATON
TANDEM
DRIVE
AXLES

1 Designed Specifically for Tandem Operation,

Eaton Tandem Axles are not subject to abnormal stresses or complicated lubrication problems.

2 Single Drive Line

on a normal angle gives a direct lead from power divider to rear axle; simplifies design, eliminates excess parts, minimizes maintenance.

3 Rugged Power Divider

mounted on forward axle, is of simple design; provides for transmission of power equally to both axles.

4 Inter-Axle Differential

in power divider assures equalized power transmission even though wheel speed may vary due to road irregularities or tire diameter variations.

5 Differential Lock-out

between forward and rear axles (optional on some models) provides positive drive to each of the axles, when required because of soft or slippery road conditions.

6 Maximum Strength with Minimum Weight

is achieved through simplified design, experienced engineering, and accurate fabrication.

Ask your truck dealer to explain how Eaton Tandem Drive Axles provide trucks with greater load capacity—reduce tire and operating costs.

EATON

MANUFACTURING COMPANY

CLEVELAND, OHIO

PRODUCTS: Sodium Cooled, Poppet, and Free Valves • Tappets • Hydraulic Valve Lifters • Valve Seat Inserts • Jet Engine Parts • Rotor Pumps • Motor Truck Axles • Permanent Mold Gray Iron Castings • Heater-Defroster Units • Snap Rings Springtites • Spring Washers • Cold Drawn Steel • Stampings • Leaf and Coil Springs • Dynamatic Drives, Brakes, Dynamometers

CONSTRUCTION EQUIPMENT NEWS



Remote Control Hydrocrane-Hoe

Both the Bucyrus-Erie Hydrocrane and Hydrohoe are now available with remote control, which permits simultaneous operation of the motor truck and Hydrocrane or Hoe on short moves in first or reverse gears. The remote-control unit has only three basic parts: air supply, control valves and actuating cylinders. Compressed air from the air brake storage

tanks is delivered to the control panel at the operator's station. Fingertip levers operate valves directing air to the actuating cylinders for motor-truck clutch, brake, gear shift and steering arm. Because truck air brakes are part of the remote-control package, two air storage tanks are provided.—Bucyrus-Erie Co., South Milwaukee, Wis.



31-Ton Sierra Movall

The Sierra Movall, cable-operated end-dump rock and dirt wagon is adaptable for use with Cat DW20 or DW21 tractors. Its maximum carrying capacity is rated at 31 tons, 19 cu yd, struck and 25 cu yd, heaped. The target area is 11x19 ft, and it uses cable-controlled ejection. It will also dump from a jackknifed position. Less tractor, it weighs 29,750 lb.—C&D Manufacturing Co., Perkins, Calif.

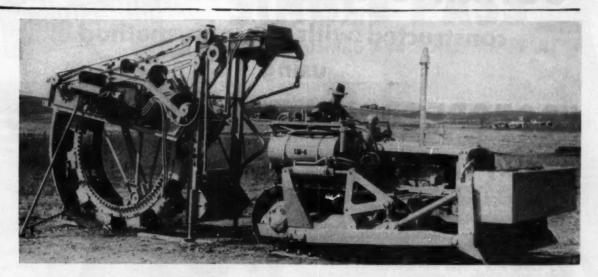


Low-Cost Pipe Layer

This Ferguson Pipe and Cable Layer is actually an inexpensive agricultural sub-soiler, with the addition of a guide tube for conducting pipe or cable into the bottom of the cut. A subsoiling pass is first made with the tractor, and the pipe laid on the second pass. It will put flexible piping up to 1½ in. dia. into the ground and down to 18 in.—Massey-Harris-Ferguson, Inc. Racine, Wis.

Page 144 — Construction METHODS and Equipment — November 1954

On-the-Job Previews of Machinery, Tools and Equipment



Detachable Ditcher for D4

This Unimatic detachable ditcher can be removed within 30 min from the tractor. It will dig to a depth of 5 ft 6 in. with the width of cut ranging from 15 to 24 in., in increments of 1 in. Travel speeds are up to 26 ft per min. Length is 22 ft 8 in.; width 8 ft 3 in., and height 9 ft 11 in.—Unimatic Corporation, P.O. Box 1166, Tulsa, Okla.

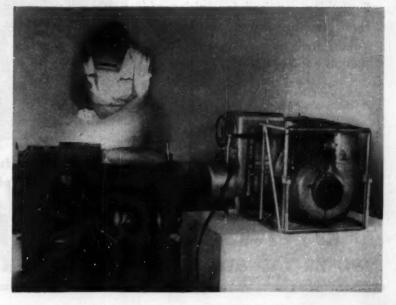
Small, Ladder-Type Ditcher

Designed for digging trenches for all types of service lines, building foundations, etc., is this new Gar Wood Buckeye Model 403 ditcher. It will dig 5 ft deep for 8-, 10-, and 12-in. width cuts and 4 ft deep for 14- and 16-in. width cuts. Power is applied by a gas engine developing 51 hp at 1,600 rpm.—Gar Wood Industries, Wayne, Mich.



Gas Turbine Welder

This Hobart arc welder is reported to be the first welder to use a gas turbine as a prime mover. Although this 250-amp dc welding generator was successfully operated and tested, it is not for sale at the moment. The manufacturer built this special unit to explore the possibilities of more compact, lighter-weight equipment.—Hobart Brothers, Troy, Ohio.



November 1954 — Construction METHODS and Equipment — Page 145

SOARING ALOFT IN 11 DAYS

constructed with slipform method using

"CONCRETOR" HYDRAULIC JACKS

14 story apartment house

570 feet of walls poured. Light weight insulating concrete blocks, for facing, placed simultaneously.

73 Concretor Jacks were used, operated by one man.



We offer COMPLETE SERVICE:

Everything required for raising of forms is provided by us. Jacks, Yokes, Jack Rods, Pumps and onthe-job engineers.



Write our Engineering Department for full particulars on the Concretor system and rental plan available.

B. M. HEEDE, INC. **80 BROAD STREET**

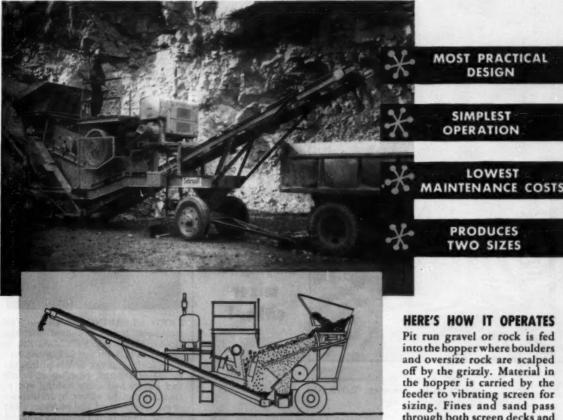
NEW YORK 4, N. Y.





SINGLE PASS

PORTABLE CRUSHING AND SCREENING PLANT



Here's the most practical Single Pass Plant available! Just check these improved features for convenience and economy . . . Hopper and feeder on the rear end let you back up to the nearest gravel bank and start producing . . . Simple design with few moving parts cuts maintenance costs. Replacement parts are inexpensive . . . Two sizes of material can be produced!

The improved Cedarapids Single Pass Plant pays for itself in money saved on county road maintenance work, small state contracts, base or blanket course jobs and dozens of others. Ask your Cedarapids distributor for details.

HERE'S HOW IT OPERATES

Pit run gravel or rock is fed into the hopper where boulders and oversize rock are scalped off by the grizzly. Material in the hopper is carried by the feeder to vibrating screen for sizing. Fines and sand pass through both screen decks and fall into the side sand delivery

conveyor. Material passing through the top deck is chuted to the first delivery conveyor. Oversize off the top deck of the screen passes through the Jaw Crusher and the crushed material is discharged onto the delivery conveyor. This plant features sand elimination and also blending the desired amount of sand into the finished product by proper position of a flop gate giving a high quality end product. This makes an aggregate that packs and binds satisfactorily. When desired all material can be discharged on the front delivery conveyor by means of flop gate.

IOWA MANUFACTURING COMPANY Cedar Rapids, Iowa, U. S. A.

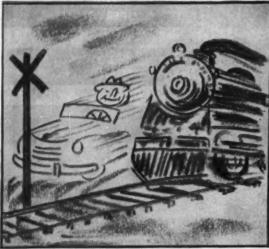












It doesn't
pay to take
chances
when
buying a
mixer
either!

Taking chances on highways and streets costs America 2,092,000 casualties annually.



Be sure the Mixer you buy is AGC RATED! You know just what the performance of a Mixer will be when it's AGC RATED!

For to wear the AGC plate, portable concrete Mixers and Pavers must meet rigid specifications as to sizes and mixing capacity.



Affiliated with the Associated General Contractors of America, Inc.



CONSTRUCTION MACHINERY CO.

BLAW-KNOX COMPANY Foote Construction Equipment Division Numba, New York THE JAEGER MACHINE CO.

THE KNICKERBOCKER CO. Jackson, Michigan KOEHBING COMPANY KWIK-MIX COMPANY Por Winhington, Wisconsin THE T. L. SMITH COMPANY Millweutes, Wisconsin WORTHINGTON CORPORATION Concrete Machinery Division Planifield, New Jersey WRIST-ACTION DIPPER - A new hydrohoe attachment with wrist action has been developed by Bucyrus-Erie to increase the utility and speed of the H3 Hydrohoe. The new model retains the basic advantages of the standard model, but introduces a new digging force through the dipper that rotates in a vertical plane through an arc of 65 deg from a position of 25 deg ahead of the handle to 40 deg behind it. When the dipper is rotated simultaneously while the digging ram is extended, the combined effort produces about 38 hp at the dipper teeth and a 50% increase in digging power, which is up to 6 tons of tooth force. The Hydrohoe, with or without wrist-action dipper, is offered either as a complete machine or as an attachment for current H-3 Hydrocranes .- The Bucyrus-Erie Co., South Milwaukee, Wis.



LAND CLEARING RAKE — The Rockland Rake, designed for the Hough Model HM PAYLOADER, is an effective tool for pavement ripping, rock removal, debris-piling, removal of stumps, pushing of brush and riprap and other raking operations. It can be either hydraulically or cable controlled and provides clear penetration below the main beam of 14 in. The width of the rake is 96 in and it weighs 1,200 lb.—Rockland Allied Equipment Corporation, Harborside Park, Providence 5, R.I.



CRANE SCALES
— Three new standard sizes of SR-4 Crane Scales in small capacities have been added to the line — ½, 1¼, and 2½-ton models. The scales are based on the simple electrical principle of SR-4 bonded resistance wire strain incorporated in load

cells developed to provide high accuracy and mobility in weighing and to eliminate handling operations to and from stationary scales. They may be mounted in crane cabs, carts, or in stationary positions.—The Baldwin-Lima-Hamilton Corp., Philadelphia 42, Pa.

New Small unit

QUALITY!

SMALL UNITE

LOW PRICE

PROFITABLE BYEN O

BRAND NEW!

WHITEMAN Model "M"

Now even small concrete finishing jobs can be done faster, more efficiently, more profitably by machine! The brand new Whiteman Model "M" Troweling Machine is a small unit that does a big job. 29" trowel diameter permits use in crowded areas while giving adequate coverage for smooth, level faishing and efficient operation. A quality product of Whiteman, pioneer and builder of the first successful troweling machine...a result of 17 years experience and good, sound engineering. Ask your Whiteman distributor about the new Model "M."

- BASY OPERATION. Even an amateur can do a good finishing job with the Model "M"
- . LIGHT WEIGHT. Makes it possible to get onto the slab
- EXTRA POWER, Famous Continental engine, Surplus power permits floating or finishing at very slow or high speeds, as desired.
- COMBINATION TROWNS. Can be used for both floating and finishing by simply adjusting pitch.
- RIGID TROWEL ARMS. Reduce wear at base and assure perfect trowel alignment.
- ADJUSTABLE PITCH. Trowel pitch adjustable by knot at top of handle with machine in motion. (Exclusive Whiteman Feature.)

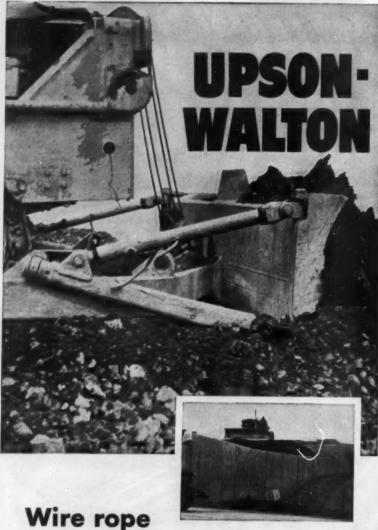
Whiteman

SCRETOING MACHINES Please and Prices, Iterature ame of ing machines, Power Buggr, Screed.

Name.

Address.

THE LEADER IN CONCRETE EQUIPMENT



that's built for tough going

OUT on the job site you'll find more and more contractors choosing Upson-Walton wire rope for their replacement needs. U-W craftsmanship and strict quality standards build in extra service and long life.

Available in all standard sizes and constructions. Order from your distributor who carries stocks for your convenience. Free catalog on request.

THE UPSON-WALTON COMPANY

12500 ELMWOOD AVENUE • CLEVELAND 11, OHIO
New York • Chicago • Pittsburgh

MANUFACTURERS OF WIRE ROPE, FITTINGS, TACKLE BLOCKS-ESTABLISHED 1871

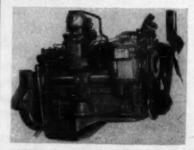


SEISMOGRAPH—This SIE Refraction Seismograph has been used successfully for the determination of depth-to-bedrock, analysis of fill material, location of water-bearing strata, and other subsurface determinations. The information acquired with the seismograph is presented in continuous horizontal and vertical profile, and thus a complete subsurface picture is furnished from relatively few determinations.—Southwestern Industrial Electronics Co., 2831 Post Oak Road, Houston 19, Tex.



OIL - BURNING HEATER - The HY-LO BJR Salamander has been designed especially for use where headroom is limited. It has a much shorter stack and larger diffusion hood than the regular types. It measures 53% in, in height. A patented return gas stack consumes gases returned to the bowl. The

HY-LO produces from 70,000 to 140,000 Btus.—Scheu Products Co., P. O. Box 262, Upland, Calif.



AUTOCAR WITH NEW ENGINE—Known as the White Mustang 390A, a 6-cyl power plant featuring a new dome-shaped piston provides 200 hp for Autocar trucks. Also features the companion-shaped combustion chamber which provides a compression ratio of 6.4:1 with excellent detonation control.—Autocar Division, The White Motor Co., Cleveland 1, Ohio.

Diting into raw iron...

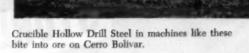
Two years of tough, schedule-smashing construction by the men of Morrison-Knudsen Company made possible the first shipment of ore from Venezuela's Cerro Bolivar, for the United States Steel Corporation.

To reach the ore deposits, a 91-mile railroad and an 80-mile highway had to be constructed. A monthly average of 400,000 cubic yards of earth and rock was moved to prepare the railway grade alone. Part of the way, excavation was almost entirely in double-extrahard granite, with a crushing strength of 60,000 psi. And on the southern slope of Cerro Bolivar itself, scores of side-hill cuts were made through hard layers of solid ore that graded 65% or more pure metal.

This was a job that demanded an exceptional combination of engineering skill, determination, and the

best of construction and drilling equipment...that's why Crucible Hollow Drill Rods were chosen. For lowest cost per foot of hole drilled specify Crucible Hollow Drill Rods.





One of the men who helped make the project possible — C. Dugan Graham, vice-president of M-K de Venezuela, and project manager in charge of the job.

CRUCIBLE

first name in special purpose steels

54 years of Fine steelmaking

HOLLOW DRILL ROD

CRUCIBLE STEEL COMPANY OF AMERICA, GENERAL SALES OFFICES, OLIVER BUILDING, PITTSBURGH, PA.



Ideal for — Offices • Drafting Rooms • Paymasters • Timekeepers • Engineers and many other uses conforming to the contractors' particular needs.

Mobile Offices come equipped with drafting tables, desks, lavatory, air conditioning (optional), heater, etc., and can be equipped to your specifications. Units are built for rugged use and are priced from \$1595.00 to \$3995.00. Many of these units are being used by leading contractors throughout the U. S.

Write today and get the complete facts on how mobile units can work for you.

MOBILE OFFICE, INCORPORATED

7300 Stony Island Avenue, Chicago 49, Illinois PHONES DOrchester 3-1048-9



4729 N. 27TH ST. . MILWAUKEE 16, WIS.



COLD WEATHER PROTECTION—A heavy-duty winterliner, called the ARTIC, is made of soft, close-woven wool-knit and protects the head, neck and face. Colors available are dark brown and tan. Complete information available from the E. D. Bullard Co., 275 Eighth St., San Francisco, Calif.



DE-GREASER—A vapor-type degreasing tank for handling of tools, engine parts machine parts or any other metal items is now being marketed. It's compact, rugged and requires a minimum shop space of only 40 in. height by 22

in. diameter. It is operated by electricity and reaches a full vapor level within 15 min. The level control is by thermostat and relay circuit.—The Bacon Vulcanizer Manufacturing Co., 1295 67th St., Oakland 8, Calif.



TRACTOR SHOVEL-A heavy-duty shovel, the Alstack 40, built especially for The John Deere 5-Roller crawler tractor, has a dumping height of 8 ft 6 in. and a dumping reach of 3 ft 2 in. The width of the bucket is 61 in., and the length over all is 12 ft. An outstanding feature of this shovel is that once it has been mounted, the engine can be removed, the steering clutches replaced, and other maintenance work done without dismantling any part of the shovel. The weight of the shovel alone is 1,850 lb. -G. A. Stackhouse, Route 28, Rotary Circle, Hyannis, Mass.

Write for Illustrated Bulletin.



Turnpike tests Transmissions

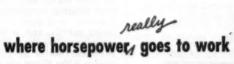
Contractor D. W. Winkleman is building two stretches of the Ohio Turnpike . . . working in rough, wet cuts, his ten Model C Tournapulls are doing a major share of the 7,300,000 cubic yard excavating job. On this operation the distance from cut to fill is over a mile and a half . . . the Tournapulls make the round trip of over 3 miles in just under 22 minutes. Fuller Model 5-A-1120 Heavy-Duty transmissions are putting every

"Horse" of the 186 bp diesels into the job. In this contest of "scrape ...load...haul...return" Fuller 5-A-1120 transmissions gear the Tournapulls with the right ratio for each load and grade condition.

The performance of Fuller geared equipment working in every major industry in all types of on- and off-bighway service has been so outstanding that leading truck and equipment manufacturers standardize on Fuller

transmissions in their vehicles.

From more than 110 different models available for rubber-tired equipment from 100 to 400 hp; engines from 330 to 1440 cubic inches . . . there is a transmission designed with your job in mind. Specify a Fuller transmission for your equipment.







FULLER MANUFACTURING COMPANY (Transmission Division), KALAMAZOO, MICHIGAN

Dait Drap Forge Division, Milwoukes 1, Wisc. * Shuler Axle Co., Louisville, Ky. (Subsidiary) * Western Diet. Brunch (Sales & Service, All Products), 641 E. 10th St., Oubland 6, Cal.



To help you hole-thru faster... COMMERCIAL liner plates speed up mining in soft ground tunneling

Working many feet underground in the heading of a soft ground tunnel, this crew is unconcerned about the possible danger which could result from a cave-in. By installing the COMMERCIAL steel liner plate system of ground support, the contractor of this job is providing the best safety insurance for his men as well as assurance for himself that his job can be completed on schedule.

When you realize that the COM-MERCIAL plates have continuous inward flanges with all four corners solid, it is easy to understand why they are so strong and will support such heavy loads. No one wants to take a chance of loosing a heading because of inadequate ground support. A lost heading, like a lost week-end, costs money and takes time to recover from.

Look how close to pay line these "sand hogs" mine. Just a few more spadefuls of dirt need to be removed before one of them will slap the next plate into place while the other will

slip seven bolts thru matching holes in the flanges and quickly tighten up the nuts with a rachet. Bolt in one hand, nut in the other, two inside vertical flanges between with matching holes—everything out in the open—what could be quicker or more simple?

As all flange joints are butt to butt and plates are curved to the exact required radius, there's no over-mining beyond pay line to cause voids behind the plates. Thus ground ravelling is minimized and reduction of the amount of grouting behind the steel lining, if any, becomes a very substantial cost-saving item.

Our experience, from many years work with engineers and contractors who have successfully used the COMMERCIAL liner plate system in hundreds of different soft ground tunnels, can be a great help to give you the footage and safety needed to complete your tunnel on schedule. There will be no obligation.



SNATCH BLOCK — A new lightweight, 5-ton, portable, multi-purpose all-steel snatch block for use with ½-in. dia wire rope has just been introduced by a Pennsylvania manufacturer. It weighs 22 lb, has an over-all length of 18 in. and is 8 in. wide. It has a 6-in. dia sheave made of forged steel and graphite bronze bearings. It incorporates a safety locking head and links. — Madesco Tackle Block Co., Easton, Pa.

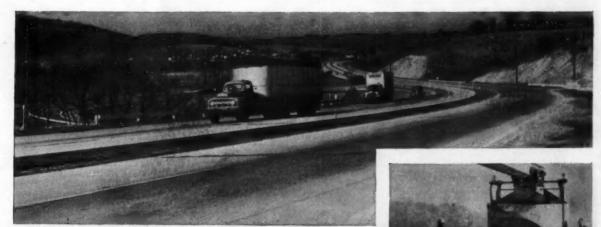


ROTARY HAMMER—This electric portable rotary hammer has a detachable bit for horizontal and overhead drilling of reinforced concrete, masonry and similar materials at faster speeds, and it is claimed, at lower cost. The Demo Model DL-375S hammer rotates at 1,000 rpm and strikes 6,000 blows per min powered by a 1.15 v, 5 amp ac-dc electric motor, weighs 9½ lb and is 15 in. long.—The Demo Tool Corp., 8735 Melrose Ave., Los Angeles 46, Calif.



THE COMMERCIAL SHEARING AND STAMPING COMPANY Youngstown, Ohio - Chicago, Illinois - Salt Lake City, Utah

Page 154 — Construction METHODS and Equipment — November 1854



CONCRETE HIGHWAYS can be built to last longer and for less cost with longer slabs and fewer joints if they are reinforced with American Welded Wire Fabric reinforcement.

The wire fabric that is better than the specs bears this red and white tag



STREETS CRACK LESS, stay smooth, and require less maintenance when they are reinforced with American Welded Wire Fabric. American Fabric prevents heaving, spalling, and pumping.

MANY APPLICATIONS of reinforced asphaltic concrete, some in service on test roads for many years, indicate that you should reinforce your next asphaltic concrete resurfacing job with American Welded Wire Fabric.

American Welded Wire Fabric offers the greatest assurance that reinforced portland cement and asphaltic concrete will be as strong and durable as design calculations indicate.

We make careful inspections at every stage of manufacture to make sure that quality is high. We check the steel, the wire, the welds, and the finished fabric for strength and uniformity. As a result, American Welded Wire Fabric not only meets, but exceeds the new ASTM specification A185-53T.

Ask specifically for American Weided Wire Fabric, then you will have no doubts about your reinforcement being able to do the job. There is a size and type for every job.

AMERICAN STEEL & WIRE DIVISION, UNITED STATES STEEL CORPORATION, GENERAL OFFICES: CLEVELAND, OHIO COLUMBIA-GENEVA STEEL DIVISION, SAN FRANCISCO, PACIFIC COAST DISTRIBUTORS

TENNESSEE COAL & IRON DIVISION, FAIRFIELD, ALA., SOUTHERN DISTRIBUTORS - UNITED STATES STEEL EXPORT COMPANY, NEW YORK

tone a mon prision, ramineto, nea, southern distributors . Onlied states cardat commant, nea to

USS

EVERY TYPE OF REINFORCED CONCRETE CONSTRUCTION NEEDS

USS AMERICAN WELDED WIRE FABRIC

UNITED STATES STEEL

STEEL SPONGE Mops Up for Contractors



For getting rid of unwanted water on construction jobs, more and more contractors are turning to Naylor light-weight pipe. The wellpoint system illustrated here shows Naylor pipe in action, getting rid of surplus water. The distinctive, light-weight structure of Naylor pipe and its characteristic extra-strength and safety have made it outstanding for handling high and low pressure air and water on all types of construction. Sizes range from 4" to 30" in diameter with all types of fittings and connections. Write for Bulletin No. 507.



Naylor Pipe Company • 1268 East 92nd Street, Chicago 19, Illinois Eastern U.S. and Foreign Sales Office: 350 Madison Avenue, New York 17, New York



AUTOMATIC DISCHARGE CHUTE - The new Monarch DYNA-CHUTE Electric Hydraulic Power Control has automatic adjustment of the discharge chute for mobile truck transit-mixers. One man, one-lever operation raises, lowers, or holds the chute and assures the free flow of materials. The remote control of the chute provides safety for the operator because the DYNA-CHUTE eliminates the use of extra men to adjust pins, ratchets, and bars beneath the mechanism. With 2,000 lb pressure and 1-gal per min volume, loaded chutes can be positioned in less than 10 sec. Available in either 6- or 12-v systems, the DYNA-CHUTE combines pump, motor, valve, oil reservoir, and solenoid in one unit. Mounting is simple and can be completed in a minimum of time and of tools.—Monarch Road Machinery Co., 1331 Michigan St., N.E., Grand Rapids 6, Mich.



JEEP TRENCHER-Jeep-A-Trench Gear-Draulic describes a gear-driven trencher with gears that run in oil. The unit is well forward in the Jeep body over the frame, and the center of gravity being placed ahead adds more weight on the front wheels, giving better traction, straighter trenches, and putting much less stress on the frame. Engine power is transmitted through a new gear drive connected to the Jeep center power takeoff, supplying power to the digging ladder. The boom is raised and lowered hydraulically to any position in the 190-deg arc of travel. Weight of the trencher is approximately 1,750 lb. The Gear-Draulic will handle trench widths from 6 to 14 in. and depths up to 6 ft.—Auburn Machine Works, Inc., Auburn, Neb.

We solved
this problem
by eliminating
5 different oils



Here is the case of a large Pennsylvania contractor, so thoroughly mechanized that even his wheel-barrows were gasoline powered. And strangely enough, this intense mechanization was the root of the company's problem. Too many different types of oil were resulting in confusion and *misapplication*.

On one of his periodic visits, Sinclair Lubrication Engineer Harry Donovan was asked for his recommendations. Mr. Donovan reports, "It was plain that the perfect solution would be *one oil* suitable for heavy duty diesel, medium duty gasoline and light duty air-cooled engines.

Mr. Donovan continues, "I suggested SUPER TENOL®, knowing from previous experience that it would offer maximum protection against cold engine sludge in the lighter operations... and provide the necessary film strength and anti-oxidant qualities needed in the heavy duty diesel operations. The company accepted my recommendation and eliminated 5 different oils. Moreover, SUPER TENOL has prevented any further confusion or misapplication of oil."

SINCLAIR LUBRICANTS

Why not give a Sinclair Lubrication Engineer the chance to help solve your lubrication problems. *There's no obligation*. Contact your local Sinclair office or write Sinclair Refining Company, 600 Fifth Avenue, New York 20, N. Y.



You Have The World's Best Laboratory for Testing Hoists

Specifications are helpful guides in choosing the right hoist for your job. Factory tests give further assurance. But the hoists on your own job hold the key to your wisest final choice. These hoists have been tested in the world's best laboratory for your purposes. They have been operated by your men under your own exacting conditions. Their performance takes the guesswork out of choosing.

That's why Coffing Safety Pull Ratchet-Lever Hoists are standard on so many construction and main-

tenance jobs. Their record of durability and safety for more than 25 years under actual job conditions puts them in a class by themselves as the wise choice.

Examine the hoists in your "laboratory." Which is the oldest one in good working condition? When safety is vital, which hoist do your men use? We believe the answer is Coffing — the original ratchet-lever hoist. If you would like more information on the complete line of Coffing Ratchet-Lever hoists, write for catalog D11SP.



Quik-Lift Electric Hoists Heist-Aits * Mighty-Midget Pullers * Spur-Gear Hoists Differential Chain Hoists Lead Binders I-Beam Trelleys

COFFING HOIST COMPANY



This big, rugged trailer loads dozers, rollers and other cumbersome equipment in less than two minutes. Ground and platform merge into one surface . . . for the easiest loading of heavy equipment you have ever tried. With Miller Tilt-Top just one man loads . . . is off to the next job, with no lost motion. Miller's faster loading, quick maneuverability provides more time on the job, less time between jobs . . . increases your profit from every operator, every machine every day.



457 S. 92nd Street, Milwaukee, Wis.

handier easy-to-back priced right

Model "B" 10 ten \$1175*
Optional equipment (priced extra 16' long platform (B'x14' standard), hydraulic tilt control, 2 speed hand winch and electric brakes.

*Plus freight and Federal Tax.

	M	1	¥	1	ı		T	(0	1	D		۵		٧				
Name																			
Comp	an	y															*		
Street																			
Town						 .,	 	. ,			20	31	8	it	e			*	



IMPORTED TRANSIT—A light-weight imported transit called the UMECO, Model 100 5-in. Survey Transit, weighs only 9 lb and is especially ideal for work in mountainous country and for contractors needing a precision instrument. The instrument has a 5-in. dia horizontal circle and a 4½-in. dia vertical circle. Both read to 30 min., and have verniers reading to 1 min. The 9-in. telescope has a 23-power magnification and is equipped with stadia lines at a fixed 1:100 ratio. It is priced at \$350.—UMECO Optical Division, 465 California St., San Francisco, Calif.



EARTH AUGER PILOT BITS-The Pengo combination fishtail-hardpan pilot and the Pengo cone pilot are designed for use in frozen ground. Both pilot bits have narrow fishtails that easily open up a small hole in hard surfaces into which the forward curve moldboards of wedge-shaped design spiral their way, breaking out the hardpan or frozen ground through which the center shaft of the auger may pass. The moldboards are positioned so as to deliver the spoil to both sides of the center shaft of the auger. It also is claimed that the forward curving of the moldboards, together with their spiraling position, make them self-sharpening. -Petersen Engineering Co., Mfrs., Santa Clara, Calif.

"nothing else comes close to it"



PAYLOADER tractor-shovel does many jobs on 7 million dollar building contract

VERNON C. NEAL, INC. of Pittsburgh, Pa. has over 7 million dollars of contracts in Columbus, Ohio involving 73 apartment houses and a large school. Speaking of their Model HM 4-wheel-drive "PAYLOADER" Supt. Allen says, "It is one machine that is paying for itself. We just work h... out of it. Nothing else can come close to it."

Pouring concrete into wall forms, as shown, the machine places 40 yards a day. Using a 20 foot boom, it also hoists concrete blocks to second-story construction. These are two of its special jobs in addition to its many applications with standard bucket. In use for over a year, it has had no "down time".

Whether you're a contractor or a public works official, a "PAYLOADER" tractor-shovel can

help you solve more earth-moving and material-handling problems than you can imagine. They've proven it in thousands of cases—they're proven by millions of hours of accumulated work time.

There's a size and model of "PAYLOADER" to fit your needs . . . bucket capacities from 12 cu. ft. to 2 cu. yd. — 4-wheel-drive types . . . front-wheel and rear-wheel drive types. Your Hough Distributor will be glad to demonstrate — see him today or write The Frank G. Hough Co., 706 Sunnyside Ave., Libertyville, Illinois.



PAYLOADER°

FRANK G. HOUGH CO. - LIBERTYVILLE, I





Loads like this have to be handled infrequently but when they are encountered they can't be permitted to stop operations.

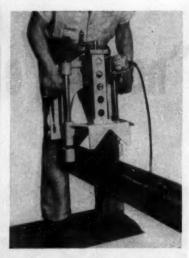
If it's an Owen Bucket you can handle such unusual, especially difficult loads without fear of damage to the bucket.

Long experience has taught Owen Engineers where to build in the extra strength in additional material or special steel to withstand the abuse to which all buckets are subjected occasionally. That's why they render service for uncommonly long periods with remarkably low repair and maintenance expense.

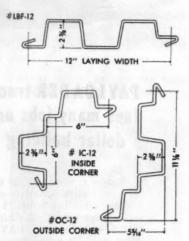
THE OWEN BUCKET CO.

6020 Breakwater Ave., Cleveland 2, Ohio

BRANCHES NEW YORK, PHILADELPHIA, CHICAGO, BERKELEY, CALIFORNIA, FT. LAUDERDALE, FLORIDA



PORTABLE PIPE SAW—This portable power pipe saw does on-the-job cutting of 2 to 8 in. cast iron and steel pipe, as well as bar and stock and beams. It weighs only 120 lb and operates in a space 25 in. wide. It is called the Wachs Guillotine Saw.—E. H. Wachs Co., 1525 N. Dayton St., Chicago 22, Ill.

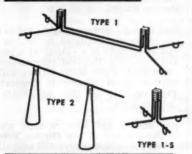


LIGHTWEIGHT PILING-A new interlocking steel sheet piling using high-strength box-type section, is available in two standard sections and in two gages. Marketed under the trade name L. B. Foster H. S. Lightweight Piling, it is recommended for installations, such as shore protection, pier protection, sewer trenches, building excavations, abutments, bulkheads, cut-off walls and cofferdams. It is being manufactured in 8- and 10-gage steel and in 12- and 15-in. laying widths. Comes in lengths up to 36 ft. The interlocking feature permits two sheets to be lapped together to form a water-tight interlock. In many instances the piling can be placed without the use of a rig .-- L. B. Foster Co., Pittsburgh, New York, Chicago, Houston, Los Angeles.

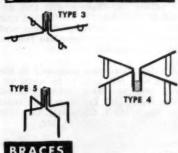
Only SUPERIOR Offers

PLUS

PICK-UP INSERTS



ANCHORS for BRACES



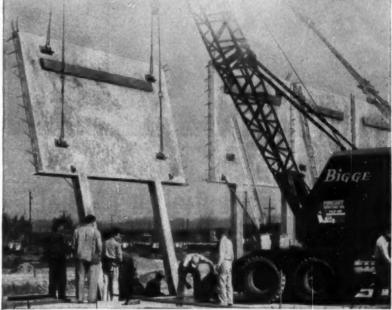
BRACES



COMPLETE ENGINEERING SERVICE



Complete TILT-UP ACCESSORIES Complete Engineering!



42,000 LB. PANEL being raised into position at United Grocers Warehouse, Fresno, Calif. Concrete panels are 8-inches thick with 12-ft. legs. SUPERIOR Pick-Up Inserts, Brace Anchors, and Braces were used. The exclusive pivoting action of the adjustable Braces permitted quick positioning and alignment of the panels. Contractor: Precast Erection Company, Niles, California.

Tilt-Lift-Position!-The proper type of Pick-Up Inserts and Brace Anchors and their location in the slab or precast structural member is of prime importance in order to withstand the stresses occurring when tilting, lifting, and positioning.

As pioneers in this field, SUPERIOR has developed various types of accessories and correct procedures and techniques resulting from the experience of thousands of job applications.

The many types of SUPERIOR Inserts, Anchors, and Braces for every job condition together with complete engineering service provide a combination which offers safe and efficient handling of any precast panel or structural member.

For details request a copy of Bulletin TU-2,

SUPERIOR CONCRETE ACCESSORIES, INC.

4110 Wrightwood Avenue, Chicago 39, Illinois

New York Office 1775 Broadway, New York 19, N. Y.

Pacific Coast Plant 2100 Williams St., San Leandro, Calif.



VIBER VIBRATOR selected for concrete compaction in crucial area to produce maximum density at the point where concrete stress is critical.

Vibration essential in crucial area around prestressing cones

THE RICHFIELD OIL BUILDING ANNEX in Los Angeles is the largest monolithic prestressed concrete office building in the United States today. According to Albert C. Martin and Associates, architects and engineers on this project, prestressed construction was adopted because of design problems resulting from the matching of 10 foot 3 inch floor to floor heights in the existing building. With 8 feet the minimum clearance height, prestressing not only made possible the matching of the high velocity air conditioning ducts, and at the same time installation of recessed lighting, but



THE CONGESTION of prestressing cables and cones at the point of maximum load requires top performance from vibration equipment.

allowed a 46 foot clear span for flexibility in partitioning of office space. Because of the lack of room for erection equipment the new structure was cast in place.

 Concentration of load on the cable anchorage by stressed cables makes the area around the cones the most crucial area. Because patching of concrete in this area of cast-in-place prestressed concrete could scarcely be tolerated, consolidation of the concrete in this area is particularly important.

• Guy F. Atkinson Company, contractor, used Viber 1-5/16 and 1-3/4 inch diameter vibrators. Model E electric motor driven vibrator 1-3/4 inch diameter was used at the base of cone, or where spacing would allow, the 1-5/16 inch diameter Model 26 was used between cones as well as at the base of cone.

For further information on Viber's complete line of internal and external vibrators, contact your authorized distributor or Viber Company, Dept. 68, 726 South Flower Street, Burbank, California.

IBER.

CONCRETE VIBRATORS SINCE 1931

EQUIPMENT BRIEFS

Caterpillar motor graders, No. 12 and 112, are now being produced with several improvements. The No. 12 has had the horsepower boosted to 115 and the speeds increased to 4 mph in 2nd gear and 21.5 in 6th gear. Both the No. 12 and No. 112 have convenient one lever from-the seat starting. A new throttle on both machines is a free-moving non-ratchet type. The instrument panel is located in the cab for better operator visibility.—Caterpillar Tractor Co., Peoria, Ill.

Self-flaring, pressure-tight fittings are currently available in ¼-, %- and ½-in. sizes in a variety of types and materials. Detailed information about these Flare-Matic fittings will be sent upon request to Century Products, 315 S. 15th St., Philadelphia 2, Pa.

Reo Motors, Inc. have recently announced a pair of low friction V-8s which the company says will outpull and outrun anything on the road today. Larger of the two engines has a 441-cu. in. displacement and develops 220 brake hp. The second unit has a 390-cu. in. displacement and produces 195 gross hp.—Reo Motors, Inc., Lansing 20, Mich.

A safety headwear accessory in the form of a felt liner to be worn under the worker's helmet, called "Head-O-Gard" has been announced by the Louis A. Gann Mfg. Co., 1300 Light St., Baltimore 30, Md.

Now in production by the Shawnee Mfg. Co., 1947 N. Topeka Blvd., Topeka, Kan., are two new heavyduty loaders, one called the Loadmaster for large tractors and the Special for smaller tractors. Both models are of all-welded construction and feature a two-pin installation for removal. The Loadmaster loader was made for the Fordson Major Diesel tractor, whereas the basic design on the Special has been completed for all the Ford and Ferguson tractor models.

Improvements recently effected in the cylinder assembly of General Motors Series 71 diesel engines have been designed to provide greater fuel economy, increased horsepower in some sizes and longer life for these power plants in all types of industrial, construction and earthmoving equipment. Improvements listed are a new cylinder liner, a new piston, with both liners and pistons interchangeable with those formerly used. An illustrated booklet titled The Inside Story fully describes the completely new Series 71 Cylinder engines. You can get a copy from Detroit Diesel Engine Division, 13400 W. Outer Drive, Detroit 28, Mich.

HERE'S HOW THE BLAW-KNOX "Complete Paving Package" LICKS RISING PRODUCTION COSTS

- You get the most efficient concrete paving outfit available, because every piece of "Complete Package" equipment is built by one responsible, experienced manufacturer, with each unit engineered to match the others in size, capacity and performance.
- You have the advantage of one nation-wide distributor source for prompt parts and maintenance service . . . you get preventive maintenance when all your equipment belongs to one family. It's standard practice for your Blaw-Knox trained service man to check each "Package" unit on each service call, to stop trouble before it starts.
- You can get all your equipment on one order, in one shipment, with one financial contact . . . or you can start with a "Minimum Package" to fit your particular job, then buy additional units as your needs increase and your profits grow.
- Various combinations of your "Package" units handle a wide variety of jobs. Use your aggregate and cement batching plants with Blaw-Knox Concrete Buckets for big engineered construction jobs, or add Hi-Boy Trukmixers for ready-mix operations. With a Blaw-Knox "Complete Package" you're ready to handle any concrete paving or concrete construction contract!

CLAMSHELL BUCKETS AND CEMENT BATCHING PRECISION SUBGRADERS



MULTIFOOTE PAVERS

SPREADER-VIBRATORS

BLAW-KNOX COMPANY BLAW-KNOX EQUIPMENT DIVISION PITTSBURGH 38, PA. Offices in Principal Cities

PAVING FORMS

BLAW-KNOX



Ask your Blaw-Knox distributor about the BLAW-KNOX "COMPLETE PACKAGE" SYSTEM for

- · Paving and Widening Highways, Streets, Runways
- Paving Base Course
- For Ready-Mix Operations

Each Blaw-Knox "Package" is engineered for your specific job to give you big-profit production with low maintenance and operating costs.





Light hand ram and adjustable frame mark...

One-Shot Pipe Bender



BENT CONDUIT presents a smooth, unbroken appearance when the job is completed. The versatility of the Tal Bender is well illustrated on this completed Milwaukee project.

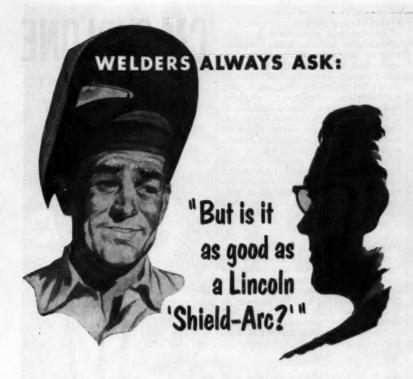
USING THE ONE-SHOT Tal Pipe Bender to bend thin wall and rigid conduit on the Milwaukee Vocational School project, Magaw Electric Co. of Milwaukee, Wis. saved an estimated \$438.56 in materials and 427 1/3 hr in time, plus the labor cost represented in the hours

By using the handy bender, this contractor made 621 bends up to 90 deg in both types of conduit, eliminating costly elbows and couplings.

The contractor also claims an estimated additional saving of 50 hr by making 45-deg bends and offsets with bends down to 10 deg.

The Tal Bender consists of a small hydraulic ram built into a light framework which does the bending job quickly and accurately in one operation. The framework has adjustable corner formers to accommodate various sizes of conduit. An assortment of half-circle forming shoes is provided to fit each size of conduit. The design of the half-circle shoes together with the extra long ram of the hydraulic unit makes possible bends up to 180 deg. The ram is hand-pumped. An indicator shows amount of bend.

Page 184 — Construction METHODS and Equipment — November 1954



SPEEDS CONSTRUCTION CUTS COSTS



Fig. 1. Saves \$18,000 welding column bars at Peninsula Hospital, Burlingame, California. Eliminates 21 pounds of steel per joint, floor area increased.

HERE'S WHY the Lincoln "Shield-Arc" welder is the standard of comparison for arc welders:

- "Shield-Arc" delivers any type of direct current arc ... not one or two types.
- 2 "Shield-Arc" delivers dependable peak performance day after day . . . at lowest cost.
- 3 "Shield-Arc" welders are constantly improved to weld faster . . . at lower and lower costs.



Fig. 2. Cuts Steel Costs 15% on 1700 ton multi-story framework. Continuous beams pass over columns and are welded at point of minimum stress rather than at column.

LINCOLN "SHIELD-ARC" SA-200 DC

Engine driven welder. "Shield-Arc" is built in 200, 300, 400, 600 amp sizes, portable or stationary.

GET LATEST FACTS



on cutting your welding costs. Send for Bulletin 1337, available by writing on your letterhead to:





Fig. 3. Speeds Erection on 575 ton frame addition to St. Vincent's Hospital. Structural members are held together with clip angles, holted and gnyed, then field welded.

THE LINCOLN ELECTRIC COMPANY

CLEVELAND 17, OHIO

THE WORLD'S LARGEST MANUFACTURER OF ARC WELDING EQUIPMENT



FOR A MOBILE

HEN machinery, trucks or tractors get mired, stuck or submerged valuable equipment is idle or endangered . . . and that costs money. With a tractor-mounted Carco winch on the job you can move to the trouble speedily. The added "reach" of the Carco winch line lets you get to the equipment to be rescued. And the rugged pulling power of the Carco winch ... double the drawbar pull of the tractor itself . . . does the rest of the job. Carco winches are engineered for rough, tough work ... long wearing, constant mesh gear trains transmit tractor power efficiently . . . brakes hold firm . . concealed cable controls eliminate exposed levers and rods. See your nearest Carco dealer. PACIFIC CAR AND FOUNDRY COMPANY, Renton, Wash. Branches at Portland, Ore., and Franklin Park, Ill.



Free filtration survey for operators of construction equipment is being offered free by the WIX Corporation of Gastonia, N. C., as an introduction to its Engineered Filtration program. The survey of filtration shows the needs covering all trucks, earthmovers, stationary engines, and other filter-equipped engines. It is conducted by a trained filter specialist who checks every piece of mobile or stationary equipment, noting vehicle number, make and type of vehicle or engine, oil filter type, and the correct replacement cartridge for each filter. All this information is then placed on a permanent Record Form and returned to the contractor's maintenance superintendent.

Disk-type emergency brakes, widely used as standard equipment on trucks and buses, are now being installed on tractor loaders manufactured by the Eimco Corp. of Salt Lake City. The brakes, known as Tru-Stop are used on the tracks and on the bucket-operating mechanism.

—American Chain & Cable Co., Inc., 929 Connecticut Ave., Bridgeport 2, Conn.

An important feature on the new 150 wheel-type Trenchliner developed by the Parsons Co. of Newton, Iowa, is a hydraulic control on the digging wheel. Digging wheel travels up and down a vertical mast, and a hydraulic ram raises and lowers the wheels holding close grade tolerance at any depth. The Trenchliner will produce from 12 in. to 25 lin ft of trench per min. Has a digging capacity of 5% ft deep and 16 to 26 in. wide.

A new lightweight flexible plastic pipe has been developed by Quaker Rubber Corp., Philadelphia 24, Pa. Called the Series 200, it is made of 100% virgin polyethylene resin and is guaranteed to be non-toxic. It is used for cold-water systems, farm piping, sewerage and waste, water service lines, and for conveying industrial chemicals and gases.

A powerful, new International Royal Red Diamond 501 engine is now available on 12-, 4- and 6-wheel chassis, ranging upward from 30,000 lb. GVW, and three heavy-duty fire truck models, according to International Harvester Co., Chicago 1, Ill.

In operations where economical power is desired to replace slow and tedious hand lift, the new Jarp PumPac electric power hydraulic unit fills this requirement. It consists of a compact, simple package of pump, oil reservoir and valve which, when connected to any 6- or 12-v battery, develops a variable range of pump pressure from 2,000 to 5,000 lb, psi. Manufactured by: Jarp Corp., Wausau, Wis.

CM CYCLONE

HIGH SPEED HEAVY DUTY

CHAIN HOIST



EASIER TO

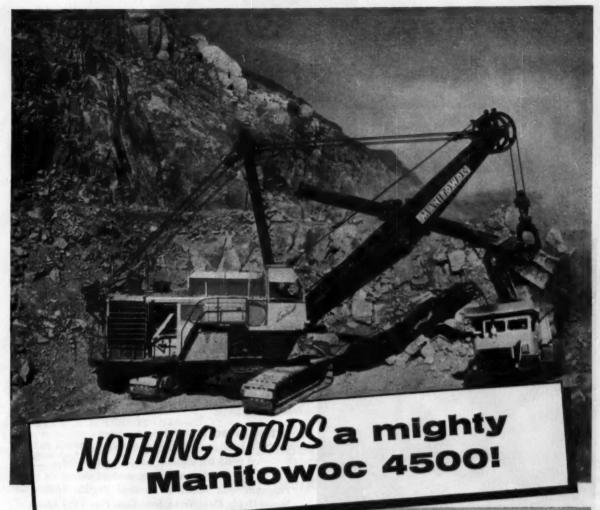
● The most efficient hoist of its type ever built. Light weight aluminum alloy construction. I ton model weighs only 35 lbs. Sealed in lifetime lubrication. 42% fewer parts. Equipped with famous HERC-ALLOY flexible welded steel load chain. Compact, simple construction. Thousands in use wherever there is lifting to be done.

SEND for Bulletin 145, prices and name of your local distributor.



CHISHOLM-MOORE HOIST DIVISION

COLUMBUS McKINNON CHAIN CORPORATION
TONAWANDA, NEW YORK
DISTRICT OFFICES INEW YORK, CHICAGO, CLEVELAND
TO COMPANY OF THE MICHAEL OF CONTROL OF THE MICHAEL OF T



Not even this solid mass of rugged rock can stop a powerful Manitowoc 4500! Yard after yard—load after load—this mighty of the mightiest keeps right on smashing out a broad path for a railroad near Cheyenne, Wyoming.

It can't be beat as a shovel — handles up to 5½ yards of rock like a handful of peanuts. Single, free-turning tubular stick rolls through saddle and makes digging shocks harmless. Complete diesel operation permits traveling anywhere without a trailing cable or electric supply.

It can't be beat as a dragline—it's "steady as she goes", with a low center of gravity; wide, long crawlers—providing maximum stability for long reaching booms—features that mean full capacity buckets on every dragline job.

The 4500 main machinery is simple, powerful and fast, with only 15 gears and 8 sprockets — no lost motion — less maintenance and easy to service. All these advantages, plus the added power and performance of Manitowoc Torque Converter application.

See and get the facts on Manitowoc before you buy your next shovel or dragline.



4500 Dragline with 140' boom and 5 yard bucket building levee near Chester, Illinois.



THESE CONSTRUCTION FASTENERS WILL DO THE JOB



TIE-RODS. Bethlehem Tie-Rods are furnished with rolledthreads in sizes up to 1½ in.; also plain or upset cut-thread rods in sizes to 4½ in. Both types come straight or bent in all lengths, and in single or multiple units. They can be supplied asphaltum-dipped or hot-dip galvanized.



TURNBUCKLES: Come in all diameters from 3/8 in. to 25/8 in., with 6-in. openings between heads. Furnished with right- or left-hand threads, with or without stub ends.

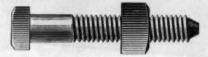


RIVETS. Bethlehem rivets come in two types, small and large. Small rivets come in diameters 7/6 in. and smaller, and in lengths 6 in. and shorter. Button, cone, countersunk, pan and flat heads.

Large rivets are furnished in sizes from ½ in. to 1¾ in., and in lengths 2 in. and longer, in steps of ½ in. Button, high-button, countersunk, round-top countersunk, cone and pan heads. Also swell neck.



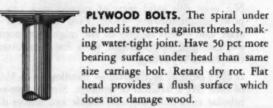
DARDELET RIVET-BOLTS. For structural work in which rivets or fitted bolts might normally be used. When driven home, the oversize ribs deform to wedge themselves into hole. Self-locking thread locks nut against vibration and shock, assuring permanently tight joints. Regularly furnished with button heads, though countersunk and special heads can also be supplied.



FITTING-UP BOLTS. Made in three types:

- 1. 70,000 lb, low carbon, untreated
- 2. BS-B8, medium carbon, heat-treated
- 3. BS-B9, medium carbon, heat-treated

Furnished with American Standard Regular Unfinished Square Heads, Plain Necks, Semi-Cone Points and American National Coarse Threads. Also made with 60 deg Modified Acme Thread.



In addition to the items listed here, Bethlehem manufactures many other types of construction fasteners, including high-strength bolts meeting the requirements of ASTM Spec. A-325. The nearest Bethlehem office will be pleased to supply full information.

BETHLEHEM STEEL COMPANY, BETHLEHEM, PA.

On the Pacific Coast Bethlebem products are sold by Bethlebem Pacific Coast Steel Corporation. Export Distributor: Bethlebem Steel Export Corporation

BETHLEHEM BOLTS ARE GOOD BOLTS



New PUBLICATIONS From MANUFACTURERS

The catalogs and bulletins reviewed below will keep you posted on latest developments in construction equipment and materials available for your use.

CONCRETE MIXER — A specification sheet for the Blue Brute 6-S Concrete Mixer gives condensed specs of the mixer, as well as standard and optional equipment available. You can get a copy of this single sheet by writing to Worthington Corp., Harrison, N. J., and specifying Bulletin 1240-S4.

STEEL SHORING—A bulletin entitled "Modern Shoring for Concrete Construction" which describes three types of steel shoring equipment for concrete shoring jobs has just been issued by The Patent Scaffolding Co., Inc., 38-21 12th St., Long Island City 1, New York.

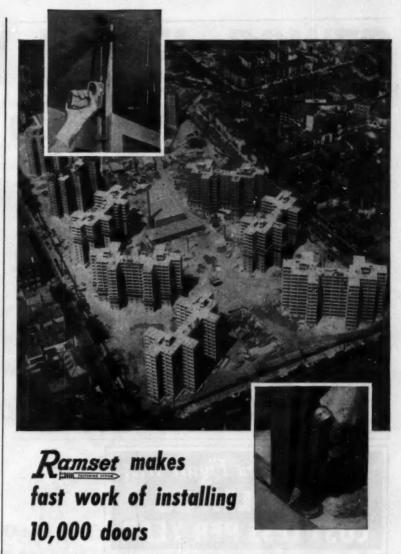
HOSE—A new hose catalog that shows construction details and illustrations of a line of fire and suction hose, extinguisher tubing, and firehose couplings is available from the Boston Woven Hose & Rubber Co., P. O. Box 1071, Boston 3, Mass.

MOBILE ELECTRIC PLANTS— Many interesting mobile installations of Onan Electric Plants and Engines are described in a special issue of "Power Points Digest," recently published by D. W. Onan & Sons, Inc., Minneapolis, Minn. It is available without charge.

MASONRY SAW—A new piece of literature which describes the firm's complete line of masonry saw equipment may be obtained by writing Construction Machinery Sales Co., Waterloo, Iowa.

WASHINGTON CRANES — A 24-p catalog No. CCD-54 is now available, which describes the revolving, barge, hammerhead, level luffing cranes, cableways and derricks manufactured by the Washington Iron Works, 1500 Sixth Ave., South, Seattle 4, Wash.

MASONRY DRILLS—This manufacturer has issued a booklet entitled "What and How" that takes the guesswork out of the problem of using the right kind of a bit in the right kind of a drill to make a proper hole in any kind of masonry. This manual gives information on drilling soft, medium, hard or extremely hard masonry. It is one of the most complete masonry drilling manuals yet published and can be obtained by writing to the New England Carbide Tool Co., Inc., 60 Brookline St., Cambridge 39, Mass.



Speed and economy resulted from the use of RAMSET SYSTEM to anchor 10,000 interior doors top and bottom in the low-rent housing project at Newark, N. J.

The struts and frames were guided into proper position, and anchored to the poured concrete ceiling and floor with a RAMSET JOBMASTER Fastening Tool and Tru-Set Fasteners. Less than a minute was required to provide a firm anchor.

Similarly, high-speed, low-cost RAMSET SYSTEM will solidly fasten almost anything into even the hardest concrete or mild structural steel up to 1" thick. Ask your RAMSET dealer to demonstrate how this most modern method will reduce costs and complete the work faster. Or, write us, for details in Specification Manual.

Ramset Fasteners, INC. Olia Industries, Inc.
12103 BEREA ROAD • CLEVELAND 11, OHIO

FIRST IN POWDER ACTUATED FASTENING



Modernize when you re-power!



TORQUE

Extend the life of your engines, prevent stalls, elimi nate damaging shock loads-install FUNK Torque Converters. Compact, short-coupled units. Fit SAE flywheel housings. Standard flanges easily adapt gear reductions, right angle drives or transmissions. Send us your power problem and our engineers will gladly recommend a suitable unit. Price a Funk before you buy.



A Diversified Line of Low-Cost Units Economically Adapted to Your Power Needs

> WRITE FOR CATALOG



FUNK AIRCRAFT CO.

3303 AIRPORT DRIVE COFFEYVILLE, KANSAS

FUNK COM DO

TORQUE CONVERTERS GEAR REDUCTIONS **POWER TAKE-OFFS**

RIGHT ANGLE DRIVES POWER ACCUMULATORS

Any Way You Figure It... STERLINGS **OST LESS PER YEAR**





OF THE LOAD"

ook for this Mark of STERLING Quality

DEALERS: Ask about our liberal dealer self-ing plan.

STERLING WHEELBARROW CO., Mil-

IMMEDIATE

SHIPMENT

ATHEY WAGON - A 6-p folder (PR-1014) which shows how the Athey PR21 rear-dump wagon of 22.5-cu yd capacity works with the Caterpillar DW21 is now available from the Athey Products Corp., 5631 W. 65th St., Chicago 38, Ill.

PRESTRESSED CONSTRUCTION— This Preload pamphlet describes the licensing program for prestressed construction which The Preload Company, Inc. will grant to selected licensees throughout the country. Under this program the licensee can take advantage of more than 50 U.S. patents or patent applications owned or controlled by Preload which relate to prestressing. You can obtain all the information you desire by requesting a copy of this booklet from The Preload Co., Inc., 211 E. 37th St., New York 16, N. Y.

BUCYRUS-ERIE LITERATURE -Bucyrus-Erie has just released a general catalog (Form GC-5A) which features the company's complete line of excavating, drilling and materialhandling equipment and also a pocket-size pamphlet which de-scribes the truck-mounted, all-hy-draulic Hydrocrane. Both of these booklets can be obtained by writing to Bucyrus-Erie Co., South Milwaukee, Wis.

CARRIER HOIST-A folder featuring the advantages of the Big Ben fifth wheel carrier hoist which shows how this 15,000-lb. hydraulic lift is attached and operated for recovery of disabled trucks has been prepared by the H. S. Watson Co., 1316 67th St., Emeryville, Calif.

HYDRAULIC COMPONENTS-Motors, gear-type pumps, valves, cyl-inders and valve and pump combinations for up to 1000 p.s.i. working pressure are pictured and described in a catalog just released by Wisconsin Hydraulics, Inc., 3165 North 30 Street, Milwaukee 16, Wisconsin.

AIR - ACTUATED CLUTCH - The Twin Disc Clutch Company, Racine, Wisconsin, has just published Bulletin No. 304 which covers the Twin Disc Model PO Air-Actuated Clutch. This clutch is used on all types of equipment in the oil fields, cranes and shovels, presses and brakes, hoists, and paper mill drives. Sizes available are from 14 in. through 36 in. with torque capacities to 120,000

LIGHT DUTY HOISTS-A bulletin form H-54 describes the models J-8 and J-15 O.K. hoists which have recently been developed by the O. K. Machinery Division of the John C. Motter Printing Press Company, Columbia, Pa. The J-8 model has a standard line speed and load capacity of 125 ft per minute at 1300 lb and the J-15, 150 ft. per minute at

MURPHY DIESEL POWER

all the way on this job ...



... turns out over 100 tons of limestone and flint rock per hour

• From this Kansas pit, W. O. Homer of Junction City, Kansas, is turning out 100 tons of limestone and flint per hour, with flint accounting for about 20% of the total. Mr. Homer is doing this job with a Murphy Diesel powered Northwest shovel and a Murphy Diesel powered Universal portable crushing plant. So it's Murphy Diesel all the way on this job.

If you're looking for dependable output at maximum operating economy, profit by the experience of pit and quarry operators everywhere, and put Murphy Diesel power to work for you. It's your best bet for getting the most rock per gallon of fuel and you'll particularly like the trouble-free service and freedom from costly downtime.

Talk over your requirements with your Murphy Diesel Dealer and ask him to show you what Murphy Diesel power can do for you.

MURPHY DIESEL COMPANY

5339 W. Burnham Street
Milwaukee 14, Wisconsin
Sales, parts, service throughout the nation



Heavy duty power

for construction

Murphy Diesel Engines and Power Units for construction, 90 to 240 H.P., 1200 and 1400 RPM. Generator Sets, 60 to 154 K.W.



"And there is no better crane made," says veteran Kansas operator.

Today American STILL leads the field!

Whether your American Crane has been on the job for 26 years or was just delivered, it adds extra profit-production hours to the day. It delivers big capacity and fast, smooth operation with less maintenance required than anything else in the field.

Compare the American Cranes, feature by feature, with any other crane. They are built by a company with ¾ of a century experience in manufacturing the finest hoisting equipment.

American Hoist

American Hoist & Derrick Co.

St. Paul. Minn.



Today's Leader. The American 700 Series . . . 50-ton Lifting Crane . . . 1½ yard rock shovel and backhoe . . . 2 yards as a clamshell or dragline. The newest member of the American line.

BACKFILLER—The Cleveland Model 190 Backfiller, a heavy-duty machine for use on pipe lines and similar heavy-construction projects, is the subject of a 6-p. descriptive bulletin. The form includes complete dimensional drawings and specifications and is identified as Bulletin S-118. You can get copies by writing the Cleveland Trencher Co., 20100 St. Clair Ave., Cleveland 17, Ohlo

HYDRAULIC SPROCKET PULL-ERS—A new manual SP-54 which describes and illustrates portable hydraulic sprocket puller and installing sets in both 50- and 100-ton capacities is now available from your nearest OT distributor or from the Owatonna Tool Co., 380 N. Cedar St., Owatonna, Minn.

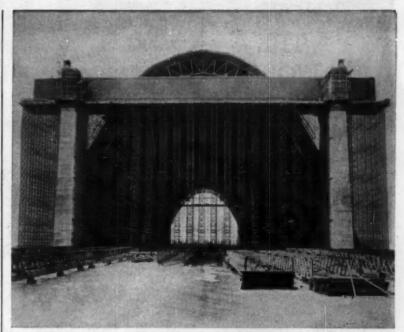
ASPHALT ROAD PAVING—A new brochure titled PAVE gives detailed information on a recent major technological development in bonding additives for asphalt road paving. It includes comparative test data on additive heat stability in asphalt and is being made available for the first time to contractors and asphalt producers. You can get a copy of this brochure by writing to—Carlisle Chemical Works, Inc., Reading, Ohio.

ANTI-RUST PAINT—A single catalog sheet which describes Rustrem anti-rust paint is available by writing Speco, Inc., 7308 Associate Ave., Cleveland 9, Ohio.

GALION MOTOR GRADER—If you are interested in an extra heavyduty grader of the 115-125-hp. class, you will be glad to look at Galion's new catalog on their Model 118 motor grader. Catalog No. 395 gives all the facts and descriptions of this grader, and you can obtain a copy by writing the Galion Iron Works Mfg. Co., Galion, Ohio.

WIRE ROPE—The Bergen Wire Rope Co. of Lodi, N. J. A new folder describing many types of Bergen specified wire rope for various construction, contracting and industrial uses includes cross-sectional diagrams of different type wire rope with technical information on breaking strength, flexibility, resistance to abrasion and performance under extreme conditions. Copies of this folder are available without charge.—The Bergen Wire Rope Co., Lodi, N. J.

9 PROFITS—How contractors can increase productivity of new or used tractors by adding the right attachments is described in an illustrated booklet titled "9 Profitable Minutes for Contractors." This booklet contains cost- and time-saving ideas taken from actual case studies. It is free and can be obtained from the Hyster Co., 2902 N. E. Clackamas St., Portland 3, Ore.



Serving as shoring, these 50 towers made up from standard Safway scaffolding support loads of 20 tons each.

U. S. Navy Builds a Hangar!

50 Towers of Tubular Steel Made Up from Standard Safway Scaffolding Speed Construction

On one of the world's largest scaffolding jobs — this lighter-than-air hangar for the United States Navy on the East coast—Safway all-steel scaffolding was used exclusively in speeding construction. An estimated 92 miles of tubular steel make up the 50 scaffolding towers used as shoring. Since each tower supported 20 tons of weight, each scaffold leg sustained a load of about 3000 lbs.

To allow easy lowering and dismantling of the scaffolding after the work was finished, adjusting screws were used on each end frame. The job required over 8400 standard Safway end frames.

For more facts, write for your FREE bulletin.

BUILT-IN SAFETY FEATURES

Safway design gains its strength from trouble-free wing nuts that solidly hold carbon steel tubular cross braces to end frames. Cross braces pivot on hardened steel Hi-Shear rivets.

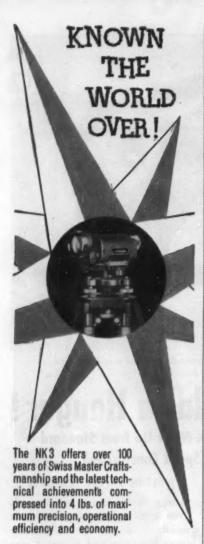
Making the most out of tubular steel is standard Safway practice. That's why you gain substantial savings in operating costs by using Safway scaffolding . . . a fact well supported by experience of builders and contractors everywhere.

It'll pay you to investigate the advantages of America's safest and most popular scaffolding.





RENTED and SOLD by distributors everywhere



- Mean leveling accuracy per mile (normal conditions ± .006 Ft.)
- Coincidence bubble is viewed directly through 30X telescope, allowing constant check on bubble centering while reading rod.
- Ready for use right out of the case. Highest precision leveling with coincidence spirit level and tilting screw. Coated optics give increased brilliance and contrast in the image.

Ask for detailed Brochure NK527H-1

SERVICE DEPARTMENT FACTORY TRAINED PERSONNEL



AIR COMPRESSORS—Bulletin No. 125 representing three distinct types of air compressors, described in complete detail with specifications and recommendations has just been released by Schramm, Inc. The types are Pneumapower, the self-propelled Pneumatractor and Unistage models. Each unit covers a definite need and, according to the manufacturer, represents simplified design, fewer parts and fuel savings up to 50%. Write to Schramm, Inc., Dept. ADM, West Chester, Pa.

CRAWLER-MOUNTED GRADALL—A factual 4-p. folder covering the most recent addition to the Gradall line, the crawler-mounted model shows how this machine is driven and maneuvered with hydraulic power, covers the controls for the machine and gives its working ranges in chart form. You can get copies of this folder and complete specs by writing to The Gradall Div., The Warner & Swasey Co., 5701 Carnegle Ave., Cleveland 3, Ohio

BITUMINOUS PLANT—The medium-sized Model 81 continuous mix bituminous plant is completely described in a new 8-p. folder, Form No. 653. The book is well illustrated and also contains a 3-p. cut-away and detailed account of the flow of the material through the plant. You can get this one by writing directly to the Pioneer Engineering Works, Inc., 1515 Central Ave., Minneapolis 13, Minn.

LUBRICATION — "Proper Lubrication, the Life Blood of All Machinery," is the title of a new 36-p booklet on the important subject of modern lubrication. Covers all types of industries and gives recommendations as to types of lubricants that should be used on various pieces of equipment. A copy will be furnished free to those interested by placing your request on your company letterhead addressed to Lubriplate Div. Fiske Bros. Refining Co., 129 Lockwood St., Newark 5, N. J.

PORTABLE FINISHING MA-CHINES—Here's a well-illustrated 16-p. booklet that vividly depicts Flex-Plane's Detroit Special at work on turnpikes, air strips, etc. It explains why this machine is highly portable, easily adjustable, and gives workmanlike finished results. Ask for Bulletin P-111.—The Flexible Road Joint Machine Co., Warren, Ohio

RATCHET-LEVER HOIST—A bulletin describing the entire line of ratchet lever hoists, including both roller—and coil-chain models with capacities ranging from ¾ to 15 tons is contained in Bulletin SP available by writing the Coffing Hoist Co., Danville, III.



ASPHALT PLANTS

Complete units for maintenance and moderate contract paving. Sizes—4, 8, 15, 30 tons per hour.

Other Products

CONCRETE VIBRATORS

Gasoline Engine and Electric Motor Driven Models

HEATING KETTLES for Asphalt and Tar

AGGREGATE DRYERS for Stone and Sand

FRONT END LOADERS

for Industrial Tractors

White Mig. Co.

ELKHART 6

INDIANA



Special heavy-duty

- Transmissions
- Reduction Units
- Mechanical Drives for Torque Converters

Cotta Transmission Co., Rockford, Illinois



"Engineered-to-order"



HOW THE MAIN FRAME CONTRIBUTES TO TOP TRACTOR PERFORMANCE

One of the big reasons why more and more Allis-Chalmers tractors are being used today is their exclusive main frame design.

These frames are one-piece, all-steel welded structural members (like the girders in a bridge or the columns in a building). They help provide greater strength and flexibility to withstand shock loads . . . make possible better equipment mounting, improved weight distribution and outstanding service simplicity as well.

We invite you to see these advantages . . . first at your nearby Allis-Chalmers dealer . . . and then in a demonstration.

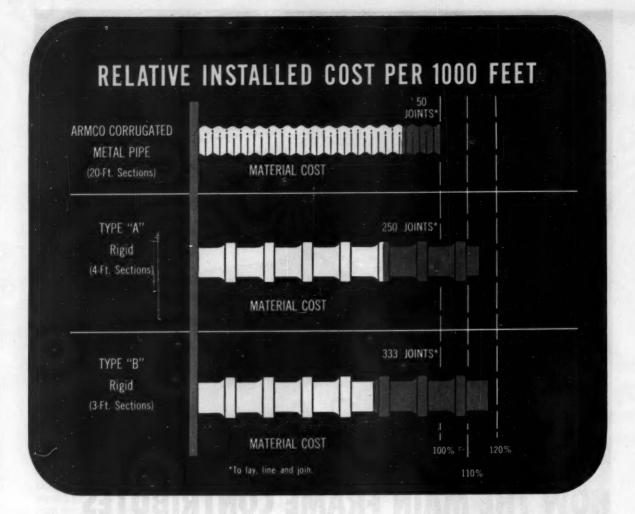
"ROLLS WITH THE PUNCH" — All-steel main frame flexes slightly under extreme shock loads . . . without transmitting strain to engine, clutch or transmission.

BETTER EQUIPMENT MOUNTING — This frame's compactness provides ample clearance for equipment like front-end shovels . . . permits wide track shoes . . . improves performance of entire unit.

IMPROVED WEIGHT DISTRIBUTION — Box A-frame allows location of main components for best over-all balance . . . putting more weight lower in tractor where it does the most good.

SERVICE SIMPLICITY — Since main frame carries structural load, power drive components can be readily removed, repaired or replaced without disturbing adjacent parts.

ALLIS-CHALMERS



How do YOU figure drainage jobs?

It's the installed cost that counts! And that is where Armco Corrugated Metal Pipe saves you time and money. It permits lower bids while you retain ample profit. Here's why. Long sections of Armco Pipe, compared to short-section rigid pipe, reduce the number of joints required by 80 per cent or more. There are fewer sections to lay, line and join with no delay for curing. Handling is easier. And thanks to the strength of corrugated metal, there is less chance for breakage. No wonder you can speed the job and save money in the bargain. Armco Corrugated Metal Pipe is supplied in diameters from 8 to 96 inches. Lengths range up to 24 feet. Bituminous coatings or Asbestos-Bonded Pipe protect against severe corrosion. Write for illust ated catalog. Armco Drainage & Metal Products, Inc., 1454 Curtis Street, Middletown, Ohio. Subsidiary of Armco Steel Corporation. In Canada: write Guelph, Ontario. Export: The Armco International Corporation.

ARMCO DRAINAGE STRUCTURES



NEW HOIST CHART - The first chart of its type in the industry, a Hoist Classification Chart, published to provide a means of standardizing capacity ratings and a convenient method of comparison of hoists manufactured by members of the Hydraulic Hoist and Steel Dump Body Manufacturers Association places all hoists in classes depending on the torque rating in inch-pounds developed by the hoist around its hinge shaft. Also included is a table for determining the size or rating of hoist needed for any anticipated use. The Association, which represents about 75% of the Hydraulic Hoist and Steel Dump Body Industry, hopes to distribute the chart to all interested parties in the domestic and foreign markets. Make your request to J. R. Pat Gorman, Executive Secretary, Hydraulic Hoist and Steel Dump-Body Mfrs. Assn., 1740 K St., N.W., Washington 6, D. C.

POWER PLANTS—A new bulletin, LP-354, describes the power plant line of the Katolight Corp. in interesting sequence. The brochure describes each individual unit in considerable detail along with ratings, general features and accessories. Price lists are also included with the bulletin. You can get a copy by writing to Katolight Corp., First Ave. at Chestnut, Mankato, Minn.

ENGINE GOVERNORS—A 50-p catalog gives complete specifications on velocity-type governors that are used for tractors, trucks and other vehicles and mechanical governors for industrial or stationary engines. Copies of the booklet may be obtained by writing the firm.—Hoof Products Co., 6543 S. Laramie Ave., Chicago, Ill.

SLING—The improved Adjust A-I.eg equalizing and locking sling available in a wide range of sizes is described in a new 4-p catalog now ready from The Caldwell Co., 1830 Camp Ave., Rockford, Ill.

AUTOCAR DIESEL.—An 8-p, gatefold book which points up all the features of the diesel engines and trucks manufactured by the Autocar Div. of the White Motor Co. Exton, Pa., is yours for the asking.

ALL-PURPOSE CONVEYOR—A flat top all-purpose conveyor for builders and contractors is described in Bulletin 54 which gives the complete story on the Marion Mule conveyor. This conveyor is available in 24-, 32- and 40-ft lengths in 8-ft sections on a 24-ft base machine. It's powered with a 4-hp gas engine or a 1½-hp electric motor with reversing starter.—The Marion Mfg. Co., Marion, Ohio, will be happy to send you a copy of this booklet.

How THORITE patches and THOROSEAL seals concrete structure of building and give it that new look!

Abrasive Products Company Braintree, Massachusetts







- Before patching with Thorite, loose concrete is removed and rust cleaned from reinforcing rods.
- 2 Thorite is then applied, bringing patch to surrounding surface. THORITE will not shrink.
- 3 A coat of Thoroseal is then given the patched section and all exposed concrete of similar areas. This building has been restored to its original structural lines and protected from further deterioration.



THOROSEAL seals water out as it beautifies the masonry surface.

Get our pictorially-described literature in detail "HOW TO DO IT."



Standard Dry Wall Products, Inc.
NEW EAGLE, PENNSYLVANIA



Delivers Double-Duty



WISCONSIN-POWERED COMPRESSOR

Supplying dependable AIR-COOLED power for this P244 GH Ingersoll-Rand Air Compressor for operating a J-10 Jackhammer, engaged here in drilling light standard hole in a bridge pier, is a typical assignment for Wisconsin Engines.

Wisconsin heavy-duty engineered design and construction, plus dependable AIR-COOLING and ready adaptability to installation on practically any type of equipment requiring power components from 3 to 36 hp., are factors that make Wisconsin Engines the preferred power among both orig-

inal equipment manufacturers and purchase-for-use customers.

You can't do better than to specify "Wisconsin Power" for your equipment. Descriptive and engineering data gladly supplied.





WISCONSIN MOTOR CORPORATION

World's Largest Builders of Heavy-Duty Air-Cooled Engines MILWAUKEE 46, WISCONSIN



• By modifying and re-combining our standard parts, Superior-Lidgerwood-Mundy can engineer hoists to meet your specific requirements at the lowest possible cost.

Write for bulletins and catalogs

THE EXTRONC LEID/GLERYWOLD

Main Office and Works: SUPERIOR, WISCONSIN, U. S. A. New York Office, 7 Day Street, New York 7, K. Y.

WHERE To Buy

Featuring additional Products, Specialties and Services for the Construction Industry

With FORMULA NO. 840, a clear liquid which privates 1° plus in concrete, brick, stucco, plaster, Seals out water, dirt. Holds 20° head. Use outside and Preserves all absorbent materials. Sold 14 years. Queconomical, sure. \$3 in 55's. Free sample. See Sweeten HAYNES PRODUCTS CO., OMAHA 3, NEBR

NOW

Fast, easy way to CUT WIRE ROPE Low cost, portable, safe for details mail ad to MONTGOMERY MFG. CO. 24Y Austin St., Newark 5, N.J.



New Advertisements

received by November 24th will appear in the December issue subject to limitations of space.

Classified Advertising Division CONSTRUCTION METHODS & EQUIPMENT 10 West 42nd St. New York 36, N. Y.

CORE DRILLS-A new bulletin has just been issued which covers the line of LD and LID portable powered core drills. Either model is an easily transported compact core drill suitable for highway test cores, soil sampling, coal and mineral prospecting. Ask for Bulletin 21-Acker Drill Co., Scranton, Pa.

CRANE SHOVEL - A 16-p illustrated catalog describes the 11/2 yd Bay City Crane-Shovel which follows the basic pattern of heavy-duty construction of other Bay City equipment, is convertible, and may be used as shovel, crane, dragline, clamshell or hoe. Ask for Catalog 70/700-A-Bay City Shovels, Inc., Bay City, Mich.

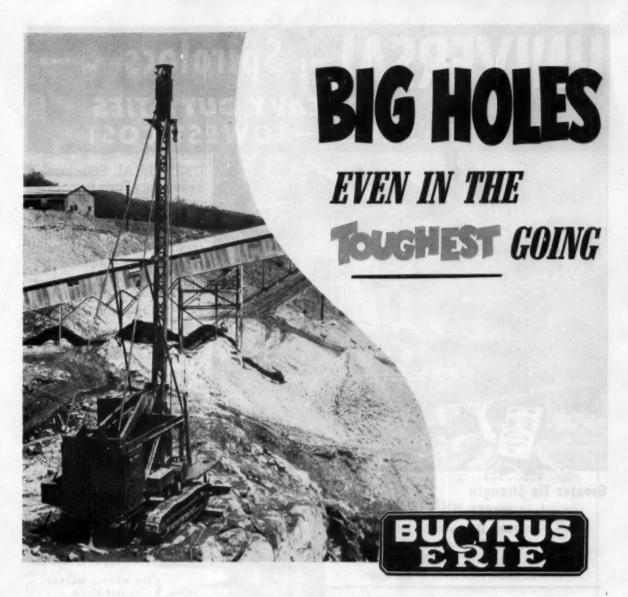
SHAFT-MOUNTED DRIVES - If you use or design machines which require input speeds between 420 and 10 rpm in the hp range between ½ and 30 hp, you will want a copy of Bulletin 7101—"Shaft Mounted Drives" by Falk. This bulletin contains complete information-design data, selection tables, dimensions, weights, installation photographs on this type of standard gear drive which offers high ratios of speed reduction in limited space. For your copy write The Falk Corporation, 3001 W. Canal St., Milwaukee 8, Wis.

ALUMINUM ROOFING HELPS-Information on Alcoa gravel stops and copings is covered in a new booklet (Bulletin 12-L-2) just released by the Aluminum Company of America, 1501 Alcoa Bldg., Pittsburgh 19, Pa.

PORTABLE POWERED SCREEN-This portable screen speeds screening of sand and other aggregates. It is mounted on wheels and powered by an electric motor or gasoline engine. It is wheeled over the mixing box into which the fine material drops, while the larger pieces are discharged toward the end of the vibrating screen. For descriptive literature write Kent Machine Co. of Cuyahoga Falls, Ohio.

HYDRAULIC CONTROL VALVES -Dimensional data and features of Parker hydraulic directional valves for mobile equipment applications cover 1-, 2-, 3-, and 4-spool models of from 8- to 35-gpm capacity. When making your request ask for catalog file 1551A.-Industrial Hydraulics Div., The Parker Appliance Co., 17325 Euclid Ave., Cleveland 13, Ohio.

TAPPING CONCRETE PRESSURE PIPES—A handy, pocket-size, fully illustrated manual that shows how to make large taps or small service connections under pressure on concrete pipes has just been released by Price Brothers Co., 1932 E. Monument Ave., Dayton 1, Ohio.



A balanced drilling motion that produces outstanding hole footage even in the toughest drilling—that's what you get with Bucyrus-Erie's big-hole 50-T and 29-T churn-type blast hole drills. Drilling speed, length of stroke, and tool weight are all coordinated to provide a concentration of maximum energy where it counts most—at the bottom of the hole.

Striking up to 55 blows per minute, these Bucyrus-Erie drills maintain a rapid, even drilling pace. With the sharp hit-and-snap-up action provided by the derrick head shock absorber,

each drilling blow effectively shatters rock.

Rigid construction, big derrick capacity, and
plentiful reserve power permit handling extra
heavy tool strings.

For fast profitable operations, standardize on Bucyrus-Erie blast hole drills—the rigs that put down the big ones even in the toughest formations. Write for complete details on these machines for large diameter blast holes—the 50-T for 9" to 12" holes, the 29-T for 6" to 9" holes.

BUCYRUS-ERIE COMPANY

South Milwaukee, Wisconsin

UNIVERSAL Spirolocs

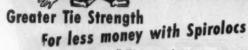
FASTEST-SAFEST-LOWEST COST



UNIVERSAL Spirologsheavy duty Form ties...Permanent, reuseable equipment...fast acting Acme threads...washers and stud rods last indefinitely only inexpensive threaded tie rods expended.

Spirolocs provide fast erection...easy stripping... available in various timesaving combinations to fit the exact needs of your job.

RENTED ... SOLD



5,000# Ties with %-Tie Rods 9,000# Ties with 1/2-Tie Rods 14,000# Ties with %-Tie Rods

20,000# Ties with 1/4-Tie Rods

SPIROLOC CONE NUT ASSEMBLY

The only fast acting form Tie with an absolutely positive spreader...assures smooth surfaced, watertight walls.

> Write for complete details on SPIROLOCS and ask for catalog describing Universal Form Tying Accessories.



SPIROLOCS

SPIN IT ON

OFFICES AND WAREHOUSES.

CLEVELAND, OHIO, 24901 Lakeland Sird. . BALTIMORE, MD., 661 S. Monros St. . HOUSTON, TEXAS, 2314 Freston Ava. SAN LEANDRO, CALIF., 2051-9 Williams St. . LOS ANGELES, CALIF., 5855 South Western Ave DISTRIBUTORS IN PRINCIPAL CITIES



Copyright 1953 by UNIVERSAL FORM CLAMP CO., Chicago 51, 4%

BIG JOBS OF THE MONTH .

Continued from page 28

Lane Construction Co., 37 Colony St., Meriden, Conn. constructing 4.195 and 5.01 mi of highway for the Pennsylvania Turnpike Comm., 11 N. 4th St., Harrisburg, Pa. \$5,948,-

Catalytic Construction Co., 1528 Walnut St., Philadelphia, design and construct anhydrous ammonia plant at Marcus Hook, Pa. for the Sun Oil Co., 1608 Walnut St., Philadelphia. \$9,000,000.

Morrison-Knudsen Co., Inc. & Utah Construction Co., 319 Broadway, Boise, Idaho, construction of Table Rock Dam near Branson, Stone and Taney counties, Missouri, on The White River between Missouri and Arkansas for U. S. Engineers, P.O. Box 867, Little Rock, Ark. \$24,438,-

Burl-Co Construction Co. and Scott-Shaw Inc., Att. George Sirott, Ori-ental and Maple Aves., Gloucester, N.J., residential development, Cooper St., Edgewater Park, N.J. \$6,000-

General Electric Co., Public Service Bldg., Portland, Ore., eight main generators for The Dalles Dam, Wasco Co., Oregon, for The U.S. Engineers, Pittock Block, Portland, Ore. \$11,114,620.

S. J. Groves & Sons Co., Box 31, Montpelier, Ohio. 12.4 mi of Indiana East-West Toll Road in La Grange Co. for Indiana Toll Road Commission, 309 W. Washington St., Old Trails Bldg., Indianapolis. \$6,739,835.

V. Barletta Co., 10 Whipple Ave., Roslindale, Mass., portion of Fram-ingham trunk sewer from Sudbury Aqueduct to Natick pumping station, Natick Boston, for Commonwealth of Massachusetts Metropolitan Dis-tric Commission, Construction Division, 20 Somerset St., Boston, Mass. \$1,256,390.





Quickly adaptable to widening, the JACKSON MULTIPLE COMPACTOR is shown here consolidating slag macadam base course 36 inches wide and 9 inches thick. Using three of the machine's powerful compactor units in tandem, it readily obtains specified density in ONE PASS.

base and all other granular soils.



Twin hook-up of manually guided JACKSON COM-PACTORS consolidating gravel base for a large pavement repair area. These machines, used singly or in tandem, or side-by-side twin hookups, are exceedingly efficient for all types of granular soil base and fill compaction; also for bituminous patching and driveway construction. Operated from a trailer-mounted JACKSON POWER PLANT which may also be used for other power tools and lights.

CKSON VIBRATORS, INC. EUDINGTON, MICH., U.S.



backfill problem

How Else Could You Do It?

IN JEFFERSONVILLE, INDIANA the E. H. Hughes Construction Co. had dug a 3' wide trench for a lateral sewerline to a depth of 12'—in some places 15'—to tie in to an existing sewer main. This spoilbank along the edge of a built up residential street (hidden by spoilbank in photo) presented a real backfilling problem. Because the street had to be kept open to traffic and dust raising held to the minimum, the huge spoilbank could not be filled from the street side.

Hughes solved the backfilling problem—and at the same time compacted the filled trench—with a one-man-operated machine, the Cleveland Model 80-W. Needing minimum working space, easily able to pass under tree branches and clear all obstructions, the compact 80-W worked off the street, travelling parallel to the trench on the opposite side from the spoilbank. The street was kept open and the dust problem minimized.

The one-man 80-W did the complete filling and compacting job simultaneously as it travelled, cleaned up and left the job ready for immediate repaving. Its low ground pressure and perfect balance on wide full crawlers practically eliminated damage to the lawns, sidewalks and driveways it crossed.

Because of its unique versatility the Cleveland 80-W is saving owners time and money on a wide variety of pipelaying, trench filling and trench compaction jobs.

Write for descriptive literature and specifications or get the full story on CLEVELANDS from your local distributor.



Advertisers in this Issue



Hember of Associated Business Publications and Audit Burness of Circulations

A
Allis-Chalmers (Tractor Div.)
Athey Products Corp
The state of the s
Baldwin-Lima Hamilton Corp. (Construction Equip. Div.) 99 Barber-Greene Co. 16 Bethlehem Steel Co. 40, 168 Black & Decker Mig. Co. 117 Blackhawk Mig. Co. 6 Blaw-Knox Co. 6 Blaw-Knox Co. 163 (Flow-Knox Equipment Div.) 163 (Foote Construction Equip. Div.) 127 Broderick & Bascom Rope Co. 100 Bacyrus-Eric Co. 115, 179 Bullard Co., E. D. 108 Butler Bin Co. 185
(Blaw-Knox Equipment Div.) 163 (Foote Censtruction Equip. Div.) 127 Broderick & Bascom Rope Co. 100 Bucyrus-Erie Co. 115, 179 Builard Co. E. D. 108 Butler Bin Co. 185
C
Caterpillar Tractor Co
(Construction Machy. Div.) 105 (Construction Machy. Div.) 105 Clyde Iron Works, Inc. 82 Coffing Hoist Co. 156 Columbus, McKinnon Chain Corp.
Caterpillar Tractor Co
Davey Compressor Co
E .
Eaton Mfg. Co. (Axle Div.)
P
Fennel Instrument Corp. of Amer. 108 Foote Construction Equip. Div. 127 Blaw-Knox Co. 127 Fuller Mfg. Co. (Transmission Div.) 153 Funk Aircraft Co. 170
runk Aircraft Co 170
G
Goodrich, Co., B.F. (Tire & Equip. Div.) 1 Goodyear Tire & Rubber Co. 5 Greeniee Tool Co. 70 Griffin Wellpoint Corp. 98 Gulf Refining Co. 17
н
Hartford Machine Serew Co. 186 Haynes Products Co. 178 Heede, Inc., B. M. 146 Hough Co., Frank G. 159 Huber Mfg. Co., The 121 (Continued on page 184)

"Works where no other scraper can"

Tournapull goes between houses, drives over streets, sidewalks, self-loads or loads with grader



"Tournapuil has got them all beat," says Operator Lleyd G. Hickey. "It will do heavy road work. It will self-load. And it will go into narrow spaces between houses where nothing else will got"

Stegge Development Company, 2206 Springs Road, Vallejo, California, has built a profitable business specializing in subdivision work. Here you see how they use their versatile 28 mph D Tournapull to make this scattered "work-and-run" dirtmoving pay off.

On a typical job — leveling lots for the Tennessee Manor development in Vallejo — the "D" consistently loaded 5 pay yards of mixed topsoil and unripped sandstone. Load time, with a grader pushing, averaged under 1 minute. Complete 2200' cycles took 5 minutes. Output averaged 55 pay yards per 55-minute hour.

Hauls rock, finish-grades

Stegge's Tournapull performed equally well on other assignments. It quickly handled rough-grading and street construction. It efficiently finish-graded between buildings. It spread topsoil for landscaping. It even replaced a dump truck for long hauls of shovel-loaded rock fill.

Supervisor R. E. Klein says, "Our D Tournapull is the most versatile dirtmoving unit we have ever used. No trailer-transport is necessary. It does a number of scattered jobs during a single day. And after streets and sidewalks are in, it still moves dirt from block to block without damage to paved surfaces."

See the 7-yard "D" in action on your work. Call us any time to arrange for a demonstration.



Grader easily heaps the 7-yd. "D", even in this rocky sail. Rig can also be push-leaded profitably by tractors. It also self-leads effectively in most scraper dirt.

Tournapuli-Trademark Reg. U.S. Pat. Off, DP-681-8-b



LeTourneau-Westinghouse Company

PEORIA, ILLINOIS

A Subsidiary of Westinghouse Air Brake Company



Digs Through Sticky Gumbo and Buried Stumps for 8 Sewer Laterals in 6 Hours with a Sherman Power Digger

"Do it fast." That was the order given to a large general contractor in New Orleans. Their job was to dig eight trenches, each 18 ft. long, 1½ ft. wide, and sloping from 3 ft. at one end to 7 ft. at the other. Soil? Sticky gumbo with 16 buried stamps.

Despite these conditions, a Sherman Power Digger completed the work in six hours!

This is a typical, everyday job for the Sherman. It is used for curb removal, catch basins and trenches of all kinds—electric conduits, water mains, pipe lines and so on. It is compact and easily maneuvered for close-quarter work. Light weight prevents property damage on sidewalks or close to buildings. Because it is tractor mounted, the Sherman moves quickly from job to job, often completing several projects miles apart in one day.

The Sherman Power Digger releases heavier equipment for big jobs, digs in a fraction of the time and cost of manual labor, goes up to 10 ft. below grade in mud, hardpan, shale, oiled roads, blacktop and stony ground. Initial cost is surprisingly low . . . maintenance, simple and inexpensive. Get the whole story in Bulletin U-55—today.

Designed, Engineered and Manufactured Jointly by SHERMAN PRODUCTS, Inc. Royal Oak, Michigan WAIN-ROY CORPORATION Hubbardsten, Mass.

Patent No. 2,303,852 Other patents pending



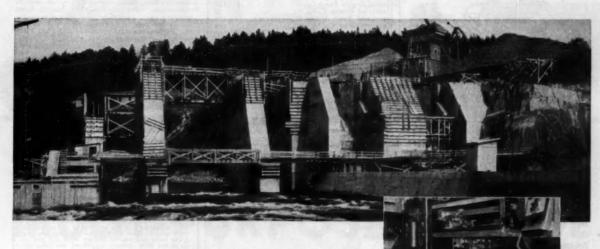
Advertisers Index

(Continued from page 182)

	0.00
ingersell Rand Co. Insley Mfg. Corp. International Harve (Industrial Powe Iowa Mfg. Co	18, 19
International Harve	ester Co., Inc.
Iowa Mfg. Co	ester Co., Inc. r Div.)22, 23
	1
	1137 At 40 May
Jackson Vibrators, Jacger Machine Co.	Inc 181
Jacker Materials Co.	
	K
Kern Instruments (Co., Inc
Kochring Co	
	L
Le Roi Co. (Transc	Div.)2nd Cover
LeTourneau-Westin	ghouse
Lincoln Electric Co.	The 165
Link-Belt Speeder	The
Luber-Finer, Inc	M
McGraw-Hill Book	Co
Macwhyte Co	
Malsbary Mfg. Co.	129
Manhattan Rubber	Inc. 131 129 Div. 129 Div. 133 ring Corp. 167 20. 80, 81 Inc. 122 Inc. 122 gineers 158 1 148 152 20. 178
Marlow Pumps Div	ring Corp 167
Bell & Gossett C	5080, 81
Master Builders Co.,	3rd Cover
Mid-Western Indust	tries, Inc 123
Miller Research En	gineers
Mobile Office, Inc.	
Moretrench Corp.	Co
Murphy Diesel Co.	171
	N
was a second of the second of	
Naylor Pipe Co Nordberg Mfg. Co.	156
Northwest Engineer	156 124 ring Co
	O
O W	
Owen Bucket Co	160
	P
Pacific Car & Foun	drr Co 166
Patent Scaffolding	dry Co
Phoenix Products C	Corp 109
(Metal Spinning	Oit. 152 Div.) 152 Pp. 21 he 128
Prime-Mover Co., T	he 128
Punch-Lok Co	
	R
Domest Fasteners	Ine 169
Raybestos-Manhatta	Inc. 169 n, Inc. 133 nchor Co. 84 Axle Co. 96, 97 Inc. 68
Richmond Serew As	nehor Co 84
Rodgers Hydraulie,	Inc 68
Safway Steel Produ	ets, Inc. 173 122 30, 31 Inc. 184 mer Corp., The 69
Shell Oil Co	30, 31
Sherman Products,	Inc 184
Sinclair Refining Co	
Skil Corp.	Box 157 Box 118 Box
(Welding Product	n Div.)42, 43
Smith Welding Equi	pment Corp 108
Standard Dry Wall	Products 177
Standard Oil Co. of	Calif 139
Standard Oil Co. ()	ow Co 178
Standard Oil Co. (1 Sterling Wheelbarre Stoody Co Stow Mfg. Co	
Superior Concrete	Accounties, Inc. 181
Superior-Lidgerwood	-Mundy Corp 178
symons Clamp & M	73 73 73 102 Accessories, Inc. 161 Mundy Corp. 178 fg. Co. 4
	T
Talbert Construction	Equip. Co., The 46
Texas Co	16 Equip. Co., The
Thew Shovel Co., Ti	he
Timken-Detroit Axle	Div.
ROCKWEII DPING	a Aire Co96, 97

LOOK NO HANDS!

BUTLER
CONCRETE PLANTS
APPROACH
ROBOT AUTOMATION

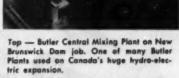


In manufacturing industries, the goal is complete automation. No human handling of materials, no humans on machines. Raw materials to finished, packaged product without the chance of human error.

And in BUTLER PLANTS that goal has virtually been achieved. For example, a BUTLER PLANT in South Carolina provides bin signals automatically interlocked with turnhead and tunnel gates. Materials supply is always maintained.

And BUTLER automatic aggregate and cement batching is already widely and profitably used. Push button remote control can be provided in a distant dispatchers office . . . Profitable time saving . . . profitable labor saving — and an electronic brain never forgets.

In your new BUTLER CONCRETE PLANT let the Butler Engineer design it for maximum automation. In your present Plant call in the Butler Engineer to *install* automation at the level most profitably suited for your production and your market.

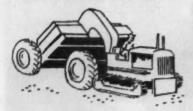


Befow — Butler push-button control with air operated aggregate filling and discharge gates provide labor-saving assurance of uniform batch quality.

BUTLER BIN CO.

949 Blackstone Ave.
WAUKESHA, WISCONSIN

new way to get the most out of your diesels



Install Roosa Master . . . the modern fuel injection pump that pays big dividends not only in performance but also in low maintenance costs.

Simple • compact • lightweight . . . Roosa Master offers performance-proven life, trouble-free fuel injection for all major types of high speed diesel engines . . . and is readily interchangeable with most existing pumps.

Because of its simplicity of design and construction, Roosa Master is extremely easy to service right in the field. Perfected after 15 years of engineering research and extensive field experience. Roosa Master is manufactured by Hartford Machine Screw Company, one of New England's leading manufacturers of precision machined products, and backed by a 75 year old tradition of integrity and dependable customer service.

For complete facts on Roosa Master write the Hartford Machine Screw Company, Hartford 2, Conn., or consult your engine manufacturer.





MAKES GOOD DIESELS BETTER

Advertisers Index

(Continued from page 184)
 Timken Roller Bearing Co.
 4th Cover

 Torrington Co., The
 (Bentam Bearings Div.)
 125

 Guasey Varnish Co.
 25

 Tractomotive Corp.
 29

 Traylor Engrg. & Mfg. Co.
 41

 Twin Disc. Clutch Co.
 86, 87
 81 Union Oil Co. of Calif. . . . Unit Crane & Shovel Corp. United States Steel Co. . . . Universal Engrg. Corp. Universal Form Clamp Co. Upson-Walton Co., The 178

SEARCHLIGHT SECTION

(Classified Advertising)

H. E. Hilty, Mgr.

Educational (Used or Surplus New) For Sale

CONSTRUCTION AND EQUIPMENT

330 West 42nd St., New York 36 -LO 4-3000

E. E. WEYENETH, Advertising Sale. Manager

HOWARD T. OLSEN, Business Manager

Sales Representatives New York 36, 330 W. 42nd St. H. T. BUCHANAN Philadelphia 3, 17th and Sansom Sts. Atlanta 3, 801 Rhodes-Haverty Bldg. W. D. LANIER, JR. Cleveland 15, 1510 Hanna Bldg. W. E. DONNELL

Chicago 11, 520 N. Michigan Ave. KNOX BOURNE, D. J. McGRATH St. Louis 8, Continental Bldg.

Dallas 1, First National Bank Bldg.

Los Angeles 17, 1111 Wilshire Blvd. H. L. KEELER San Francisco 4, 68 Post St.

R. E. DORLAND

Other Sales Offices

Detroit 26: 856 Penobscot Bldg. Pittsburgh 22: 738 Oliver Bldg. Boston 16: 350 Park Square Bldg. London E.C. 4: 95 Farringdon St.

SEARCHLIGHT SECTION

EMPLOYMENT . BUSINESS EQUIPMENT USED OR RESALE

OPPORTUNITIES

Address to office nearest you REPLIES (Box No.): NEW YORK: 330 W. 43 St. (36) CHICAGO: 530 N. Michigan Ave. (11) SAN FRANCISCO: 68 Post St. (4)

WANTED

Construction, light equipment for use in home building, etc., wanted for our dealers overseas. Suitable for sale or rental. Exclusive agency basis, Perma-Stone International Ltd., 320 Fifth Avenue, New York 1.

WANTED

ANYTHING within reason that is wanted in the field served by Construction Methods & Equipment, can be quickly located through bringing it to the attention of thousands of men whose interest is assured because this is the business paper they read.

ENGINEERS-FOREMEN-OFFICE MEN

Learn latest methods to organize and run work. Prepare for the top jobs. Send post card for details GEO. E. DEATHERAGE & SON

CONSTRUCTION CONSULTANTS 411 5th Ave., Lake Worth, Florida

GIANTS UNDER THE EARTH

152 E. 46th St. PATRICK J. COSTELLO New York 17, N. Y.

CRAWLER TRACTOR GRADER BUILDER 141

I—Allis Chalmers HD15 Diesel has performed no heavy digging. Only operated approx. 500 hrs. to compact and control each storage pile. Priced low for quick sale. Contact W. C. Campbell

OLD BEN COAL CORP. WEST FRANKFORT, ILL.

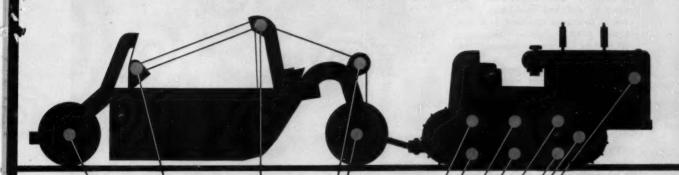
LEGAL NOTICE

EIGAL NOTICE

STATEMENT REQUIRED BY THE ACTS OF MARCH 24, 1912, AS AMENDED BY THE COTS OF MARCH 3. 1985, ASI SHOWING THE WINDESHIP, MANAGEMENT AND CIRCULATION OF Construction Methods and Equipment published Monthly at New York, N. Y., fee October 1, 1954.

1. The name and address of the publisher, editor, managing editor, and business manager is: Publisher, McGraw-Hill Publishing Company, Inc., 330 West 42nd Street, New York 36, N. Y., Managing editor, and business manager, Howard T. Olsen, 330 West 42nd Street, New York 36, N. Y., Business manager, Howard T. Olsen, 330 West 42nd Street, New York 38, N. Y., Business manager, Howard T. Olsen, 330 West 42nd Street, New York 38, N. Y., Street, N. York 38, N. Y., Donald C. McGraw, Executor of the Estate of Curlis W. McGraw, 30 West 42nd Street, New York 36, N. Y., Donald C. McGraw, Street, New York 38, N. Y., Donald C. McGraw, Street, New York 38, N. Y., Donald C. McGraw, Street, New York 38, N. Y., Donald C. McGraw, Street, New York 38, N. Y., Donald C. McGraw, Street, New York 38, N. Y., Donald C. McGraw, Street, New York 38, N. Y., Donald C. McGraw, Street, New York 38, N. Y., Donald C. McGraw, Street, New York 38, N. Y., Donald C. McGraw, Street, New York 38, N. Y., Donald C. McGraw, Street, New York 38, N. Y., Donald C. McGraw, Street, New York 38, N. Y., Donald C. McGraw, Street, New York 38, N. Y., Donald C. McGraw, Street, New Yo

now 1 grease replaces 7



NEW STANDARD LITHIUM MULTI-PURPOSE GREASE

Here is a true multi-purpose grease that can be used practically anywhere on the job or in the shop. With new Standard Lithium Multi-Purpose Grease you can effectively lubricate all normally encountered grease-lubricated bearings with just one grease! No need for keeping old-fashioned special-grease inventories with complex dispensing equipment . . . no chance of costly application mistakes.

New Standard Lithium Multi-Purpose Grease is water and high-temperature resistant and can be used in mechanically and hand-operated dispensers and in grease cups. It replaces such greases as viscous lubricants, water pump grease, wheelbearing grease, cup and fiber greases and can be used for general chassis and lubrication of a wide variety of bearings—ball, roller, plain, needle—under wet and hot operating conditions. Meets rigid requirements of wheel bearing manufacturers.

Now you can reduce grease inventories, eliminate waste, do away with costly application errors with STANDARD Lithium Multi-Purpose Grease. Ideal for fleet operators, contractors, other large-scale users of heavy automotive equipment. Call your nearby Standard Oil lubrication specialist now.





STANDARD OIL COMPANY (Indiana)

Methods Memo . .

HIGHWAY CONSTRUCTION has grown in size and complexity. With present day deep cuts and high fills, erosion control through landscaping and seeding becomes an important consideration. But a little ingenuity and the right combination of seed, fertilizer, water and mulch can work wonders. Turn to page 56 and read how the steep, rocky slopes of the West Virginia Turnpike sprouted grass even before the pavement was laid.

SETTLING JOB DISPUTES can be a nasty and expensive business—especially when affairs drag along and finally wind up in court. But arbitration can save you time and money, eliminate bad publicity, and quickly bring your case before a board of impartial arbitrators with the technical knowledge to give a sound decision. Arbitration is available to anyone, is tops in settling contract difficulties. Read how it works, beginning on page 106.

DIESEL ENGINES won their spurs in construction long ago, because of their ability to deliver low-cost power under rough going and with relatively long life and little maintenance. The first ones were heavy, slow-speed power plants. More recently, the trend toward dieselization has accelerated in all industry, with the development of the lightweight, high-speed diesel. Cummins Engine Company estimates the percentage of dieselized equipment used by construction as follows (Engines of 100 to 600 hp): Construction and mining equipment, 90%; heavy-duty onhighway trucks, 55-60%; medium-heavy on-highway trucks, 10%. Ever higher crankshaft speeds for the newer diesels will bring more into the latter category also, it is claimed.

THE ATOMIC AGE arrived for construction recently. Duquesne Light Co. of Pittsburgh is pioneering with an atomic energy plant under construction at Shippingport, Pa. Ground was broken by President Eisenhower through remote control from his summer headquarters in Denver, Colo. Ike waved a radio-active wand near a Geiger counter which activated a pointer on a scale. Movement of the pointer closed transcontinental electrical circuits that set a waiting tractor shovel in motion on the construction site. The groundbreaking Cat No. 6 moved forward, filled its bucket, then raised and dumped the load automatically. There was no operator on or near the machine.



WINTER WINDS and snow soon will be whipping across many parts of the country again, and odd jobs will move indoors. Here is a carpentry and general maintenance shop ready to cope with the cold. It features a Herman Nelson portable space heater to heat the shop.

ANOTHER TORQUE CONVERTER probably will become better known in the construction equipment field with the acquisition by Clark Equipment Co., Buchanan, Mich., of the Torcon unit from Torcon Corp. Clark has not acquired the Torcon company or any new plant—only the torque converter patents, designs inventories and tooling.

BUYERS GET A BREAK sometimes for varying reasons. Here are two new ones. Walter P. Michaud, Lowell, Mass., plastering contractor bought a new Essick Speed Mix plaster and mortar mixer from Pesco Equipment Corp., Medford, Mass. Then Michaud received a full-price refund, got his mixer free of charge. Seems that he had purchased the 50,000th mixer made by the Essick Manufacturing Co., Los Angeles, and the maker wanted thus to celebrate the milestone—and reap some incidental publicity.

Trailmobile Inc., of Cincinnati, large manufacturer of truck-trailers, is so confident that business will remain good, or get better, that it will refund the full purchase price of a used trailer, bought now and used all winter, on the purchase of a new trailer next spring. The tuyer simply turns in the used model for full credit on the new purchase.

PEOPLE ARE CURIOUS. Sometime ago, contractor Christian P. Sorenson, of Baltimore, Md., found he was up against a brick wall when he tried to hire bricklayers to complete a local

contract. He tried the usual sources; contacting the union, employment agencies, and even ran ads in the local paper. Results were zero. Other local contractors also were looking for bricklayers and consequently outbidding each other in inducements and wages. The bricklayer was a wanted man in Raltimore.

Finally, in desperation, Mr. Sorenson inserted a small ad in the newspaper which read: "Wanted, left-handed bricklayers only. Come ready for work."

The next morning 35 bricklayers showed up presumably all left-handers. After they were hired, they naturally wanted to know why Mr. Sorenson wanted left-hand bricklayers. His answer? He just "preferred" left-handebricklayers. According to Sorenson, of the 35 bricklayers hired, only 3 were left-handers. The only "extra" Contractor Sorenson offered was curiosity.

CITATIONS for outstanding work in promoting safety in small business were awarded to the Associated General Contractors and the Portland Cement Association by the National Safety Council at its Chicago Congress in October.

Eleven groups were honored by the award which gives recognition to associations for the excellence of their safety services and for contributions to the reduction of injuries in their industries. Taken into consideration are accident prevention activities such as publicity, safety conferences, contests and publication of technical material.



engineers of Peribonka Power Plants employed POZZOLITH* to help meet requirements

Specifications for these important projects were rigid and exacting. Several types and classes of concrete were involved. Engineers insisted on adequate flow and workability without excessive bleeding or segregation.

Field tests showed that despite problems introduced by airentrapping sands, Pozzolith with its adaptations facilitated production of concrete of the specified qualities, and at a cost far less than by other known methods.

Pozzolith has proved to be an effective aid in producing excellent results and important savings on major jobs across America.

We would welcome an opportunity to work with you to help obtain similar results on your jobs. More details on these and other hydraulic structures in Master Builders Reporter No. 3—48 pages, illustrated. Copy on request.

*POZZOLITH ••• reduces unit water content up to 15% for a given placeability, and fully complies with the water-cement ratio law. Adaptations of Pozzolith permit rigid control of entrained air. Produced in three standard formulations — High Early Pozzolith, Normal Pozzolith and Low Heat Pozzolith—to give the results required under varying job conditions.



Peribonka No. I Spillway—located at Chute du Diable, Quebec. Owner: The Aluminum Company of Canada, Ltd.; Engineers and Contractor same as Peribonka No. I Powerhouse.



Peribonka No. 2 Powerhouse—lacated at Chute a la Savane, Quebec. Owner and Engineers same as No. 3 Project. Contr.: Pentagon Construction Co., Ltd., Montreal.





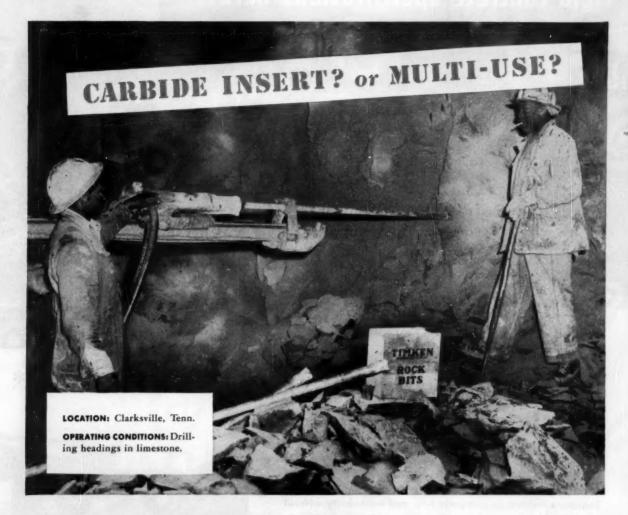
BUILDERS



Subsidiary of American-Marietta Company

CLEVELAND 3. OHIO . TORONTO...

Cable Address, Maximustant, Major Yaz



Clarksville Stone Co. gets lowest cost per foot of hole with TIMKEN® multi-use rock bits

HEADINGS are drilled at rock bottom cost in this Clarksville, Tennessee, limestone mine. The Clarksville Stone Company uses Timken[®] multi-use rock bits.

Timken multi-use bits will give you the same savings in ordinary ground. With correct and controlled reconditioning, they give the lowest cost per foot of hole when full increments of steel can be drilled.

But they may not be the best answer for all your drilling problems!

Timken carbide insert bits give you the highest speed when ground is hard and abrasive. They're the most economical for constant gage holes, small diameter blast holes and extremely deep holes.

Timken multi-use and carbide insert bits save time when your drillers change bits. They're interchangeable in the same thread series. And dozens of different Timken bits fit the same drill steel. Your men can change bits quickly, easily as the ground changes—right on the job.

To find out which bit type will cut your drilling costs the most, call the Timken Rock Bit Engineering Service. Both Timken multi-use and carbide insert bits are made from electric furnace Timken fine alloy steel. They have special shoulder unions that protect threads from drilling impact. For more information, write: The Timken Roller Bearing Company, Rock Bit Division, Canton 6, Ohio. Cable address: "TIMROSCO".



Timken threaded



Timken threaded carbide insert rock bi

your best bet for the best bit . . . for every job TIMKEN